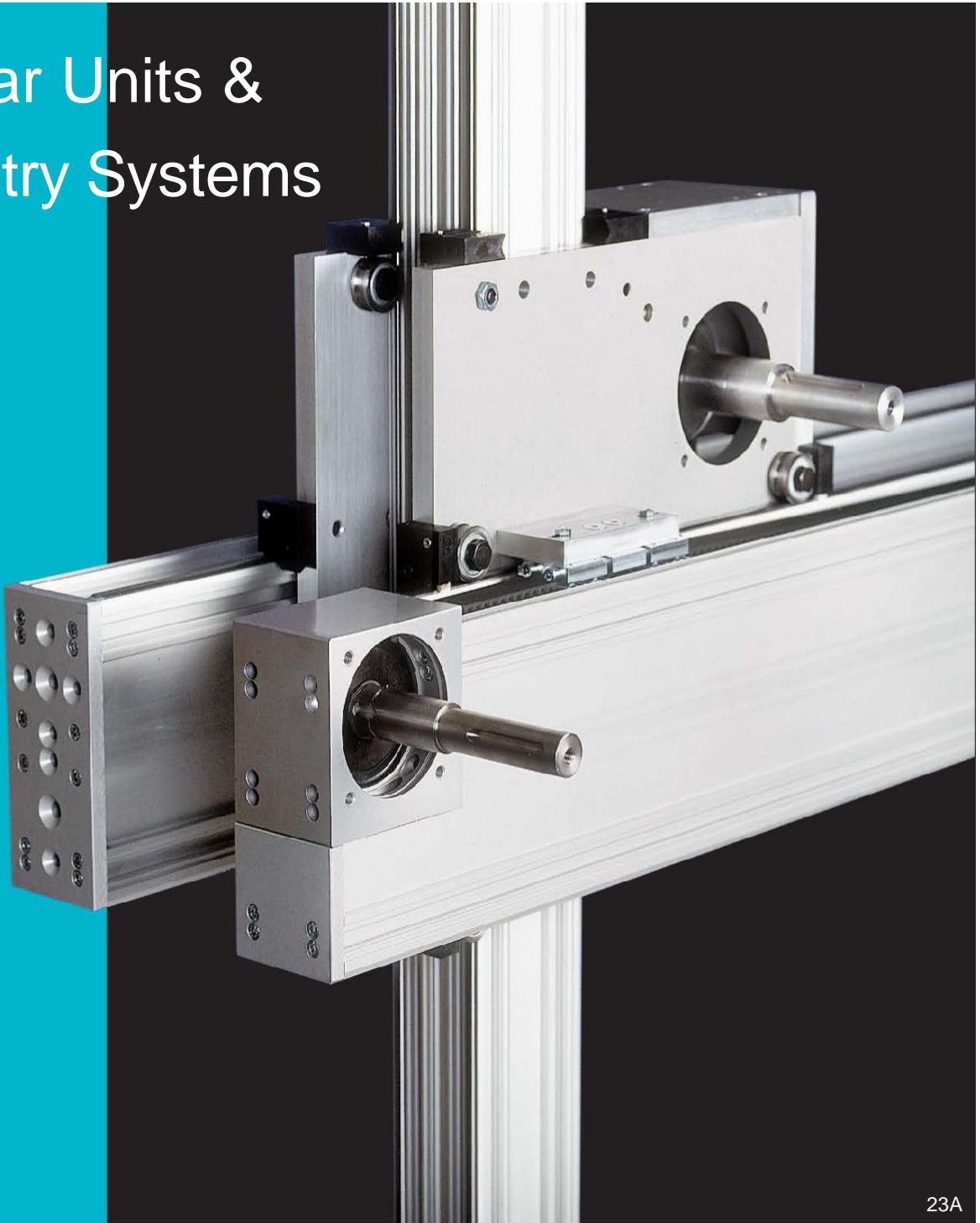


Linear Units & Gantry Systems



23A

» Linear unit, vertical sliding plate	» 3-axis gantries, light design	» Drives-couplings-gears-parallel drives
» Linear unit, horizontal sliding plate	» 3-axis gantries, balanced design	» Mounting examples
» Omega driven units	» Ordering data	» Accessories
» Linear units with guide rails	» Sliding plates, std versions	» Exampel solutions & combinations
» Linear gantries , light	» Profiles	» Robottracks
» Linear gantries, balanced design	» Drive shafts / pulleyboxes / gears	» Motors, linarmotors and drivers
www.aratron.se/sv/vara-produkter/linjarenheter/		Tel: +46 8-404 16 00

Linear units AL / AP

The linear system AL/AP is a system we developed to make customization and stability in combination with an interesting price level. Several basic designs with timing belt on the same side as the sliding plate or placed 90 degrees from the same provide versatility in the choice of system building. Right/left running solutions are also available.

This programme is based on aluminium-profiles in two sizes, 110 * 84 and 190 * 84. These are of a so-called closed hollow-room design. This means the system gets a high load capacity and torsional rigidity.

The linear units are therefore in many applications a direct building element not necessarily supported by a machine frame. The linear bearings can be either with rollers and hardened round shafts or linear guideways.

ALR = units with rollers

ALS = units with linear guideways

AP = multi-axis systems

we have considered the importance to get a high stability with rollers.

- The hardened shaft are supported in the profile in a V-angle resulting in a completely fixed center position regardless of load directions.
- The linear roller bearings are directly bolted into a single solid sliding plate with a minimum sidewise distance to the surface of the plate.
- The center distance of the linear shafts is adjusted for a high parallelism and smooth running. The distance between the rollers are relatively large due to guidance shafts being placed outside of the profile.
- 20 mm thick sliding plates, can easily be adapted to customer needs (or made by the customer based on our basic drawing).

For higher loads/stiffness linear guideways is available as an alternative.

- Surfaces for mounting the rails are machined a to get a smooth running.
- Guideways with X-geometry also contributes to an movement more free of unwanted "installation loads".
- The carriages can also be supplied with ball cage to reduce maintenance, the ball cage reduces the sound level with 5-7 dB.
- The sliding plate can be easily adapted for different needs, hole pattern, size, etc.

The sliding plates that are standard can be downloaded from our website as a PDF for the complete dimensioning of the mounting holes. Adaptations / extra mounting holes or custom designed plates we can easily offer.

The belt drives are designed for a direct mounting of hollow shaft gearboxes with output flange according to IEC std (wormgear, helical bevel gears, etc) can be mounted directly to the pulley housing. We usually discuss the preferred brands with the customer to find out the appropriate gear and gear ratio for the cycle to be carried out. The drive shaft, we make to fit the selected gearbox (see further page 38). No shaft coupling or adapter required, provides a simple and compact assembly! No extra mounting brackets for motor and gear, these are mounted directly on the pulley housing.

As an alternative we have a number of adaptations for direct mounting of a planetary gear (see page 38 for more information).

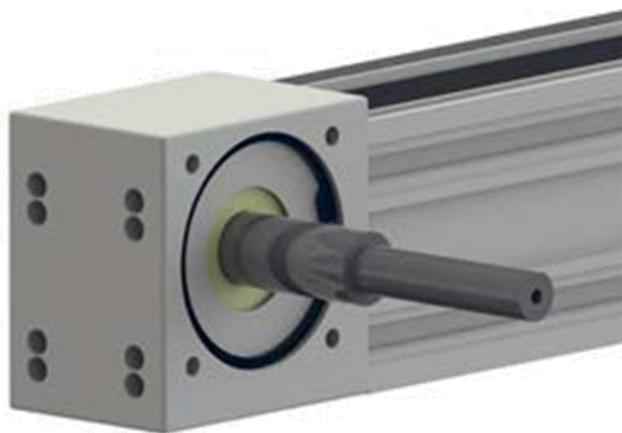
Ball screws are for some solutions integrated in the linear systems.

Contact Aratron for additional info.

Tel +46-8-40 41 600

www.aratron.se

info@aratron.se



Content

The important features of our linear motion system are customization possibilities and stability.

The units are built on strong, specially designed, aluminum profiles and can be used individually or combined into gantry solutions for X-Y-Z-movements.

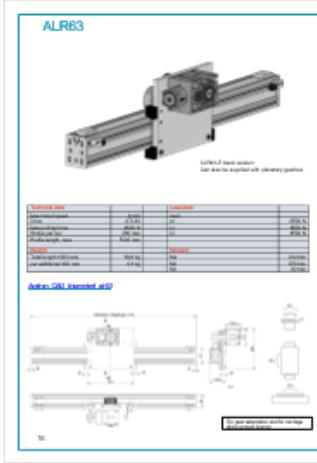
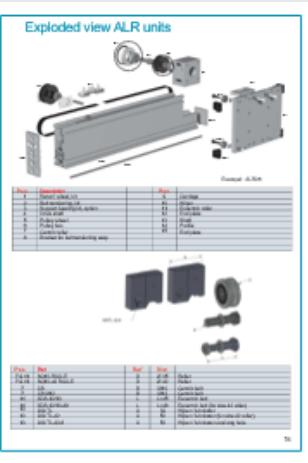
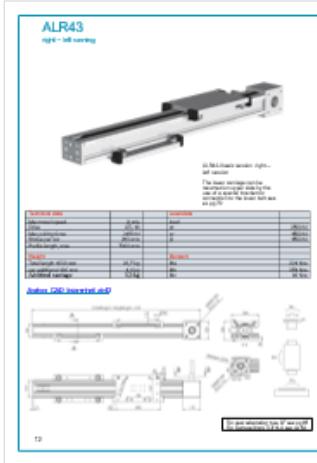
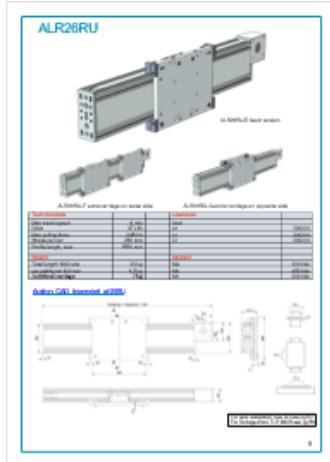
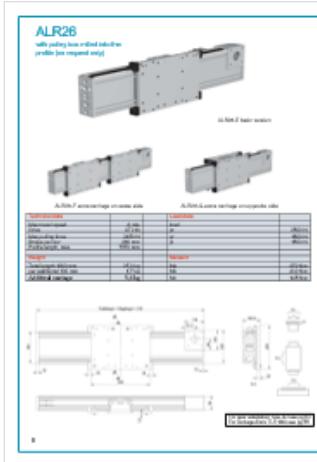
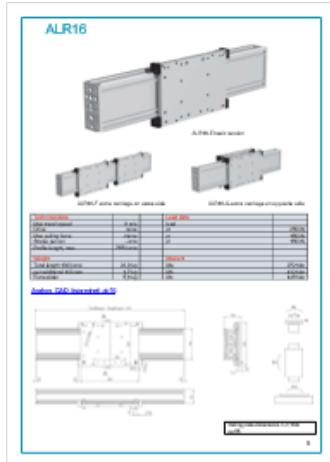
In this catalog, we show our standard range of units frequently used for pushers, machine loading/unloading, handling and palletizing. Our own production and development allow us an easy customization and adaption to your wishes.

The distinguishing features for the system are:

- *Simple assembly*
- *Optimized stability*
- *Self-supporting beam*
- *Direct mounting of gearboxes*
- *Simple adaptation to customer needs*
- *High quality components*

Linear unit, vertical sliding plate	Page	Linear gantries, balanced design	page
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ALS23-35 RB
linear track

The guide rail has a very low friction coefficient and therefore ensures a high dynamic load capacity.

Technical data	Value	Unit
Guide rail width	35 mm	mm
Guide rail height	23 mm	mm
Guide rail weight	1.05 kg/m	kg/m
Guide rail length	1000 mm	mm
Guide rail max. load	1000 N/mm	N/mm
Guide rail max. speed	1.0 m/s	m/s
Guide rail max. acceleration	0.5 m/s ²	m/s ²

ALS23-35 RB technical data

ALS23-35 RB assembly & drive

ALS23-35 RB mounting



ALS26U

ALS26U linear system

ALS26U technical data

ALS33

ALS33 linear system

ALS33 technical data

ALS43-30
right-left coupling

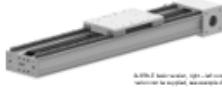
The coupling for the guide rail has a very low friction coefficient and therefore ensures a high dynamic load capacity.

Technical data	Value	Unit
Guide rail width	30 mm	mm
Guide rail height	43 mm	mm
Guide rail weight	1.05 kg/m	kg/m
Guide rail length	1000 mm	mm
Guide rail max. load	1000 N/mm	N/mm
Guide rail max. speed	1.0 m/s	m/s
Guide rail max. acceleration	0.5 m/s ²	m/s ²

ALS43-30 technical data

ALS43-30 assembly & drive

ALS43-30 mounting



ALS56
monorail with carriage designed for robot

Monorail with carriage designed for robot.

Technical data	Value	Unit
Guide rail width	56 mm	mm
Guide rail height	26 mm	mm
Guide rail weight	1.05 kg/m	kg/m
Guide rail length	1000 mm	mm
Guide rail max. load	1000 N/mm	N/mm
Guide rail max. speed	1.0 m/s	m/s
Guide rail max. acceleration	0.5 m/s ²	m/s ²

ALS56 technical data

ALS56 assembly & drive

ALS56 mounting

AP133R

AP133R linear system

AP133R technical data

AP163RU

AP163RU linear system

AP163RU technical data

AP230

- Interchangeable cross beams
- Interchangeable guide rails
- Options - Z-axis drive
- Options - X-axis drive

AP230 linear system

- Interchangeable cross beams
- 2 axis drive (X and Z)
- Options - Z-axis drive
- Options - X-axis drive
- Guide rail height 23 mm
- Guide rail width 30 mm
- Guide rail weight 1.05 kg/m
- Guide rail length 1000 mm

Technical data	Value	Unit
Guide rail width	30 mm	mm
Guide rail height	23 mm	mm
Guide rail weight	1.05 kg/m	kg/m
Guide rail length	1000 mm	mm
Guide rail max. load	1000 N/mm	N/mm
Guide rail max. speed	1.0 m/s	m/s
Guide rail max. acceleration	0.5 m/s ²	m/s ²

AP230 technical data

AP230 assembly & drive

AP230 mounting

AP234
double Z-drive

AP234 double Z-drive

- Interchangeable cross beams
- Interchangeable guide rails
- Options - Z-axis drive
- Options - X-axis drive
- Guide rail height 23 mm
- Guide rail width 30 mm
- Guide rail weight 1.05 kg/m
- Guide rail length 1000 mm

Technical data	Value	Unit
Guide rail width	30 mm	mm
Guide rail height	23 mm	mm
Guide rail weight	1.05 kg/m	kg/m
Guide rail length	1000 mm	mm
Guide rail max. load	1000 N/mm	N/mm
Guide rail max. speed	1.0 m/s	m/s
Guide rail max. acceleration	0.5 m/s ²	m/s ²

AP234 double Z-drive technical data

AP234 double Z-drive assembly & drive

AP234 double Z-drive mounting

AP237

AP237 linear system

AP237 technical data

AP260U

AP260U linear system

AP260U technical data

AP260RU

- Interchangeable cross beams
- Interchangeable guide rails
- Options - Z-axis drive
- Options - X-axis drive
- Guide rail height 23 mm
- Guide rail width 30 mm
- Guide rail weight 1.05 kg/m
- Guide rail length 1000 mm

AP260RU linear system

- Interchangeable cross beams
- Interchangeable guide rails
- Options - Z-axis drive
- Options - X-axis drive
- Guide rail height 23 mm
- Guide rail width 30 mm
- Guide rail weight 1.05 kg/m
- Guide rail length 1000 mm

Technical data	Value	Unit
Guide rail width	30 mm	mm
Guide rail height	23 mm	mm
Guide rail weight	1.05 kg/m	kg/m
Guide rail length	1000 mm	mm
Guide rail max. load	1000 N/mm	N/mm
Guide rail max. speed	1.0 m/s	m/s
Guide rail max. acceleration	0.5 m/s ²	m/s ²

AP260RU technical data

AP260RU assembly & drive

AP260RU mounting

AP264U
double Z-drive

AP264U double Z-drive

- Interchangeable cross beams
- Interchangeable guide rails
- Options - Z-axis drive
- Options - X-axis drive
- Guide rail height 23 mm
- Guide rail width 30 mm
- Guide rail weight 1.05 kg/m
- Guide rail length 1000 mm

Technical data	Value	Unit
Guide rail width	30 mm	mm
Guide rail height	23 mm	mm
Guide rail weight	1.05 kg/m	kg/m
Guide rail length	1000 mm	mm
Guide rail max. load	1000 N/mm	N/mm
Guide rail max. speed	1.0 m/s	m/s
Guide rail max. acceleration	0.5 m/s ²	m/s ²

AP264U double Z-drive technical data

AP264U double Z-drive assembly & drive

AP264U double Z-drive mounting

AP264RU
double Z-drive

AP264RU double Z-drive

- Interchangeable cross beams
- Interchangeable guide rails
- Options - Z-axis drive
- Options - X-axis drive
- Guide rail height 23 mm
- Guide rail width 30 mm
- Guide rail weight 1.05 kg/m
- Guide rail length 1000 mm

Technical data	Value	Unit
Guide rail width	30 mm	mm
Guide rail height	23 mm	mm
Guide rail weight	1.05 kg/m	kg/m
Guide rail length	1000 mm	mm
Guide rail max. load	1000 N/mm	N/mm
Guide rail max. speed	1.0 m/s	m/s
Guide rail max. acceleration	0.5 m/s ²	m/s ²

AP264RU double Z-drive technical data

AP264RU double Z-drive assembly & drive

AP264RU double Z-drive mounting

AP267

- Interchangeable cross beams
- Interchangeable guide rails
- Options - Z-axis drive
- Options - X-axis drive
- Guide rail height 23 mm
- Guide rail width 30 mm
- Guide rail weight 1.05 kg/m
- Guide rail length 1000 mm

AP267 linear system

- Interchangeable cross beams
- Interchangeable guide rails
- Options - Z-axis drive
- Options - X-axis drive
- Guide rail height 23 mm
- Guide rail width 30 mm
- Guide rail weight 1.05 kg/m
- Guide rail length 1000 mm

Technical data	Value	Unit
Guide rail width	30 mm	mm
Guide rail height	23 mm	mm
Guide rail weight	1.05 kg/m	kg/m
Guide rail length	1000 mm	mm
Guide rail max. load	1000 N/mm	N/mm
Guide rail max. speed	1.0 m/s	m/s
Guide rail max. acceleration	0.5 m/s ²	m/s ²

AP267 technical data

AP267 assembly & drive

AP267 mounting

Content – click for fast access

Technical Data	Value	Unit
Actuator stroke	365	mm
Max. load capacity	100	N
Max. speed	100	mm/s
Max. force	100	N
Max. acceleration	100	mm/s ²
Max. deceleration	100	mm/s ²
Max. current consumption	100	mA
Max. torque	100	Nm
Max. voltage	100	VDC

AP433

- Angle U-profile for higher loads
- Vertical column and crossbeam profile as standard
- Choice of height from 1000 to 2000 mm
- Choice of width from 1000 to 2000 mm

AP433 heavy version

Technical data	A	B	C
Overall height	1000	1200	1400
Overall width	1000	1200	1400
Column height	1000	1200	1400
Column width	1000	1200	1400
Column thickness	1000	1200	1400
Base plate thickness	1000	1200	1400
Base plate width	1000	1200	1400
Base plate height	1000	1200	1400

AP433 heavy design

Technical drawing showing the dimensions of the AP433 heavy-duty support system. The drawing includes three views: a front view with dimensions 1000, 1200, 1400, 1000, 1200, 1400, 1000, 1200, 1400, 1000, 1200, 1400; a side view with dimensions 1000, 1200, 1400, 1000, 1200, 1400, 1000, 1200, 1400; and a top view with dimensions 1000, 1200, 1400, 1000, 1200, 1400.

Technical drawing showing the dimensions of the AP433 heavy-duty support system. The drawing includes three views: a front view with dimensions 1000, 1200, 1400, 1000, 1200, 1400, 1000, 1200, 1400; a side view with dimensions 1000, 1200, 1400, 1000, 1200, 1400, 1000, 1200, 1400; and a top view with dimensions 1000, 1200, 1400, 1000, 1200, 1400.

Technical drawing showing the dimensions of the AP433 heavy-duty support system. The drawing includes three views: a front view with dimensions 1000, 1200, 1400, 1000, 1200, 1400, 1000, 1200, 1400; a side view with dimensions 1000, 1200, 1400, 1000, 1200, 1400, 1000, 1200, 1400; and a top view with dimensions 1000, 1200, 1400, 1000, 1200, 1400.

The technical drawing illustrates the internal components of the AP463 linear actuator. It features a central vertical frame with a horizontal beam at the top. A long, thin metal rod is attached to the top beam, extending downwards through the frame. The base of the actuator is supported by two parallel tracks. A detailed callout box provides specific dimensions: total height (H) is 100 mm, track width (W) is 100 mm, and stroke length (L) is 100 mm. The drawing also shows various internal parts like the gear assembly and mounting brackets.

The AP560U is a heavy-duty, three-jaw self-centering chuck designed for holding workpieces up to 150 mm diameter. It features a quick release lever and a central height adjustment screw. The base plate has a central slot for a height gauge.

AP560U

- Heavy-duty self-centering chuck
- 150 mm (6") maximum diameter
- 100 mm (4") maximum height
- Single T-Handle for quick release
- Anti-vibration base plate

The AP560U is suitable for:

- The 2 jaw self-centering function
- Workpiece height adjustment
- Maximum grip diameter 150 mm (6")
- Maximum grip height 100 mm (4")
- Workpiece thickness 100 mm (4") (maximum stroke)

AP560U, Base plate

Part	Value	Part	Value
Base plate	400 x 200 x 10 mm	T-Slot	5 mm
Base plate	400 x 200 x 10 mm	Height gauge slot	10 mm
Base plate	400 x 200 x 10 mm	Base plate thickness	10 mm
Base plate	400 x 200 x 10 mm	Base plate weight	10 kg
Base plate	400 x 200 x 10 mm	Base plate width	400 mm
Base plate	400 x 200 x 10 mm	Base plate length	200 mm
Base plate	400 x 200 x 10 mm	Base plate thickness	10 mm
Base plate	400 x 200 x 10 mm	Base plate weight	10 kg

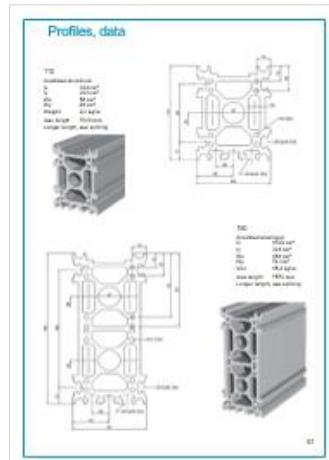
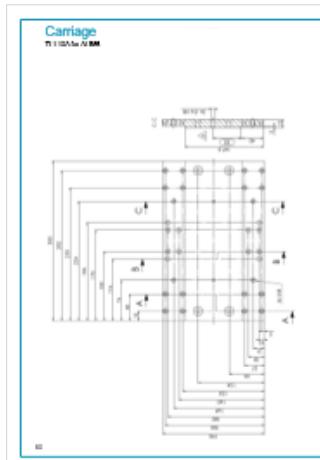
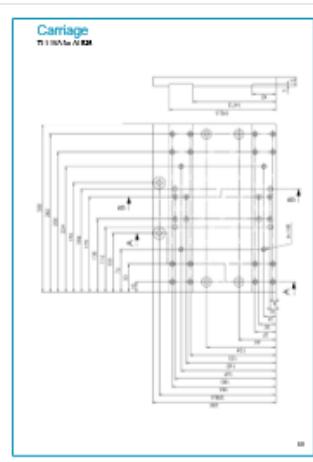
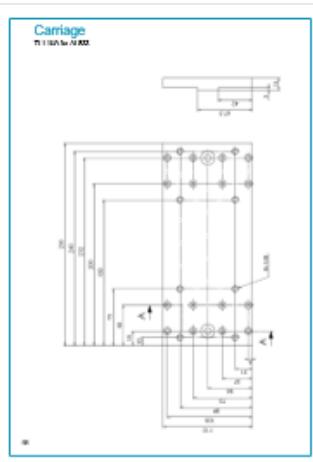
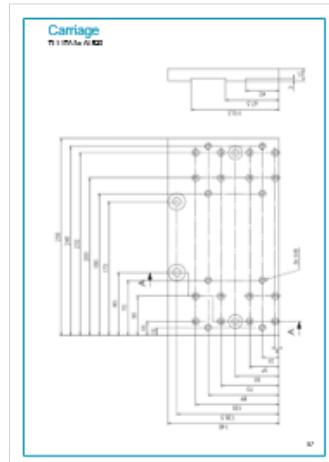
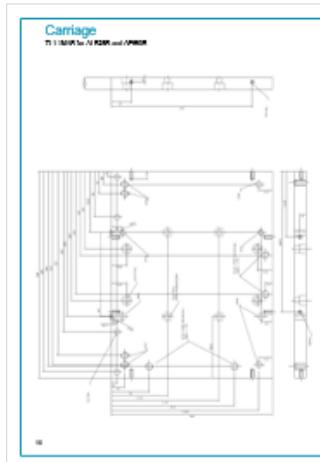
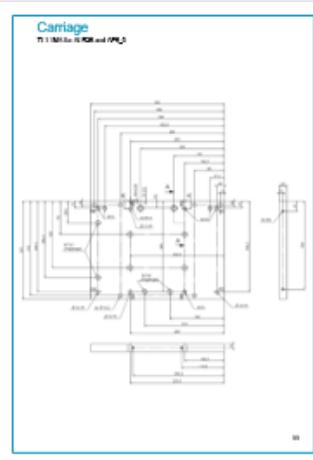
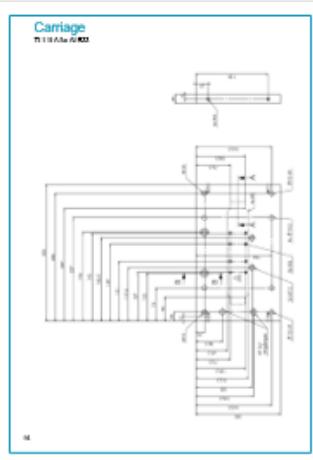
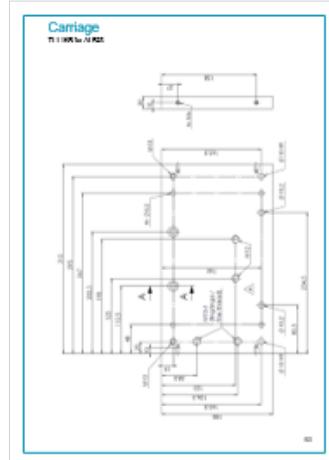
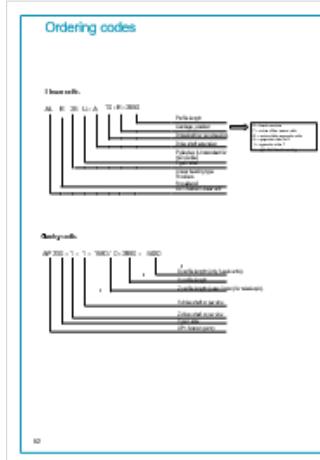
Base plate dimensions:

Base plate dimensions: 400 x 200 x 10 mm. Base plate thickness: 10 mm. Base plate weight: 10 kg.

AP560U, Clamping arms:

Clamping arms dimensions: 100 x 100 x 10 mm. Clamping arms thickness: 10 mm. Clamping arms weight: 10 kg.

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Drives

Parallel rail assembly
Parallel rail assembly consists of two parallel rails and a central drive unit. The gear is mounted directly on the rails.

Parallel rail profile
Parallel rail profile consists of two parallel rails and a central drive unit. The gear is mounted directly on the rails.

Direct mounting gear
The profile has a direct drive unit. It can also be used as a standard gear.

Ball screw gear sets
The profile has a ball screw drive unit. It can also be used as a standard gear.

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Mounting alternatives

Parallel rail assembly
Parallel rail assembly consists of two parallel rails and a central drive unit. The gear is mounted directly on the rails.

Parallel rail profile
Parallel rail profile consists of two parallel rails and a central drive unit. The gear is mounted directly on the rails.

Ball screw gear sets
The profile has a ball screw drive unit. It can also be used as a standard gear.

Ball screw gear sets
The profile has a ball screw drive unit. It can also be used as a standard gear.

Ball screw gear sets + mounting plate
The profile has a ball screw drive unit. It can also be used as a standard gear.

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Splicing of profiles

Splicing rail for T-profile
Parallel rail assembly consists of two parallel rails and a central drive unit. The gear is mounted directly on the rails.

Splicing rail for H-profile
Parallel rail assembly consists of two parallel rails and a central drive unit. The gear is mounted directly on the rails.

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Accessories

Brackets
For the linear rails and profiles additional accessories are available. These are normally mounted on respective rails or profiles. [View product details](#)

Support brackets
These are used to support the profile. They are normally mounted on respective rails or profiles. [View product details](#)

Arbor hole end cap holder
Arbor hole end cap holder

Arbor hole

Shafts
Type F: a standard shaft for linear movements with integrated bearing. Type S: a standard shaft for rotation.

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Accessories

Cross slide
Cross slide are angular mounting brackets and for toolholders holding or tooling are used on the profile. [View product details](#)

Tool fixators
All the profile linear bearing have mounting holes pre-drilled along the cross slides M6. These are used to fix tools along the profile in the profile. [View product details](#)

Thrust bush
At the linear bearing a thrust bearing can be mounted. This bearing has a higher load capacity than a standard bearing. [View product details](#)

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Alternative designs

Al R02 standard
Al R02 is a linear carriage, size 02 with a single axis. It is a standard carriage with a standard bearing system.

Al R02 double facing rails
This unit has two horizontal axes of movement. It is also possible to have one longitudinal axis of the profile. This is a standard carriage with a standard bearing system.

Al R02 half-profile carriage
A large unit that can be set up horizontally, suitable for applications where the profile is not available, such as in a cabinet or on a table.

Al R02 half-profile right / left
An application for two linear axes internal to the profile. It is also possible to have one longitudinal axis of the profile. This is a standard carriage with a standard bearing system.

Al R02 half-profile right / left
A unit with two horizontal axes of movement. It is also possible to have one longitudinal axis of the profile. This is a standard carriage with a standard bearing system.

79

Alternative designs

Al R02 standard
Al R02 is a linear carriage, size 02 with a single axis. It is a standard carriage with a standard bearing system.

Al R02 double profile carriage
Al R02 with two axes. Two linear carriage units, each with its own profile, are combined with the help of a plate. It is also possible to have one longitudinal axis of the profile.

Al R02 with 90° stepped and offset
A compact unit with a high load capacity. It is also possible to have one longitudinal axis of the profile.

Al R02 half-profile
A standard carriage with a standard bearing system. The speed is limited by gear.

Al R02 half-profile vertical
Linear unit with a vertical axis, suitable for applications where the profile is not available, such as in a cabinet or on a table.

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Combinations

Al R02/H02 carriage Al R02
Set basic slide carriage carriage base. [View product details](#)

Al R02/H02 carriage Al R02
Combination carriage with a horizontal base. [View product details](#)

Al R02/H02
Set carriage combination with the horizontal base. [View product details](#)

Al R02/H02 carriage
A standard carriage with a standard bearing system. The speed is limited by gear. [View product details](#)

79

Combinations

Al R02/H02
Set basic slide carriage with the horizontal base and a standard carriage.

Al R02/H02
Set carriage combination with the horizontal base. [View product details](#)

Profile mounted on top base plate
Structure with a top base plate and a bottom base plate. The top base plate is fixed to the bottom base plate. The bottom base plate is fixed to the floor. The top base plate is used for mounting the profile. The bottom base plate is used for mounting the profile.

79

Solutions from Aratron

High-speed cylinder solution
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

SPD solution
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

ZP solution
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

79

Creative system solutions from Aratron

AP02/P02
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

AP02/cylinder
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

AP02/rotatable
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

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Creative system solutions from Aratron

AP02/cylinder
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

Linear guide solution
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

AP02/vertical
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

79

Creative system solutions from Aratron

Linear guide
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

Linear-mechanics CE U7 carriage
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

Linear guide
Parallel rail assembly consisting of a cylinder, a cylinder base and a cylinder carriage. The cylinder base is connected to the cylinder carriage via a rod. The cylinder carriage is connected to the parallel rail assembly via a rod. The cylinder carriage moves along the parallel rail assembly.

80

Solutions

Vertical H carriage
Depending on the load and torque, vertical linear drives with a vertical base and a vertical carriage are available. Vertical linear drives are used for applications with high torque requirements. Vertical linear drives are used for applications with high torque requirements.

81

Robot tracks

Robot track 1 angled base units
Robot track base units consist of a base and a carriage. The base is connected to the carriage via a rod. The carriage is connected to the parallel rail assembly via a rod. The carriage moves along the parallel rail assembly.

80

Robot tracks

Robot tracks
Robot track base units consist of a base and a carriage. The base is connected to the carriage via a rod. The carriage is connected to the parallel rail assembly via a rod. The carriage moves along the parallel rail assembly.

80

Content – click for fast access

The collage consists of four magazine pages from the 'Automation World' magazine, each featuring a different industrial component or system:

- Page 1 (Top Left):** Features a linear motor assembly. The top half shows a long, metallic linear motor with a track. The bottom half shows a similar assembly with a different track configuration. Text at the top left reads "Linear motors" and "Linear motor (linear rail) line". A detailed technical description follows.
- Page 2 (Top Middle):** Features servo, motor, and drive components. It includes several black servo drives, a green servo motor, and a black stepper motor. The text "Servo, motor and drives" is at the top, followed by the "HIWIN" logo and a "NEW!" badge.
- Page 3 (Top Right):** Features HIWIN Servodrives Serie E1. It shows various drive units and a motor. The text "HIWIN Servodrives Serie E1" is at the top, followed by the "EtherCAT" logo and a "NEW!" badge. A detailed description of the product follows.
- Page 4 (Bottom Right):** Features the DIGITAX HD Data System. It shows a central control unit connected to multiple sensors and actuators. The text "DIGITAX HD Data System for all your integration needs" is at the top, followed by the "CONTROL TECHNIQUES" logo. A detailed description of the system follows.

ALR13



ALR13-E basic version



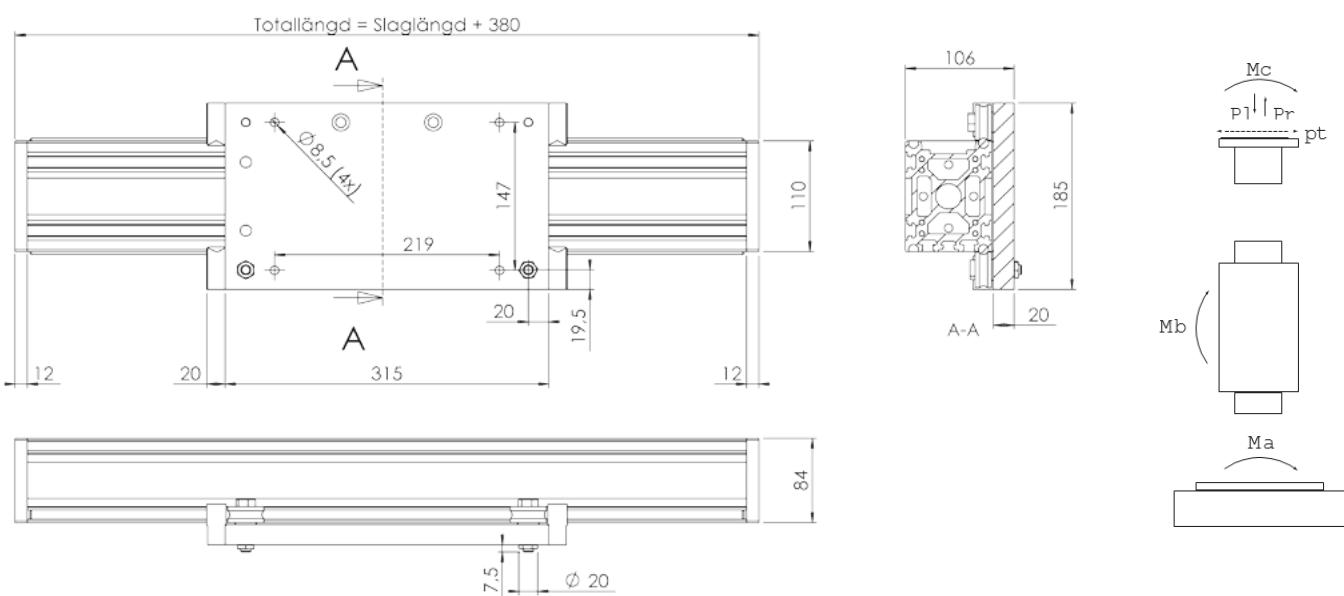
ALR13-F extra carriage on same side



ALR13-G extra carriage on opposite side

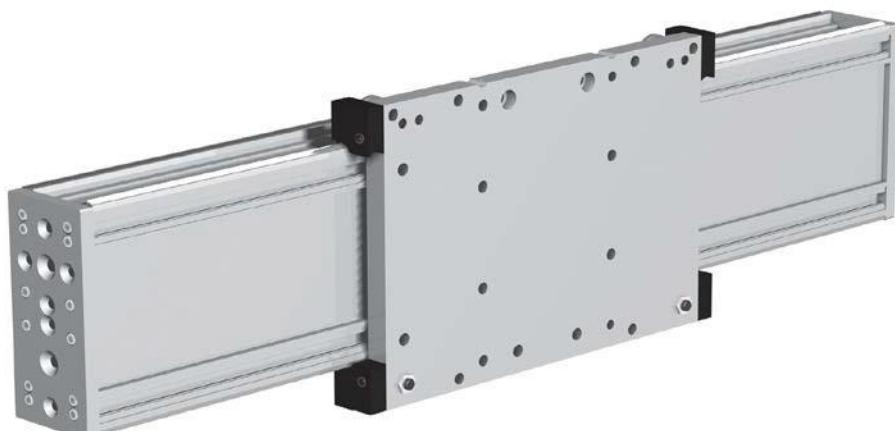
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Max travel speed.	8 m/s	load	
Drive	none	pt	2500N
Max pulling force	none	pr	1500N
Stroke per rev	- mm	pl	1500 N
Profile length, max	7000 mm		
Weight		Moment	
Total length 1000 mm	14,4 kg	Ma	234 Nm
per additional 100 mm	1,0 kg	Mb	371 Nm
Extra slider	3,7 kg	Mc	82 Nm

[Aratron_CAD_linjarenhet_alr13](#)



Sliding plate dimensions TL1 1KB
pg 53

ALR16



ALR16-E basic version



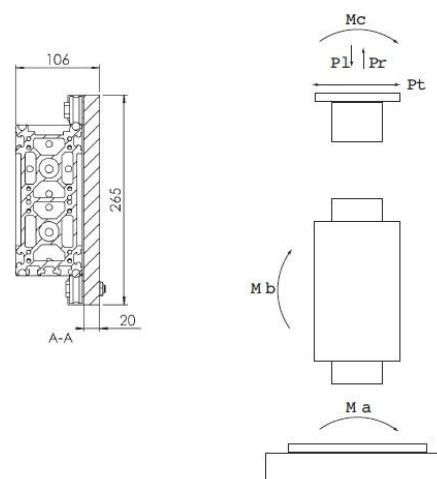
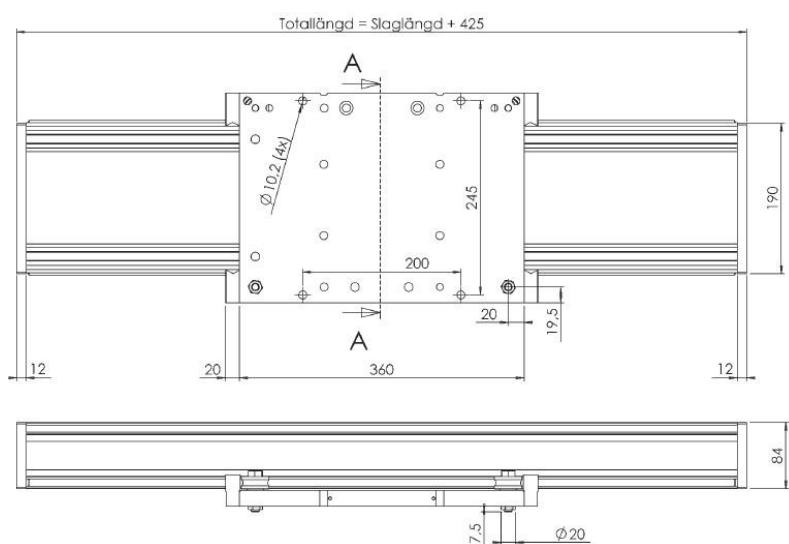
ALR16-F extra carriage on same side



ALR16-G extra carriage on opposite side

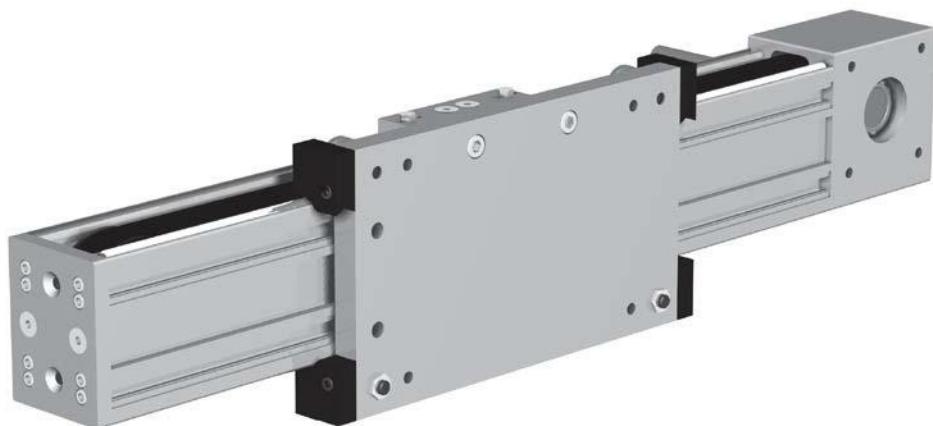
Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	none	pt	2500N
Max pulling force	-None	pr	1500N
Stroke per rev	- mm	pl	1500N
Profile length, max	7570 mm		
Weight		Moment	
Total length 1000 mm	22,8 kg	Ma	272 Nm
per additional 100 mm	1,7 kg	Mb	432 Nm
Extra slider	5,6 kg	Mc	145 Nm

[Aratron_CAD_lnjarenhet_alr16](#)



Sliding plate dimensions TL1 1MA
pg 55

ALR23



ALR23-E basic version



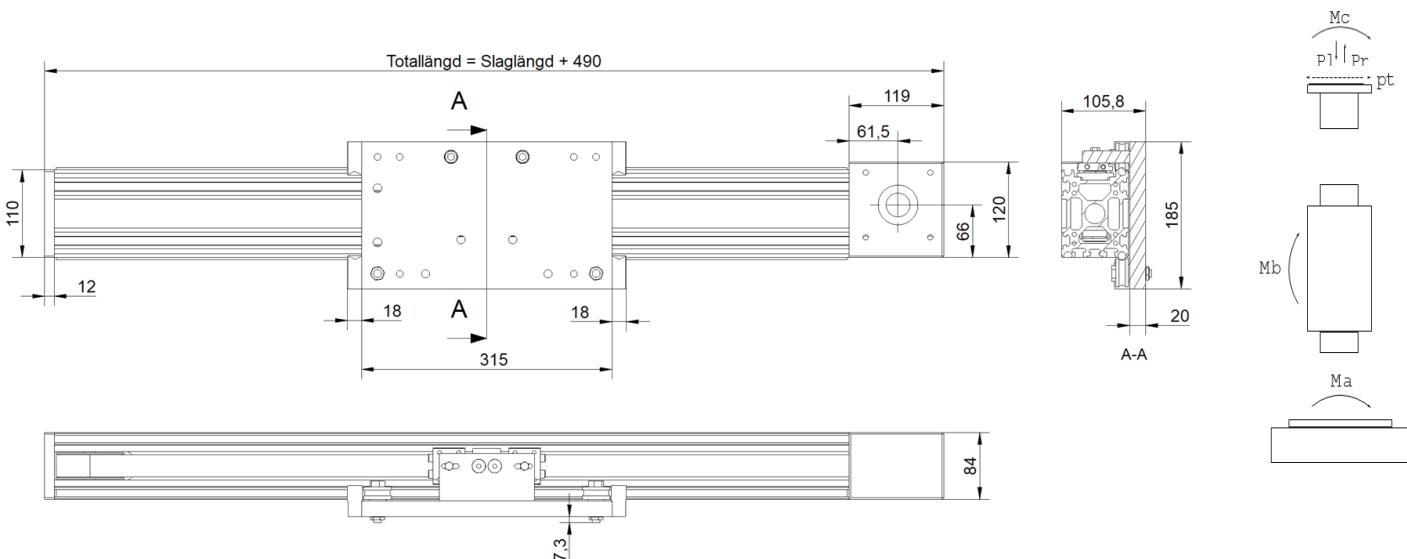
ALR23-F extra carriage on same side



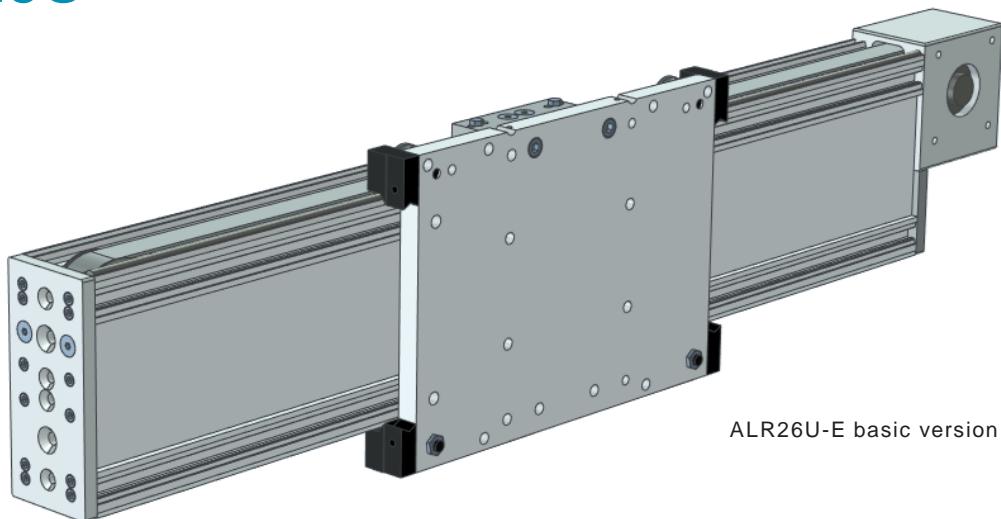
ALR23-G extra carriage on opposite side

Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	ATL10	pt	2500 N
Max pulling force	2450 N	pr	1500 N
Stroke per rev	260 mm	pl	1500 N
Profile length, max	7000 mm		
Weight		Moment	
Total length 1000 mm	18,6 kg	Ma	234 Nm
per additional 100 mm	1,1 kg	Mb	371 Nm
Extra slider	3,7 kg	Mc	82 Nm

[Aratron CAD linjarenhet alr23](#)



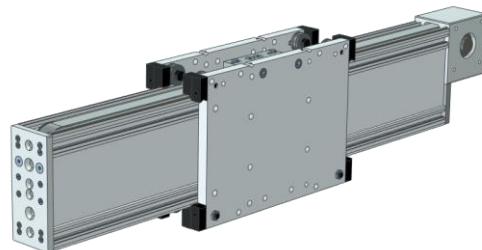
ALR26U



ALR26U-E basic version



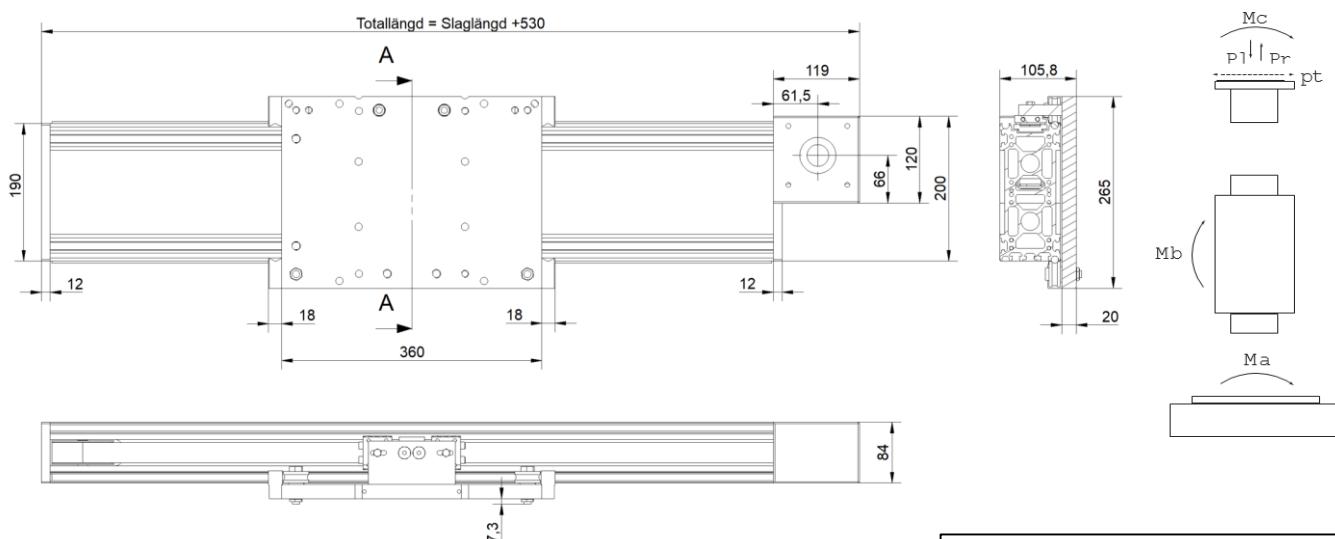
ALR26U-F extra carriage on same side



ALR26U-G extra carriage on opposite side

Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	ATL10	pt	2500 N
Max pulling force	2450 N	pr	1500 N
Stroke per rev	260 mm	pl	1500 N
Profile length, max	7570 mm		
Weight		Moment	
Total length 1000 mm	27,3 kg	Ma	272 Nm
per additional 100 mm	1,7 kg	Mb	432 Nm
Additinal carriage	5,6 kg	Mc	145 Nm

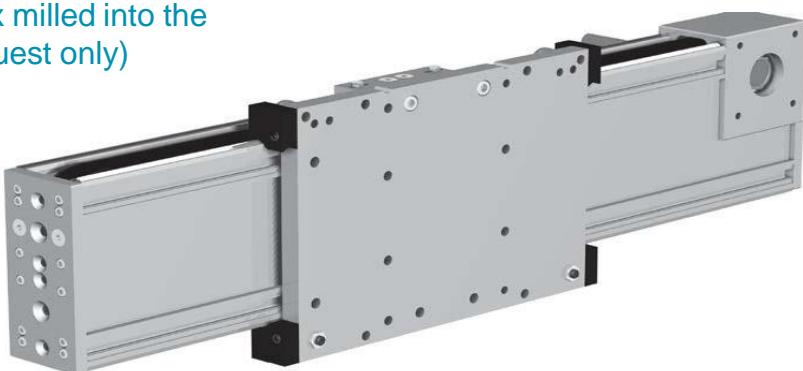
[Aratron_CAD_linjarenhet_alr26U](#)



For gear adaptation type AD see pg 63
For carriage dim's TL1 1MA see pg 55

ALR26

with pulley box milled into the profile (on request only)



ALR26-E basic version

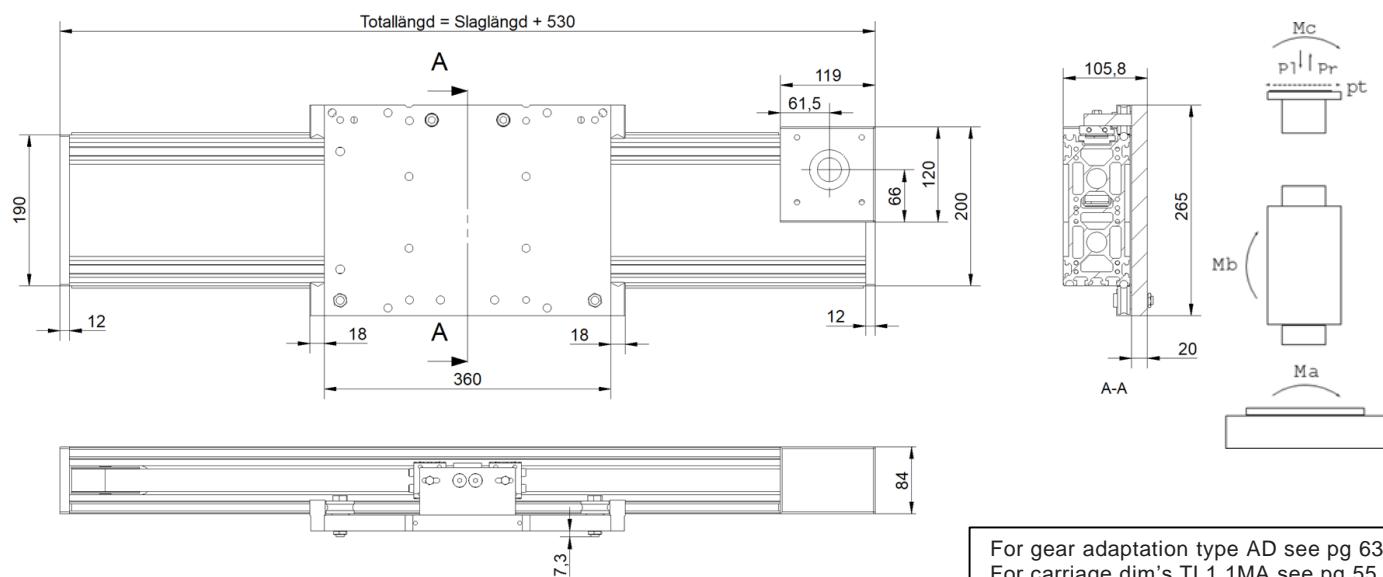


ALR26-F extra carriage on same side

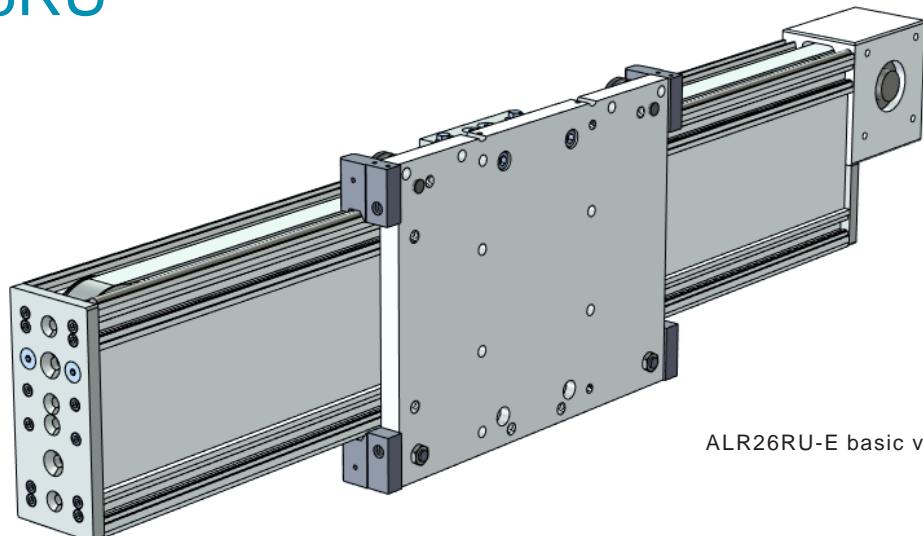


ALR26-G extra carriage on opposite side

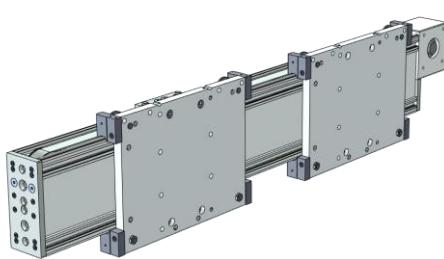
Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	ATL10	pt	2500 N
Max pulling force	2450 N	pr	1500 N
Stroke per rev	260 mm	pl	1500 N
Profile length, max	7570 mm		
Weight		Moment	
Total length 1000 mm	27,3 kg	Ma	272 Nm
per additional 100 mm	1,7 kg	Mb	432 Nm
Additinal carriage	5,6 kg	Mc	145 Nm



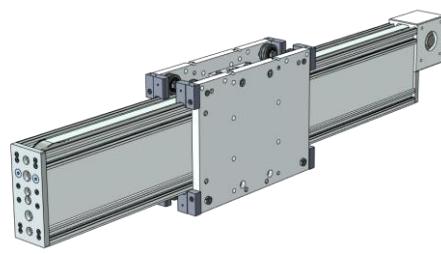
ALR26RU



ALR26RU-E basic version



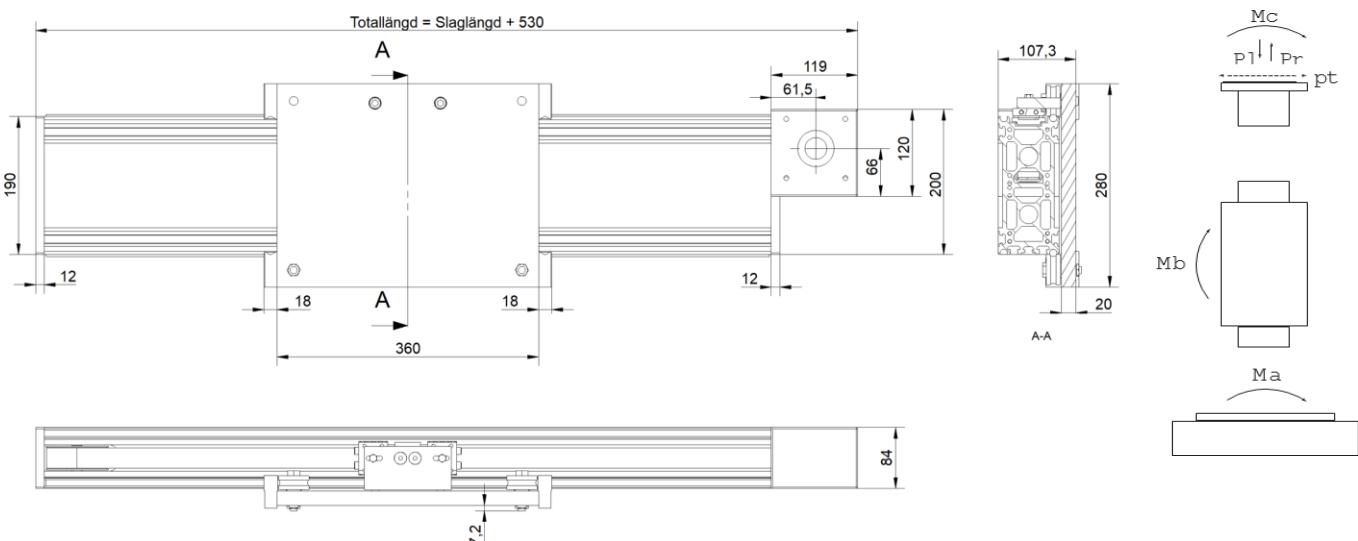
ALR26RU-F extra carriage on same side



ALR26RU-G extra carriage on opposite side

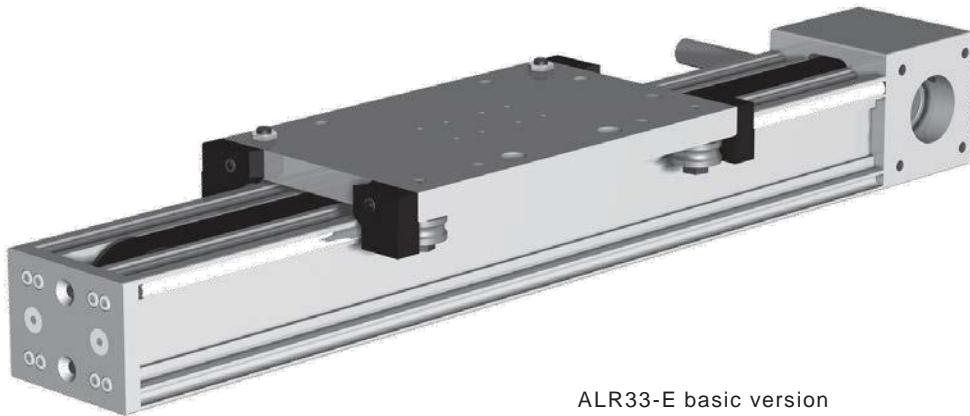
Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	ATL10	pt	3000 N
Max pulling force	2450 N	pr	2000 N
Stroke per rev	260 mm	pl	2000 N
Profile length, max	7570 mm		
Weight		Moment	
Total length 1000 mm	30 kg	Ma	300 Nm
per additional 100 mm	1,7 kg	Mb	450 Nm
Additinal carriage	7 kg	Mc	200 Nm

[Aratron CAD linjarenhet alr26RU](#)



For gear adaptation type AD see pg 63
For carriage dim's TL1 1MAR see pg 56

ALR33



ALR33-E basic version

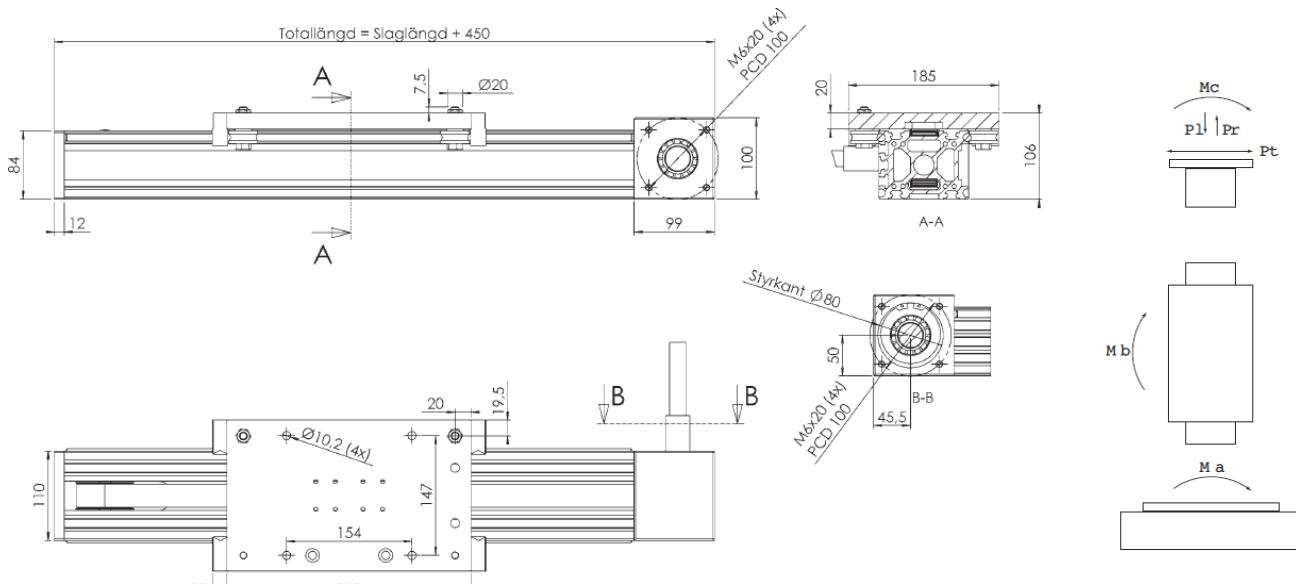


ALR33-F extra carriage on same side

ALR33-G extra carriage on opposite side

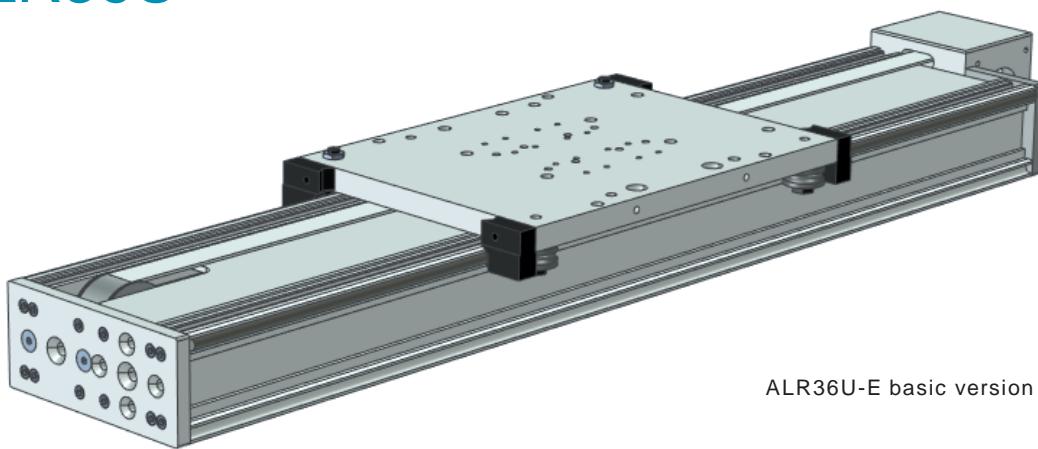
Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	ATL10	pt	2500 N
Max pulling force	2000 N	pr	1500 N
Stroke per rev	210 mm	pl	1500 N
Profile length, max	7000 mm		
Weight		Moment	
Total length 1000 mm	16,7 kg	Ma	221 Nm
per additional 100 mm	1,1 kg	Mb	351 Nm
Additinal carriage	3,7 kg	Mc	82 Nm

Aratron_CAD_lnjarenhet_alr33

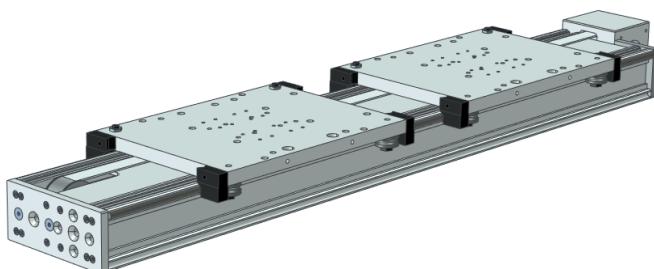


For gear adaptation type AE see pg 64
For carriage dim's TL1 1LA see pg 54

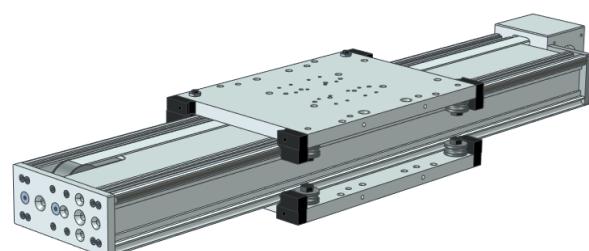
ALR36U



ALR36U-E basic version



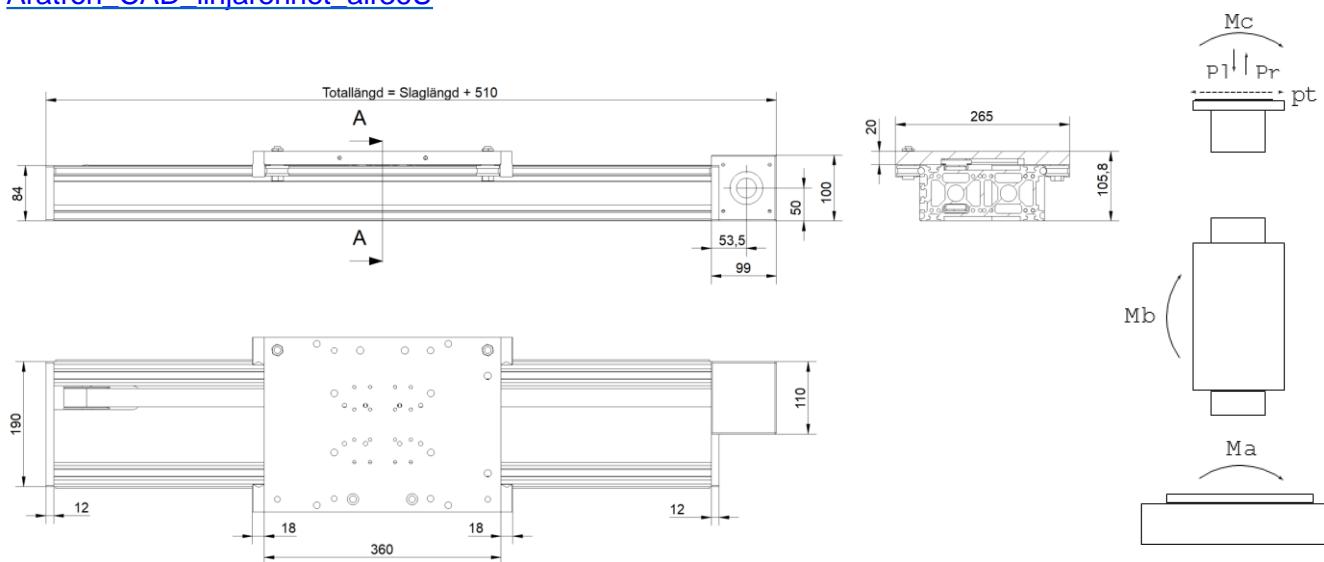
ALR36U-F extra carriage on same side



ALR36U-G extra carriage on opposite side

Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	ATL10	pt	2500 N
Max pulling force	2000 N	pr	1500 N
Stroke per rev	210 mm	pl	1500 N
Profile length, max	7570 mm		
Weight		Moment	
Total length 1000 mm	25,8 kg	Ma	272 Nm
per additional 100 mm	1,7 kg	Mb	432 Nm
Additinal carriage	5,6 kg	Mc	145 Nm

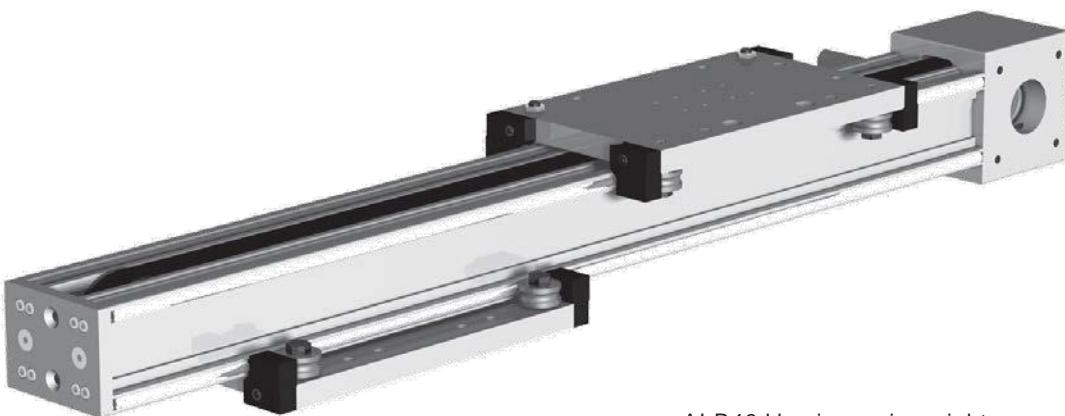
[Aratron_CAD_linjarenhet_alr36U](#)



For gear adaptation type AE see pg 64
For carriage dim's TL1 1NA contact Aratron

ALR43

right – left running

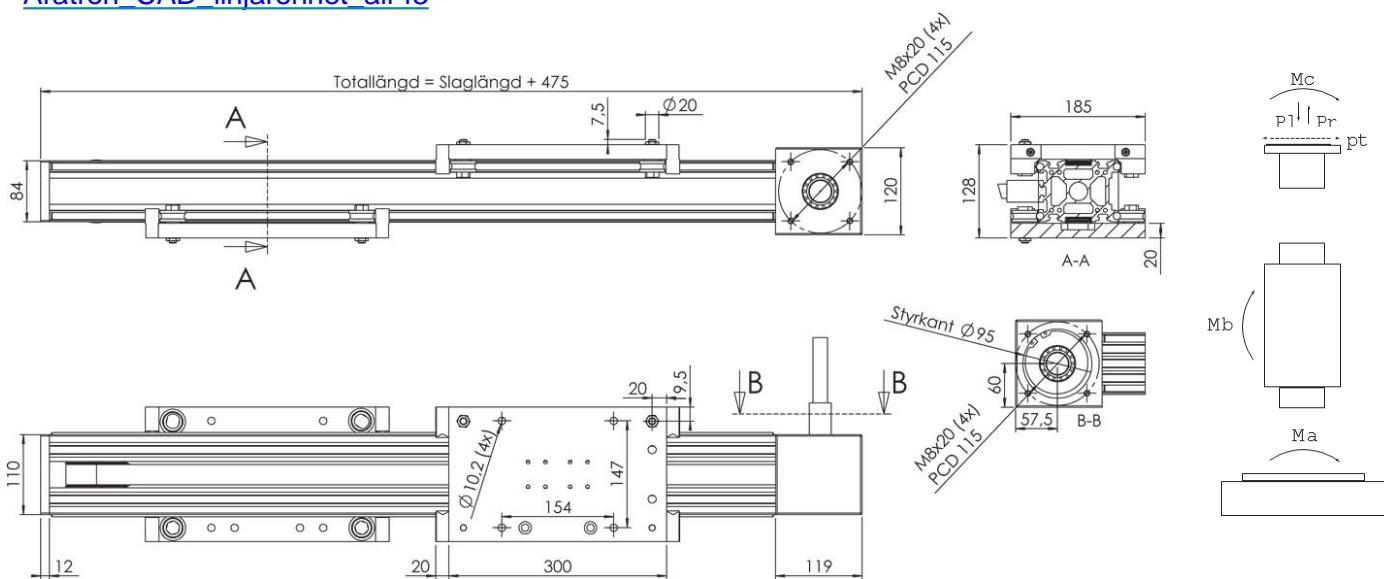


ALR43J basic version right – left version

The lower carriage can be mounted on upper side by the use of a special bracket for connection to the lower belt see ex pg 72

Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	ATL10	pt	2500 N
Max pulling force	2450 N	pr	1500 N
Stroke per rev	260 mm	pl	1500 N
Profile length, max	7000 mm		
Weight		Moment	
Total length 1000 mm	22,7 kg	Ma	221 Nm
per additional 100 mm	1,1 kg	Mb	351 Nm
Additinal carriage	3,3 kg	Mc	82 Nm

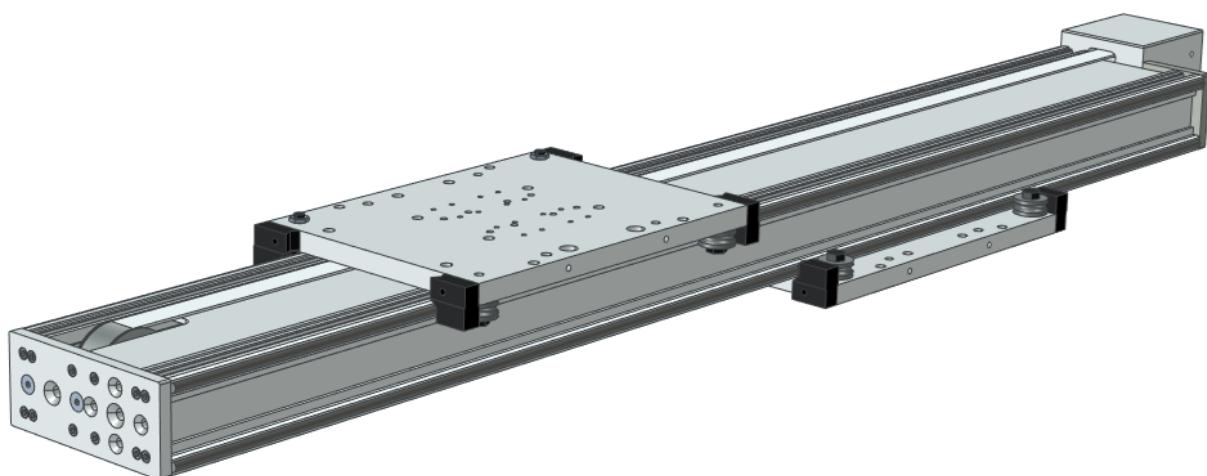
Aratron_CAD_linjarenhet_alr43



For gear adaptation type AF see pg 65
For carriage dim's TL1 1LA see pg 54

ALR46U

right – left running

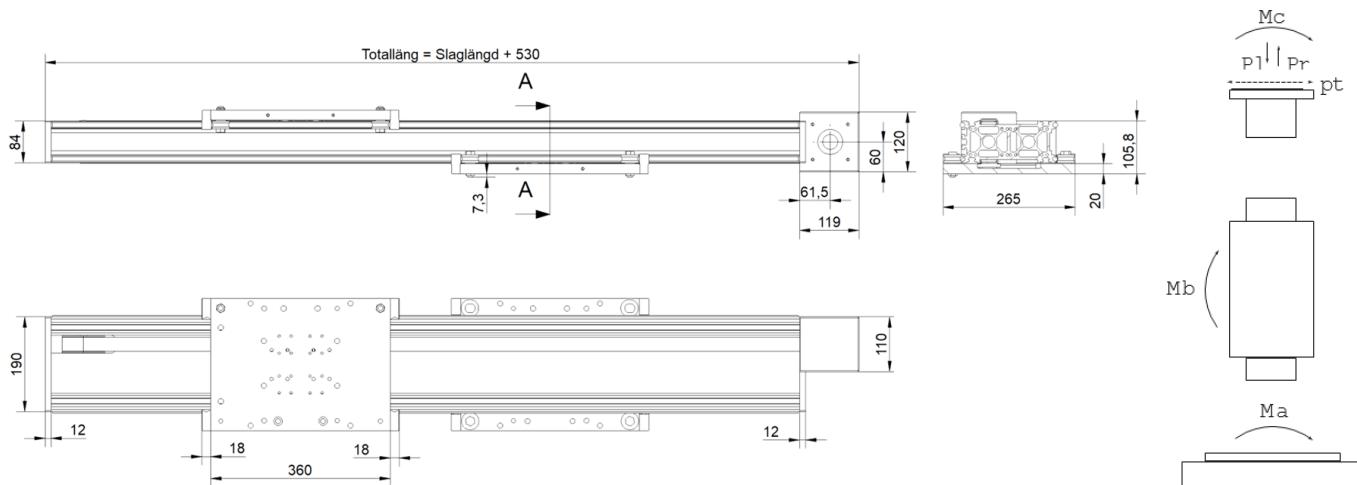


ALR46UJ basic version right – left version

The lower carriage can be mounted on upper side by the use of a special bracket for connection to the lower belt see ex pg 73

Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	ATL10	pt	2500 N
Max pulling force	2450 N	pr	1500 N
Stroke per rev	260 mm	pl	1500 N
Profile length, max	7570 mm		
Weight		Moment	
Total length 1000 mm	29,3 kg	Ma	272 Nm
per additional 100 mm	1,7 kg	Mb	432 Nm
Additinal carriage	5,6 kg	Mc	145 Nm

[Aratron CAD linjarenhet alr46U](#)



For gear adaptation type AF see pg 65
For carriage dim's TL1 1NA contact
Aratron

ALR56



ALR56-E basic version



ALR56-F extra carriage
on same side



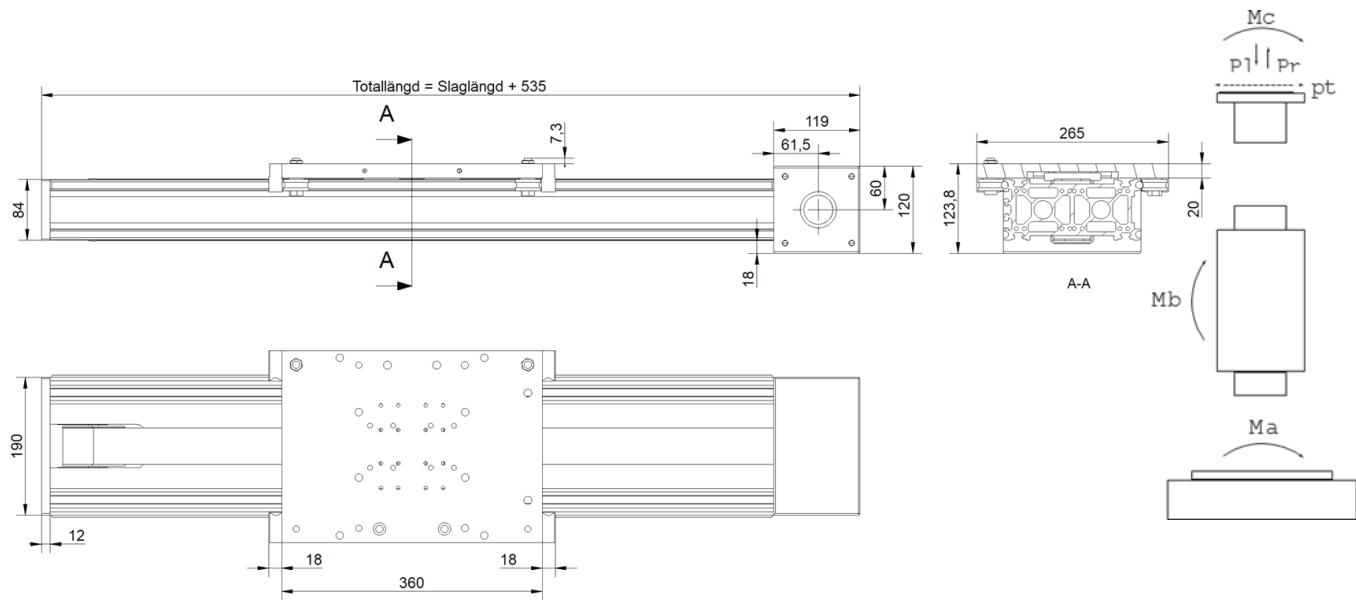
ALR56-J right – left running



ALR56-G extra carriage on opposite side

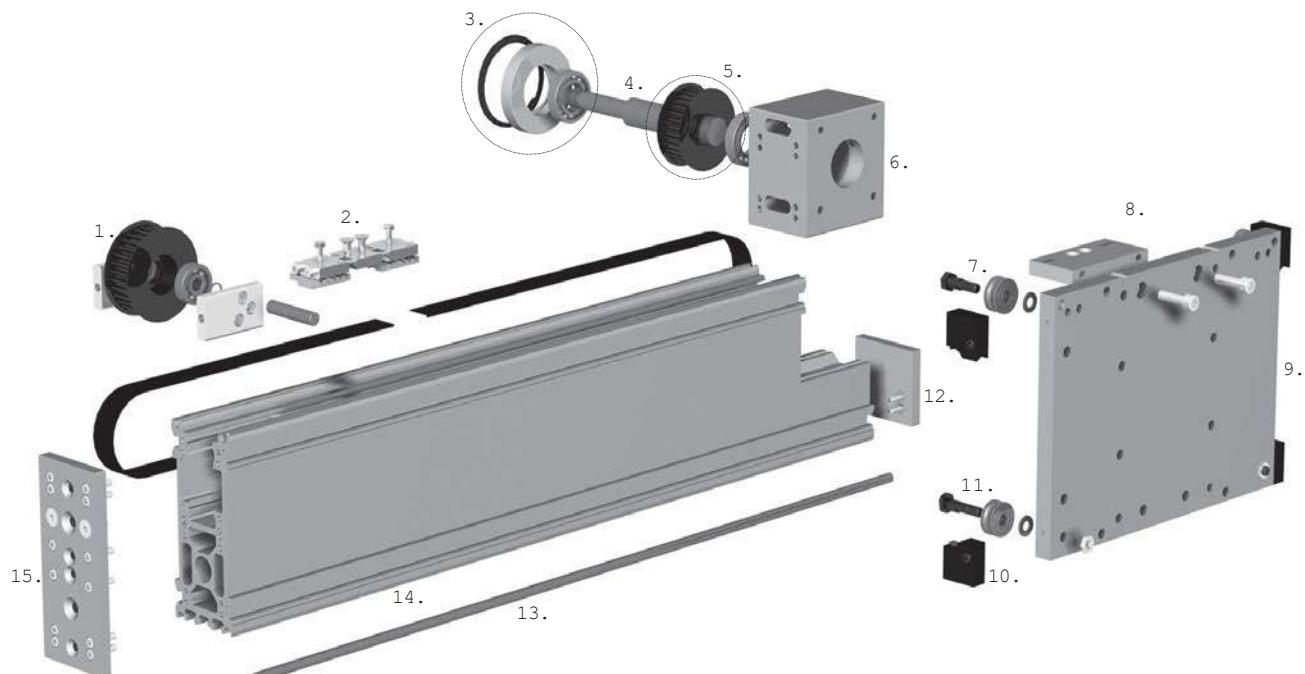
Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	ATL10	pt	2500 N
Max pulling force	4370 N	pr	1500 N
Stroke per rev	260 mm	pl	1500 N
Profile length, max	7570 mm		
Weight		Moment	
Total length 1000 mm	29,5 kg	Ma	272 Nm
per additional 100 mm	1,7 kg	Mb	432 Nm
Additinal carriage	5,6 kg	Mc	145 Nm

[Aratron CAD linjarenhet alr56](#)



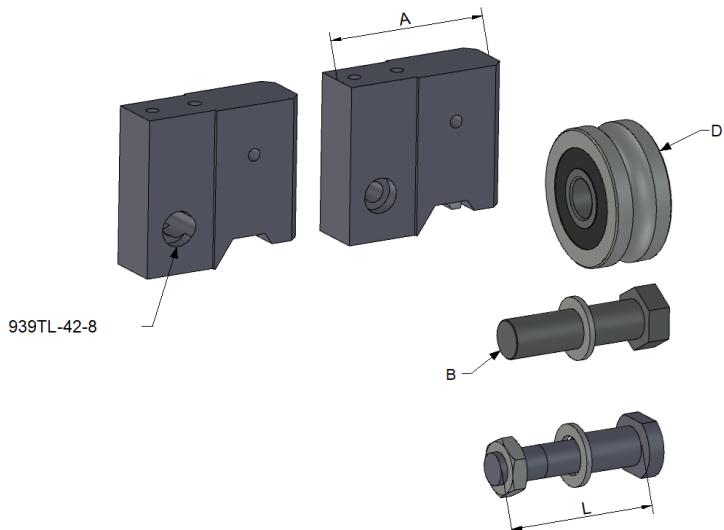
For gear adaptation type AH see pg 66
For carriage dim's TL1 1NA contact
Aratron

Exploded view ALR units



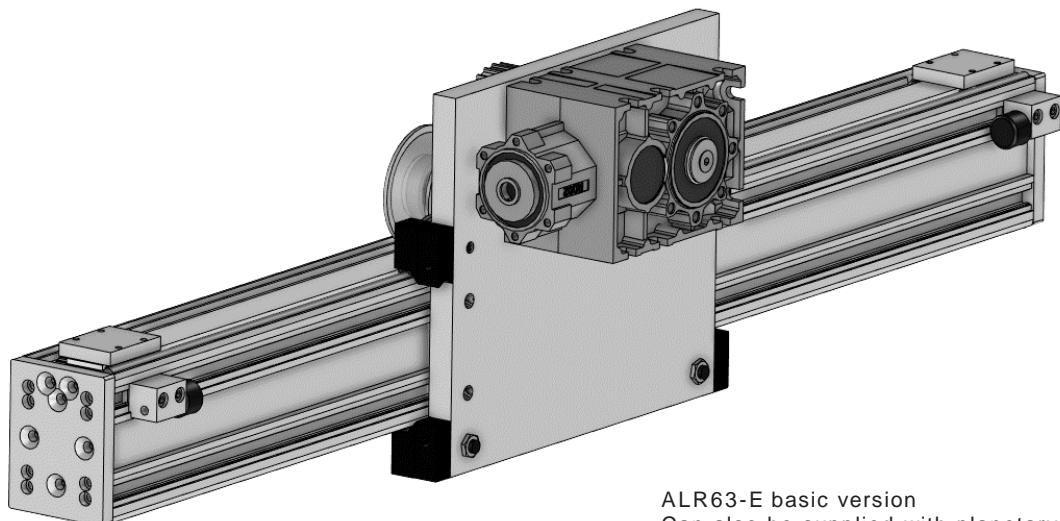
Exampel: ALR26

Pos	Description	Pos	Description
1	Return wheel, kit	9	Carriage
2	Belt tensioning, kit	10	Wiper
3	Support bearing kit, option	11	Excentric roller
4	Drive shaft	12	End plate
5	Pulley wheel	13	Shaft
6	Pulley box	14	Profile
7	Centric roller	15	End plate
8	Bracket for belt tensioning assy		



Pos	Part	Ref	Dim	
7 & 11	SQ10-RULLE	D	Ø 35	Roller
7 & 11	SQ10-42 RULLE	D	Ø 42	Roller
7	CS	B	M10	Centric bolt
7	CS M12	B	M12	Centric bolt
11	XCS-12/10	L	L=45	Excentric bolt
11	XCS-12/10-48	L	L=48	Excentric bolt (for size 42 roller)
10	939 TL	A	39	Wiper / lubricator
10	939 TL-42	A	52	Wiper / lubricator (for size 42 roller)
10	939 TL-42-8	A	52	Wiper / lubricator oval mtg hole

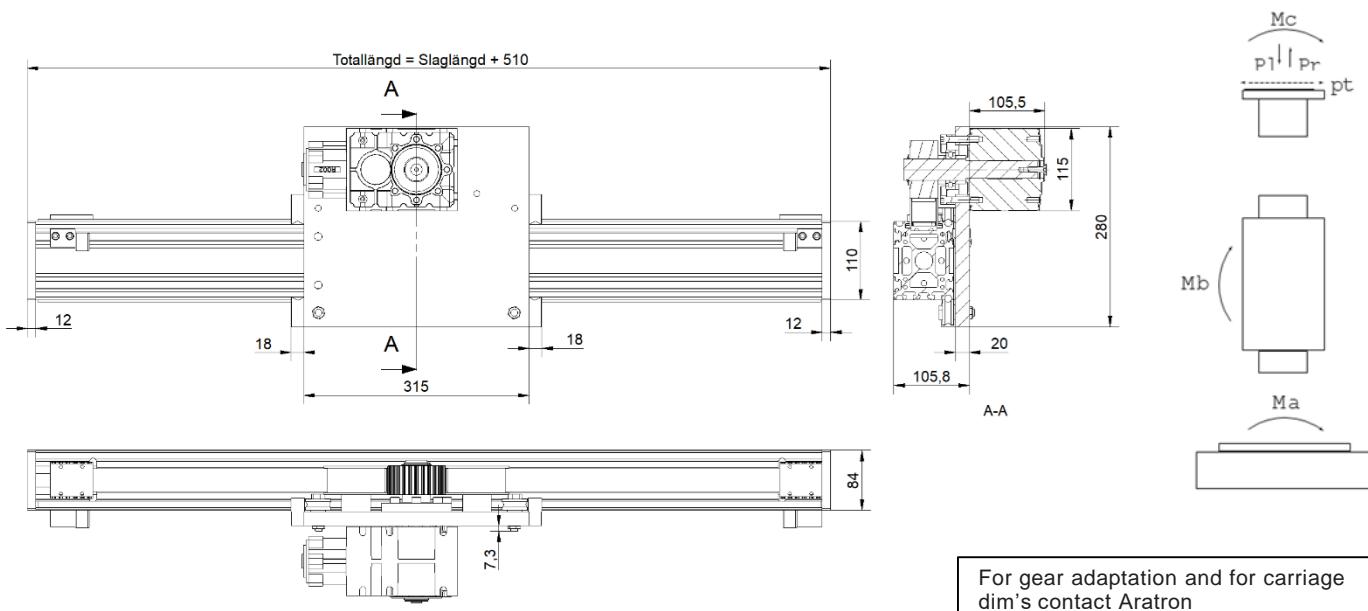
ALR63



ALR63-E basic version
Can also be supplied with planetary gearbox

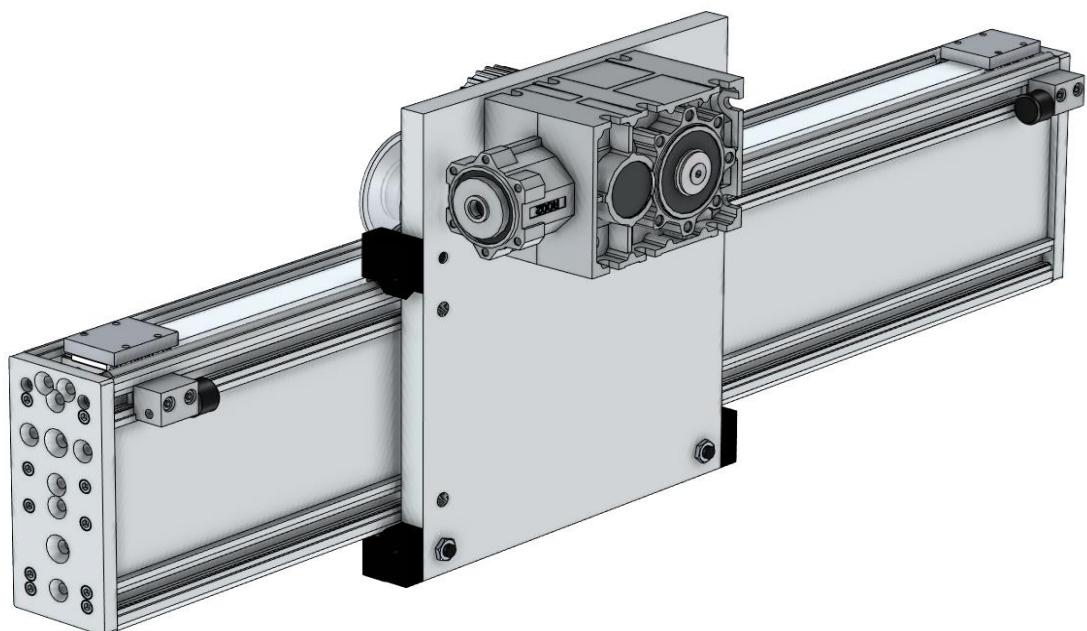
Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	ATL10	pt	2500 N
Max pulling force	1600 N	pr	1500 N
Stroke per rev	260 mm	pl	1500 N
Profile length, max	7000 mm		
Weight		Moment	
Total length 1000 mm	18,8 kg	Ma	234 Nm
per additional 100 mm	1,1 kg	Mb	370 Nm
		Mc	82 Nm

[Aratron_CAD linjarenhet alr63](#)



For gear adaptation and for carriage dim's contact Aratron

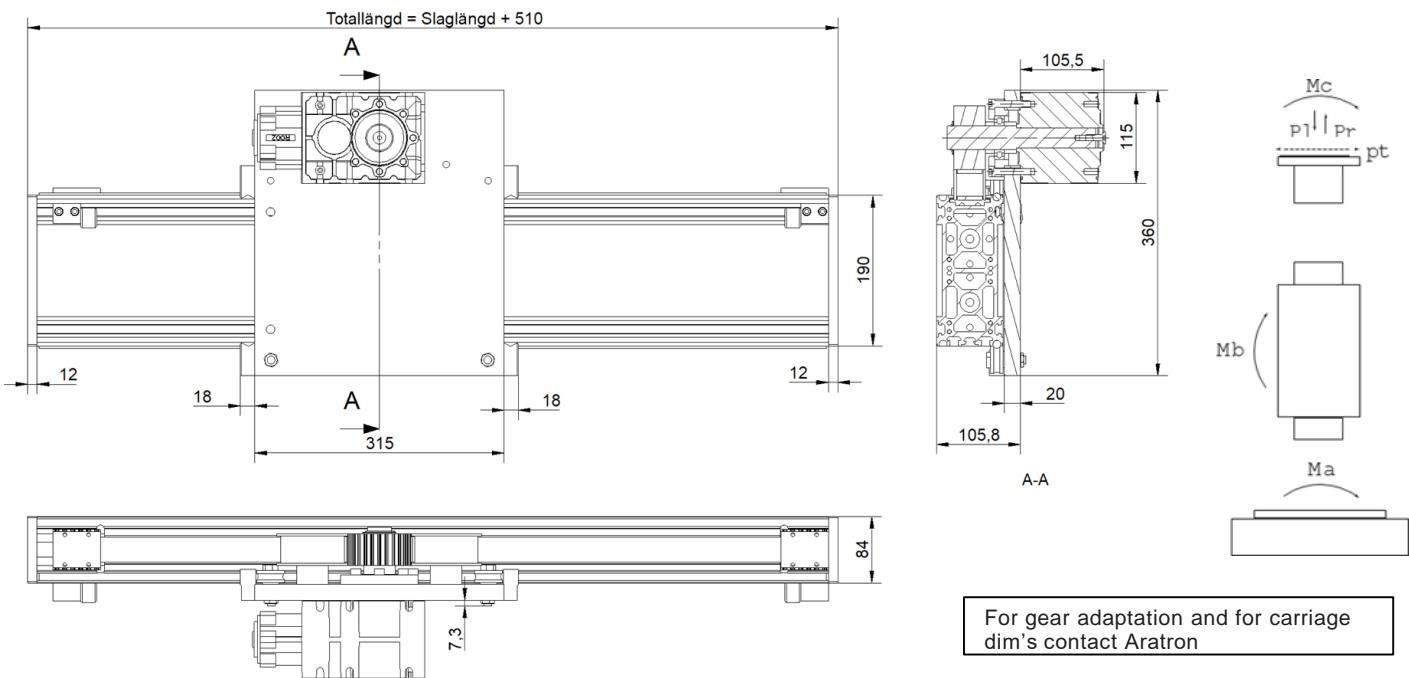
ALR66



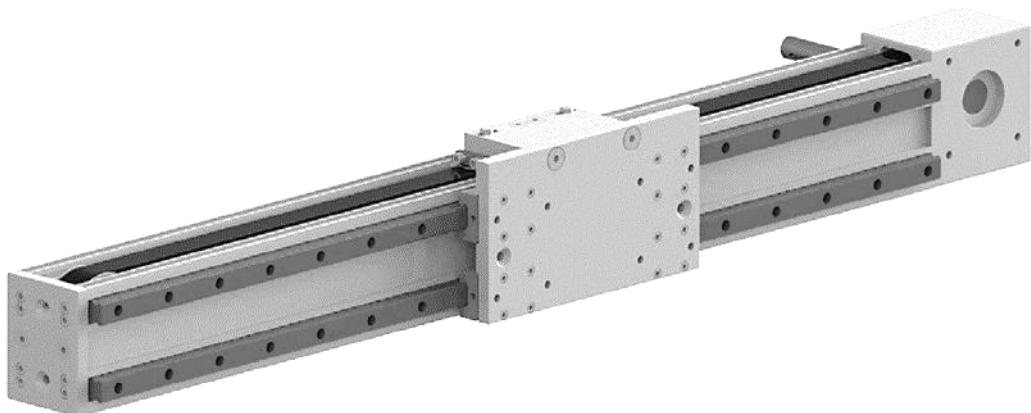
ALR66-E basic version
Can also be supplied with planetary gearbox

Technical data		Load data	
Max travel speed.	8 m/s	load	
Drive	ATL10	pt	2500 N
Max pulling force	1600 N	pr	1500 N
Stroke per rev	260 mm	pl	1500 N
Profile length, max	7550 mm		
Weight		Moment	
Total length 1000 mm	18,8 kg	Ma	272 Nm
per additional 100 mm	1,7 kg	Mb	370 Nm
		Mc	145 Nm

[Aratron_CAD_lnjarenhet_alr66](#)



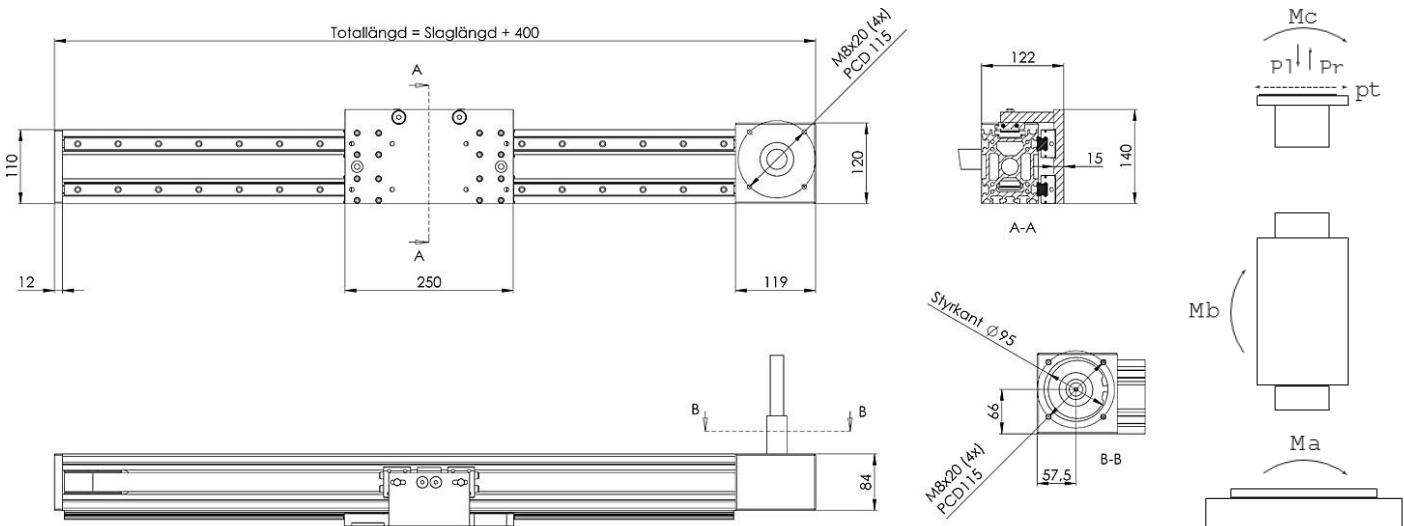
ALS23



ALS23-E basic version

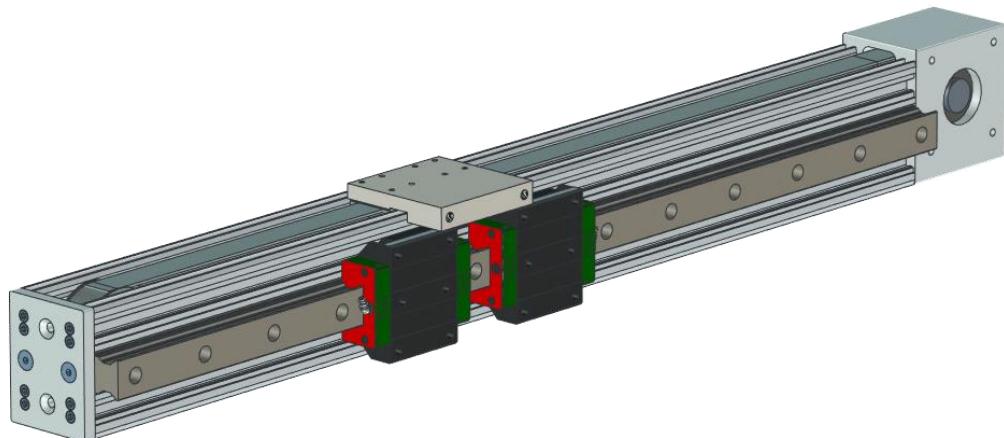
Technical data		Load data	
Max travel speed.	5 m/s	load	
Drive	ATL10	pt	5000 N
Max pulling force	2400 N	pr	5000 N
Stroke per rev	260 mm	pl	8000 N
Profile length, max	7000 mm		
Weight		Moment	
Total length 1000 mm	20,4 kg	Ma	700 Nm
per additional 100 mm	1,4 kg	Mb	400 Nm
		Mc	250 Nm

Aratron_CAD_linjarenhet_als23



For gear adaptation type AD see pg 63
For carriage dim's TL1 1TA see pg 57

ALS23-35

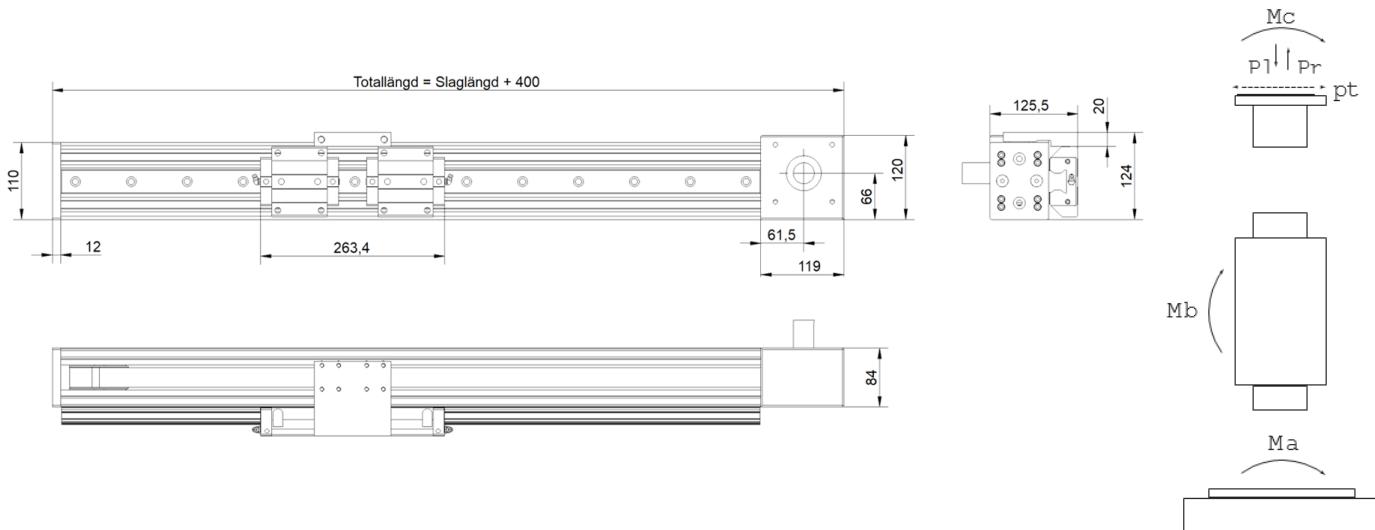


ALS23-35-E basic version

The load data for the guide rails are very high therefore load and moment values comes down to the fastening of the profile.

Technical data		Load data	
Max travel speed.	3 m/s	load	
Drive	ATL10	pt	5000 N
Max pulling force	2400 N	pr	5000 N
Stroke per rev	260 mm	pl	8000 N
Profile length, max	7000 mm		
Weight		Moment	
Total length 1000 mm	23 kg	Ma	700 Nm
per additional 100 mm	2 kg	Mb	400 Nm
		Mc	300 Nm

[Aratron_CAD_linjarenhet_als23-35](#)



For gear adaptation type AD see pg 63
For carriage dim's contact Aratron

ALS23-35 RB

robot track

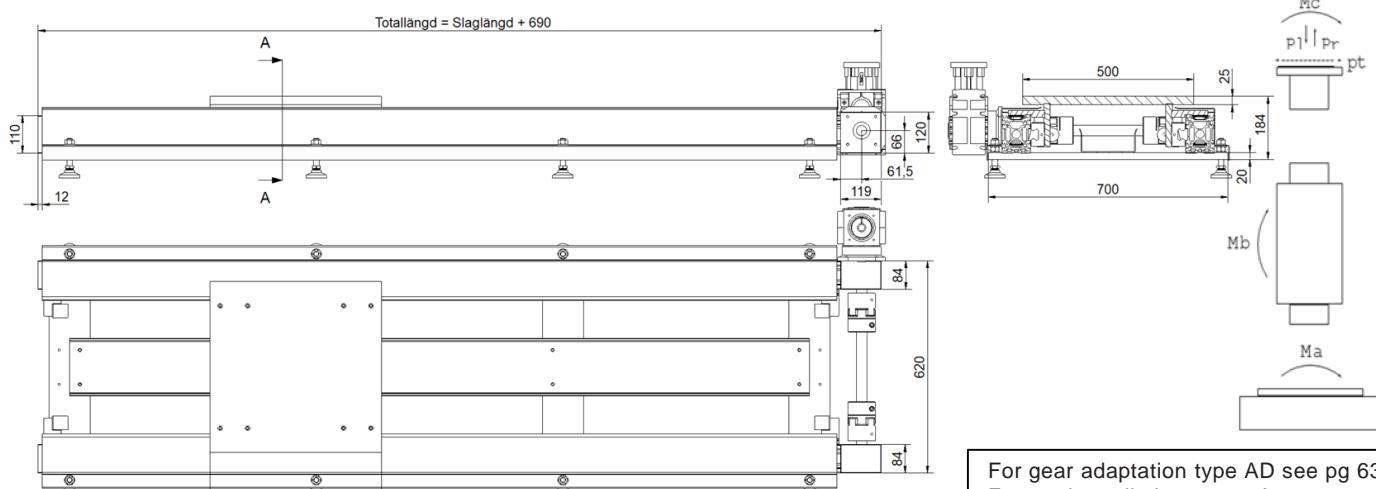


ALS23-35-RB basic version

The load data for the guide rails are very high therefore load and moment values comes down to the fastening of the profile and the complete track.

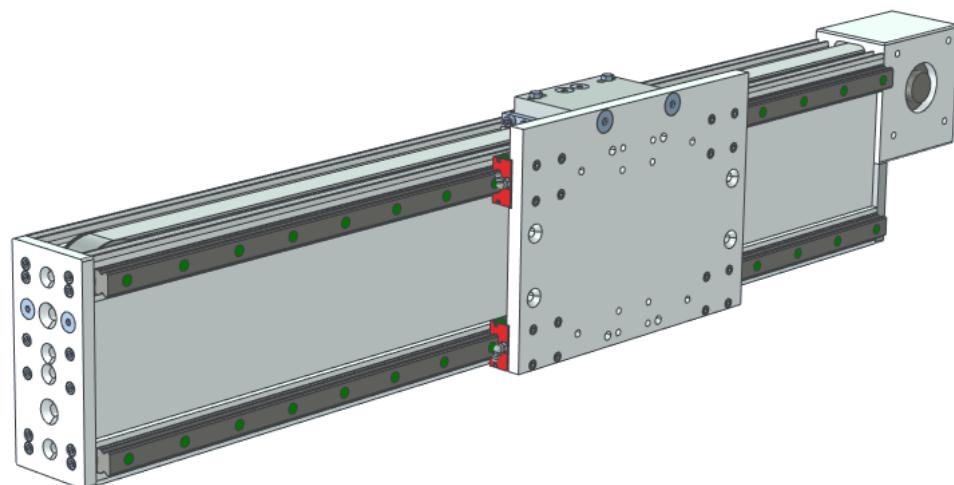
Technical data		Load data, dependant on fastening	
Max travel speed.	3 m/s	load	
Drive	ATL10	pt	5000 N
Max pulling force	4000 N	pr	5000 N
Stroke per rev	260 mm	pl	8000 N
Profile length, max	7000 mm		
Weight		Moment, dependant on fastening	
Total length 1000 mm	100 kg	Ma	1000 Nm
per additional 100 mm	5 kg	Mb	1000 Nm
Carriage	25 kg	Mc	1000 Nm

Contact Aratron for cad model



For gear adaptation type AD see pg 63
For carriage dim's contact Aratron

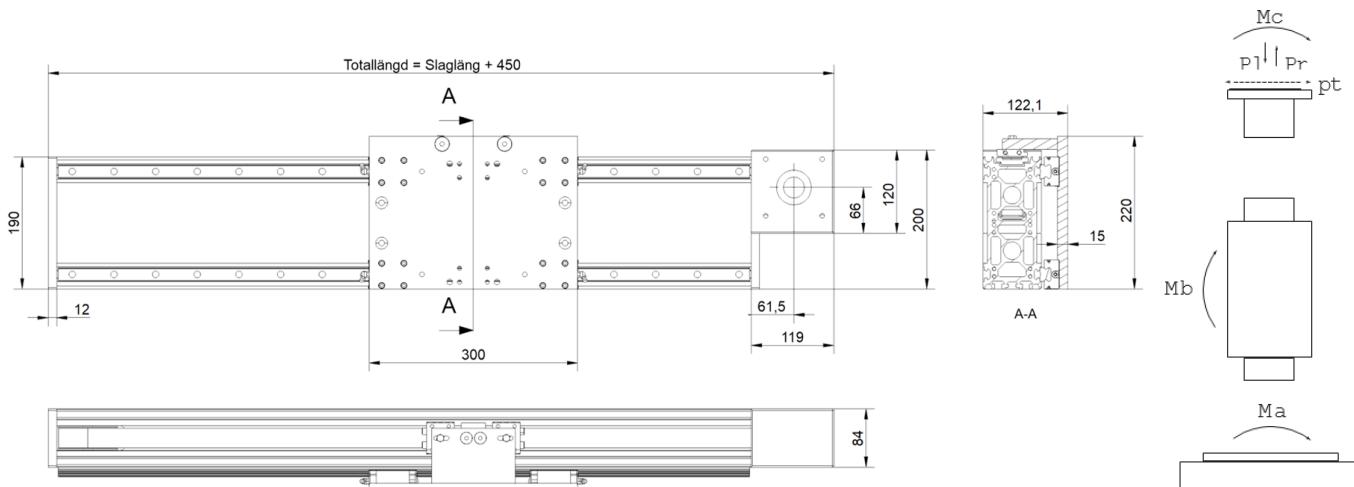
ALS26U



ALS26U-E basic version

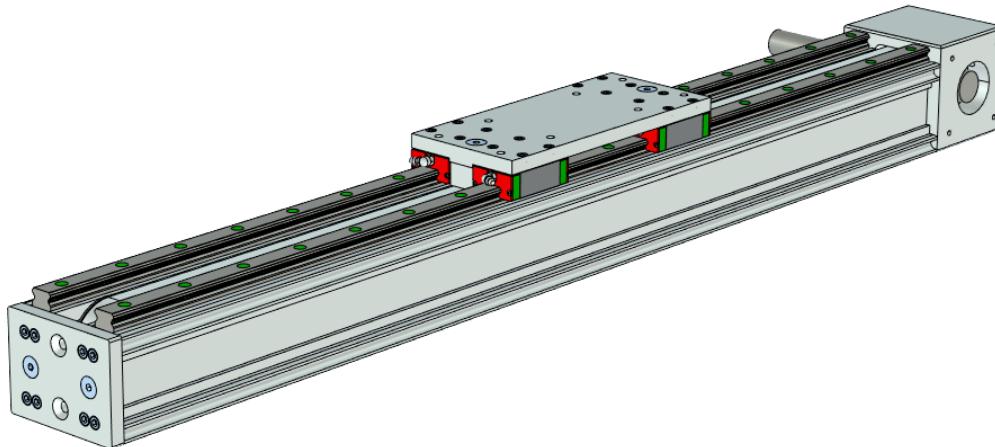
Technical data		Load data	
Max travel speed.	5 m/s	load	
Drive	ATL10	pt	5000 N
Max pulling force	2450 N	pr	5000 N
Stroke per rev	260 mm	pl	8000 N
Profile length, max	7570 mm		
Weight		Moment	
Total length 1000 mm	30,5 kg	Ma	900 Nm
per additional 100 mm	2,1 kg	Mb	600 Nm
Additinal carriage	3,1 kg	Mc	600 Nm

Aratron CAD linjarenhet als26U



For gear adaptation type AD see pg 63
For carriage dim's TL1 1VA see pg 59

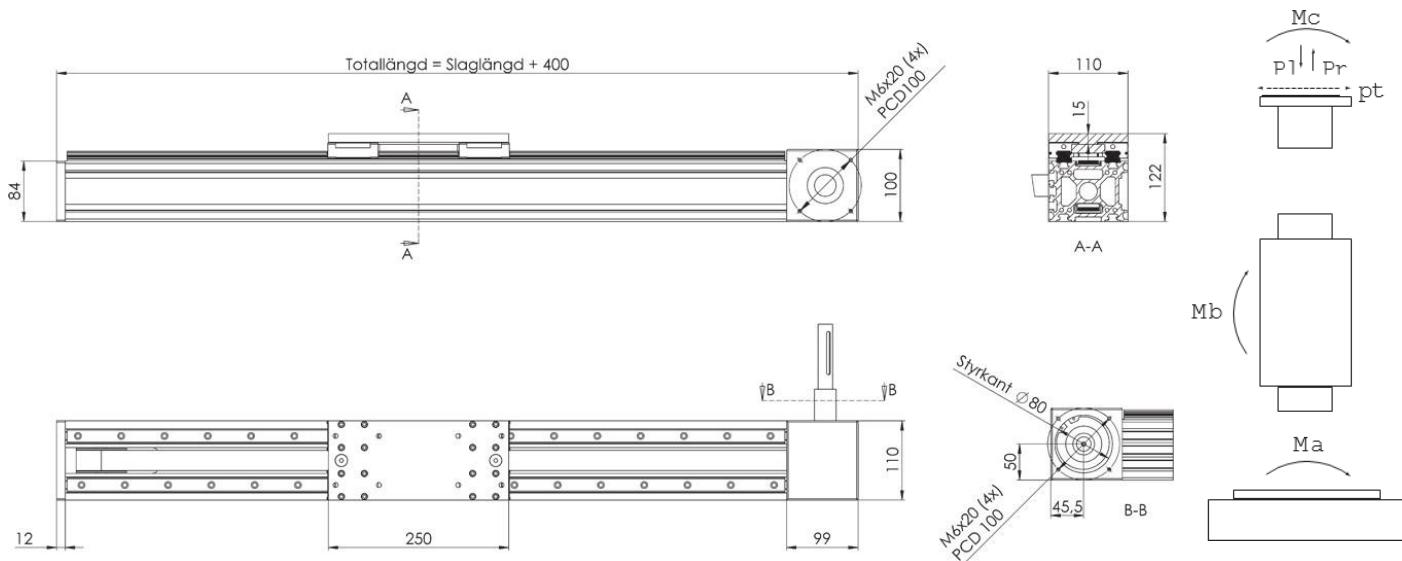
ALS33



ALS33E basic version

Technical data			
Load data			
Max travel speed.	5 m/s	load	
Drive	ATL10	pt	5000 N
Max pulling force	2000 N	pr	5000 N
Stroke per rev	210 mm	pl	8000 N
Profile length, max	7000 mm		
Weight		Moment	
Total length 1000 mm	19,7 kg	Ma	700 Nm
per additional 100 mm	1,4 kg	Mb	400 Nm
Additinal carriage	3 kg	Mc	250 Nm

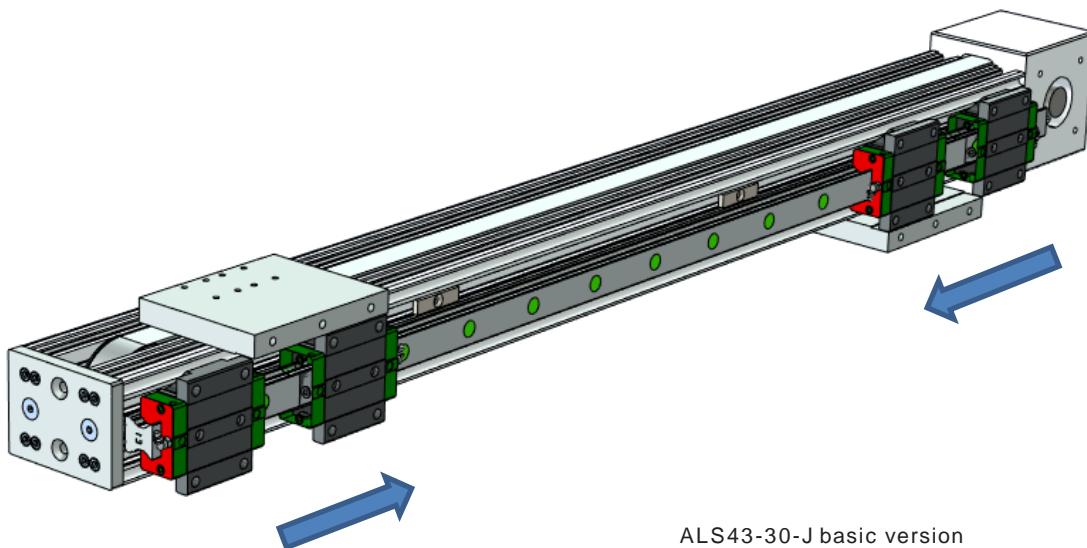
Aratron CAD linjarenhet als33



For gear adaptation type AE see pg 64
For carriage dim's TL1 1UA see pg 58

ALS43-30

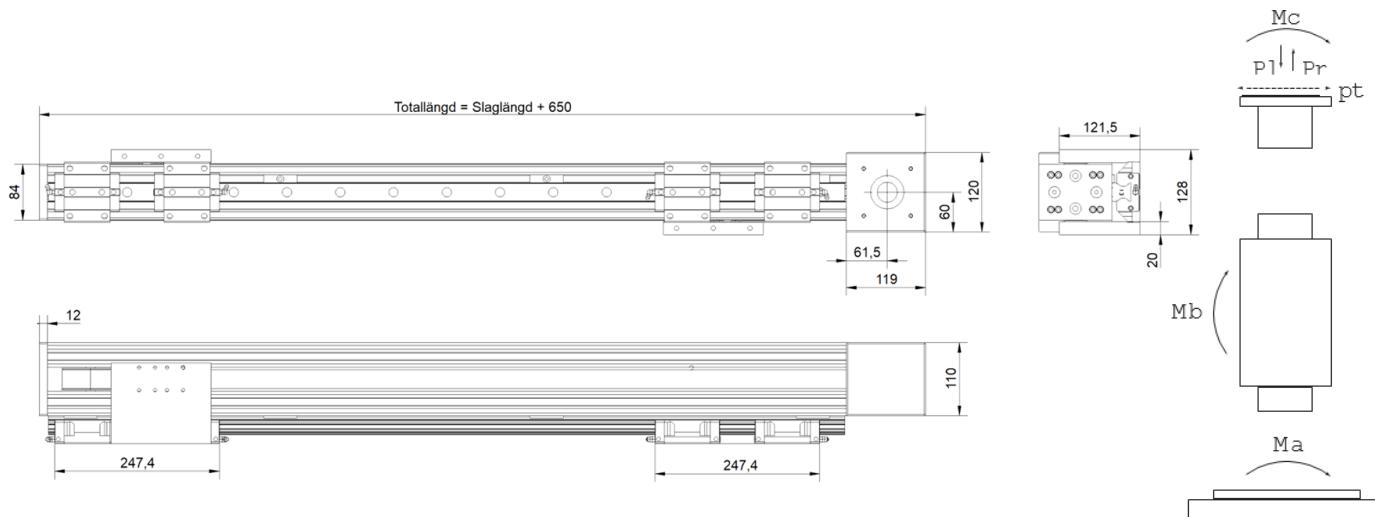
right – left running



The load data for the guide rails are very high therefore load and moment values comes down to the fastening of the profile.

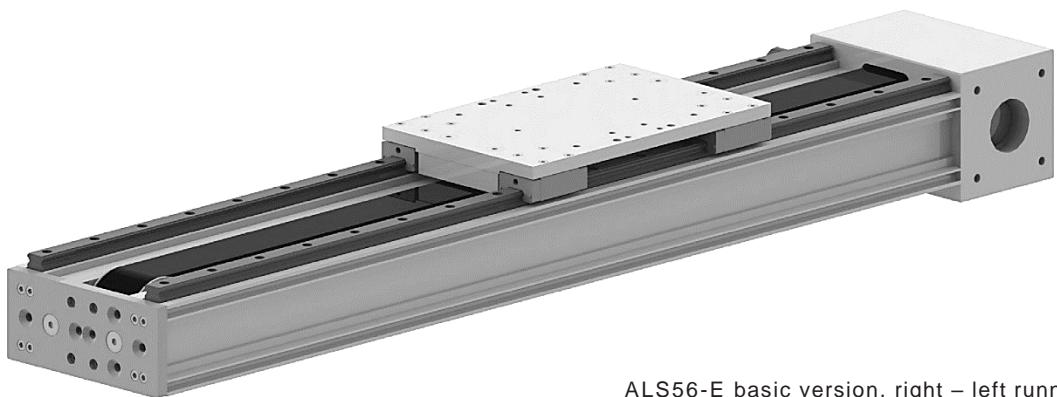
Technical data		Load data	
Max travel speed.	3 m/s	load	
Drive	ATL10	pt	5000 N
Max pulling force	2400 N	pr	5000 N
Stroke per rev	260 mm	pl	8000 N
Profile length, max	7000 mm		
Weight		Moment	
Total length 1000 mm	19,7 kg	Ma	700 Nm
per additional 100 mm	1,4 kg	Mb	400 Nm
		Mc	300 Nm

[Aratron CAD linjarenhet als43-30](#)



For gear adaptation type AF see pg 65
For carriage dim's contact Aratron

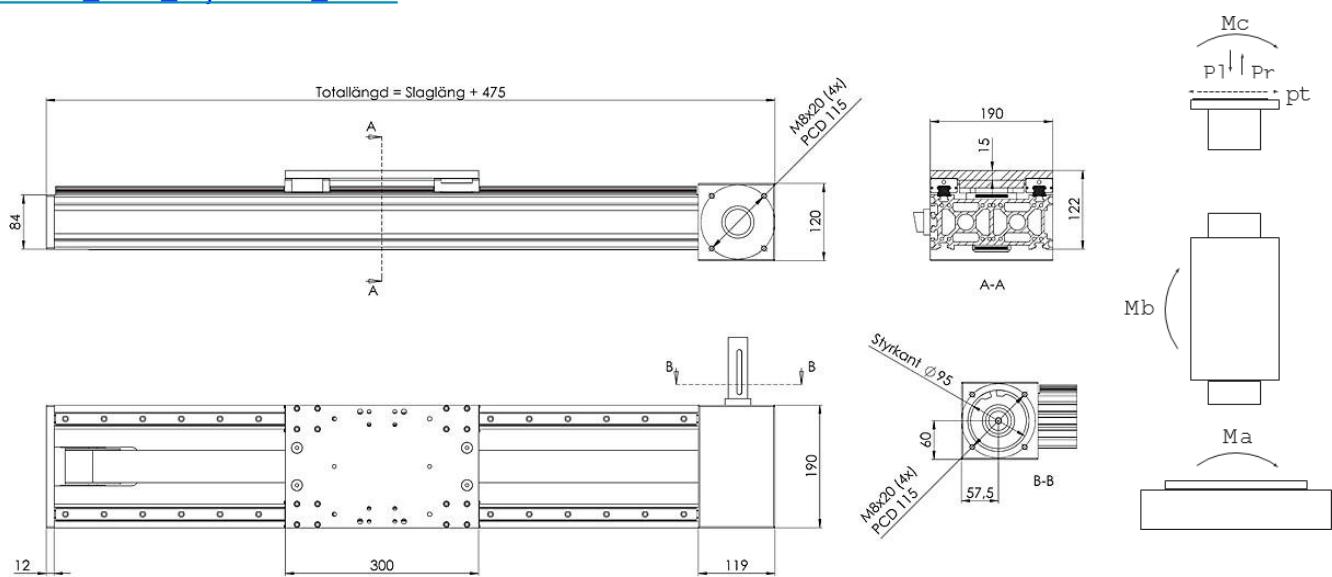
ALS56



ALS56-E basic version, right – left running
version can be supplied, see example ALR56

Technical data		Load data	
Max travel speed.	5 m/s	load	
Drive	ATL10	pt	5000 N
Max pulling force	4370 N	pr	5000 N
Stroke per rev	260 mm	pl	8000 N
Profile length, max	7570 mm		
Weight		Moment	
Total length 1000 mm	30,5 kg	Ma	900 Nm
per additional 100 mm	2,1 kg	Mb	600 Nm
Extra slider	3,1 kg	Mc	600 Nm

[Aratron_CAD_linjarenhet_als56](#)



For gear adaptation type AH see pg 66
For carriage dim's TL1 1XA see pg 60

ALS56

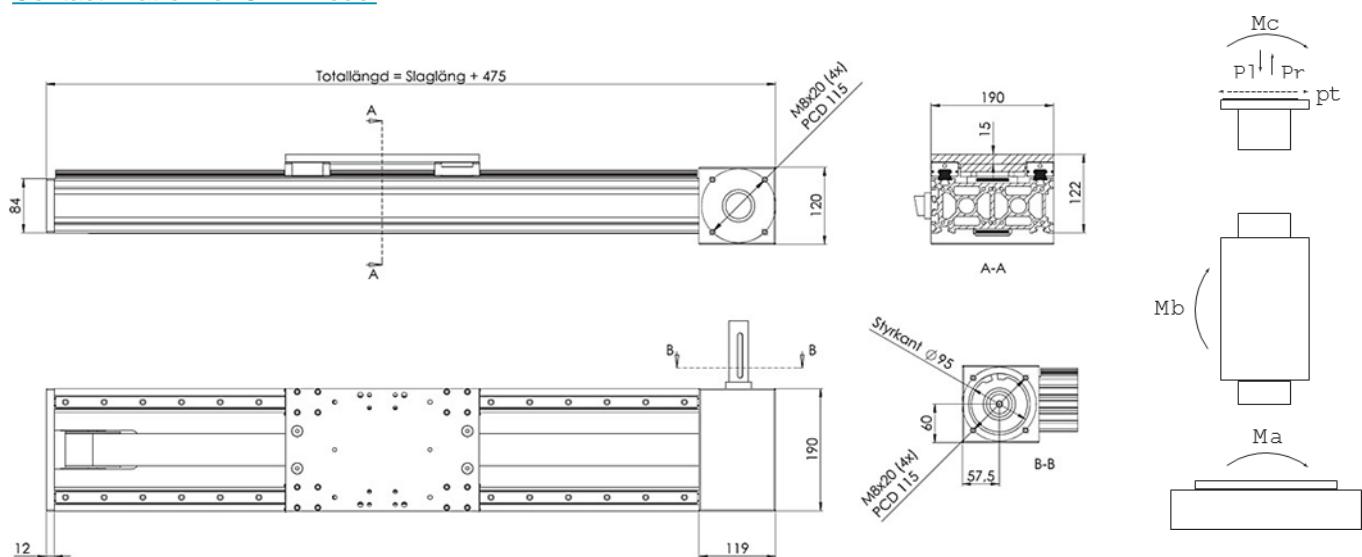
example with carriage
designed for robot



Additional info, see ALS56

Technical data		Load data	
Max travel speed.	5 m/s	load	
Drive	ATL10	pt	5000 N
Max pulling force	4370 N	pr	5000 N
Stroke per rev	260 mm	pl	8000 N
Profile length, max	7570 mm		
Weight		Moment	
Total length 1000 mm	30,5 kg	Ma	900 Nm
per additional 100 mm	2,1 kg	Mb	600 Nm
Extra slider	3,1 kg	Mc	600 Nm

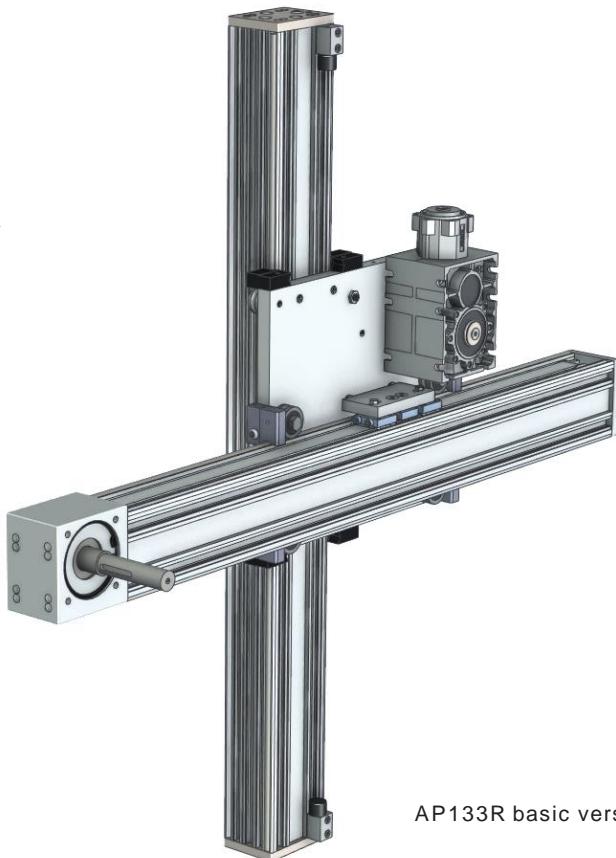
[Contact Aratron for CAD model](#)



For gear adaptation type AH see pg 66
For carriage dim's contact Aratron

AP133R

- Single Y-beam for lighter loads
- Y and Z rollers are mounted directly in a common plate for best performance
- Gear comes as std for Z-drive
- Gear for Y-motion ref to ALR23

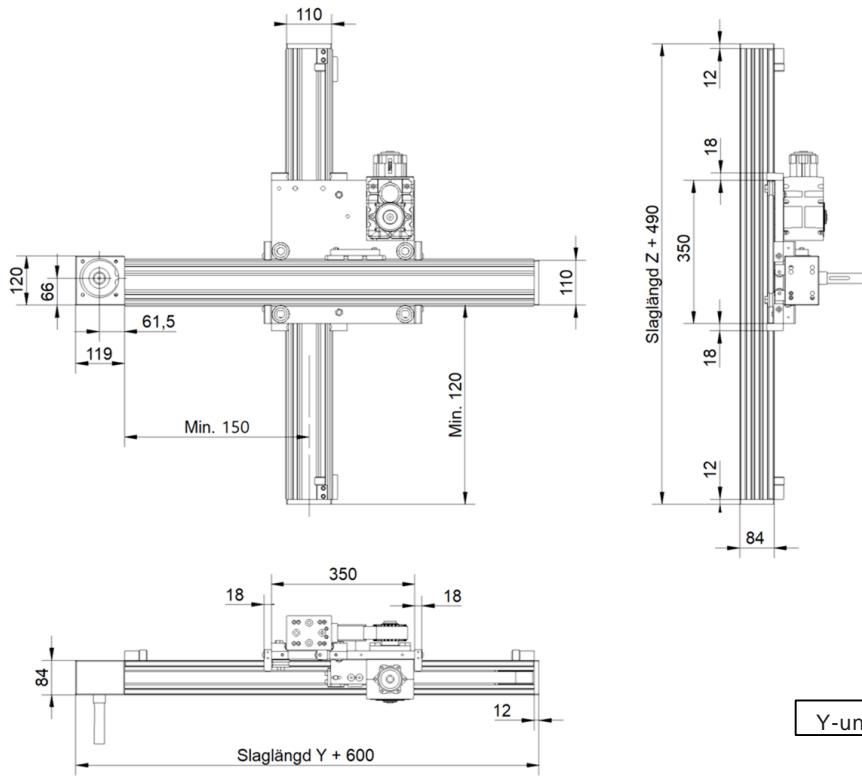


AP133R basic version

Technical data	Y	Z
Profiles.	110	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	2450 N	2000N
Stroke per rev	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6500 mm	1500 mm (recommended)
Load data		50 kg

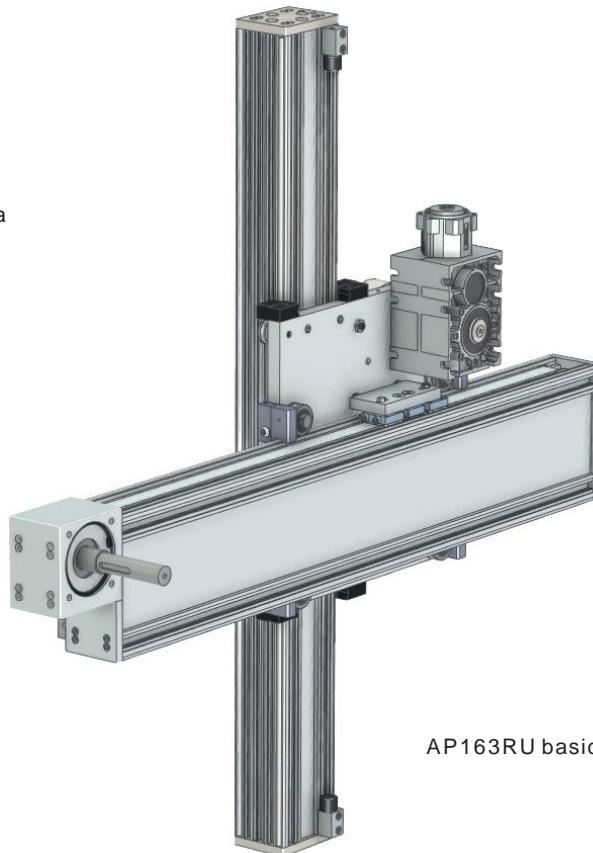
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron CAD linjarportal AP133R](#)



AP163RU

- Single Y-beam for lighter loads
- Y and Z rollers are mounted directly in a common plate for best performance
- Gear comes as std for Z-drive
- Gear for Y-motion ref to ALR23

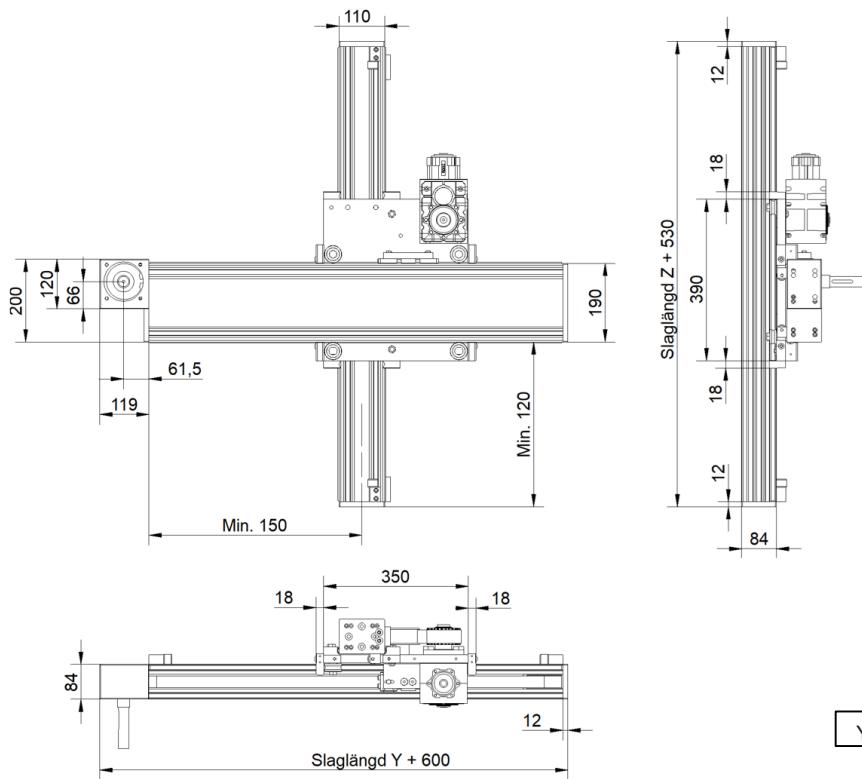


AP163RU basic version

Technical data	Y	Z
Profiles.	190	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	2450 N	2000N
Stroke per rev	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	1500 mm (recommended)
Load data		70 kg

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

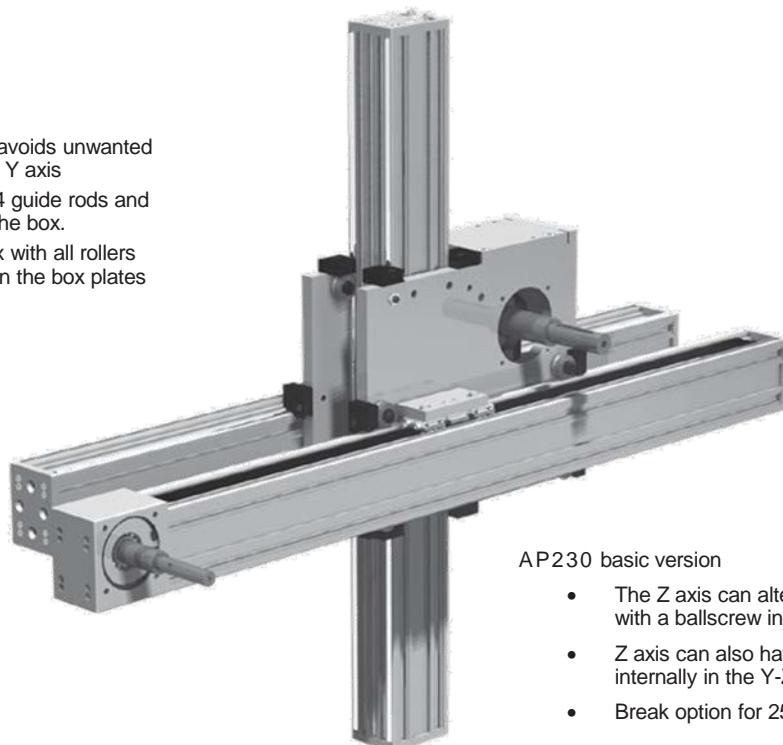
[Aratron CAD linjarportal_AP163RU](#)



Y-unit, see further info ALR26RU

AP230

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates



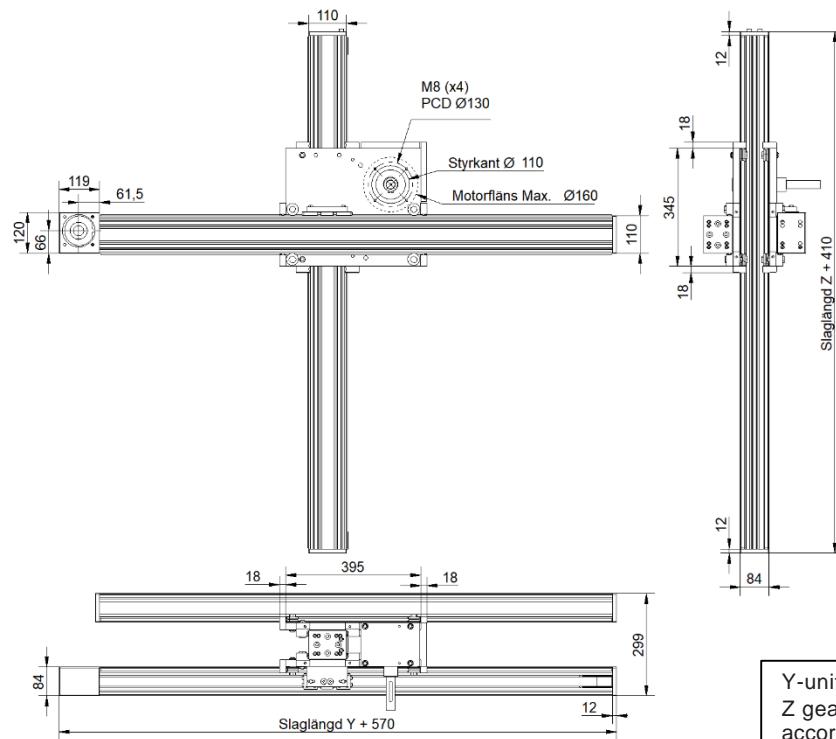
AP230 basic version

- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Z axis can also have a mounting plate internally in the Y-Z box for VDMA dia 63 cylinder
- Break option for 2500N (pneumatic release) possible

Technical data		Y	Z
Profiles.		110	110
Speed max		8 m/s	8 m/s
Belt drive		ATL10	ATL10
Pulling force max		2450 N	4370N
Stroke per rev		260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)		6500 mm	2000 mm (recommended)
Load data			100 kg

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron_CAD_linjarportal_AP230](#)

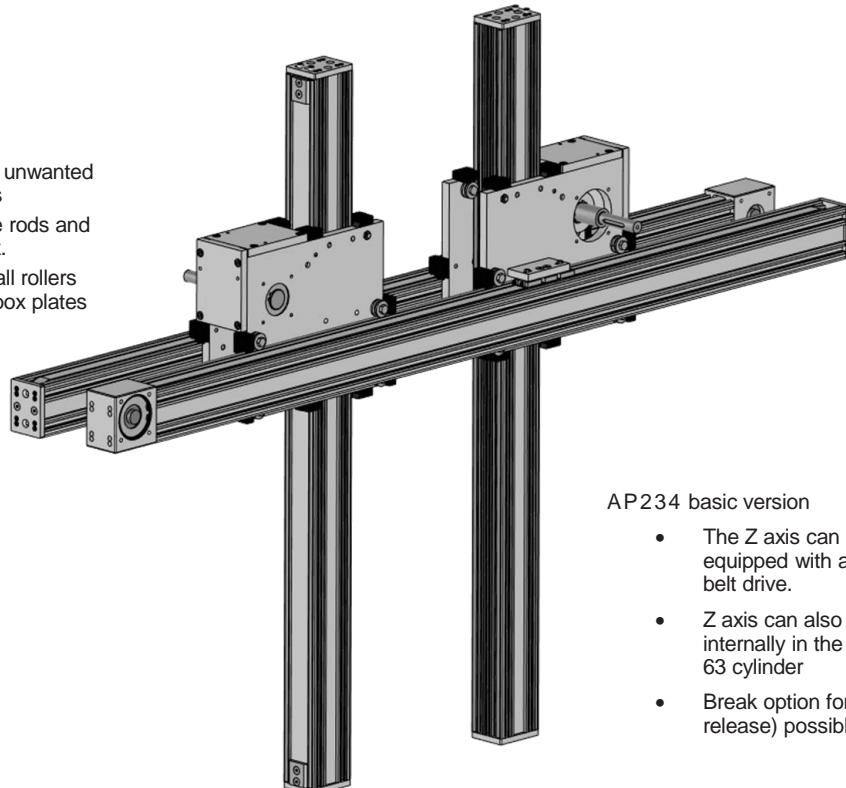


Y-units, see further info ALR13 & 23
Z gear, hollow shaft pilot dia 110 / PCD 130 according to IEC norm.

AP234

double Z-units

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates



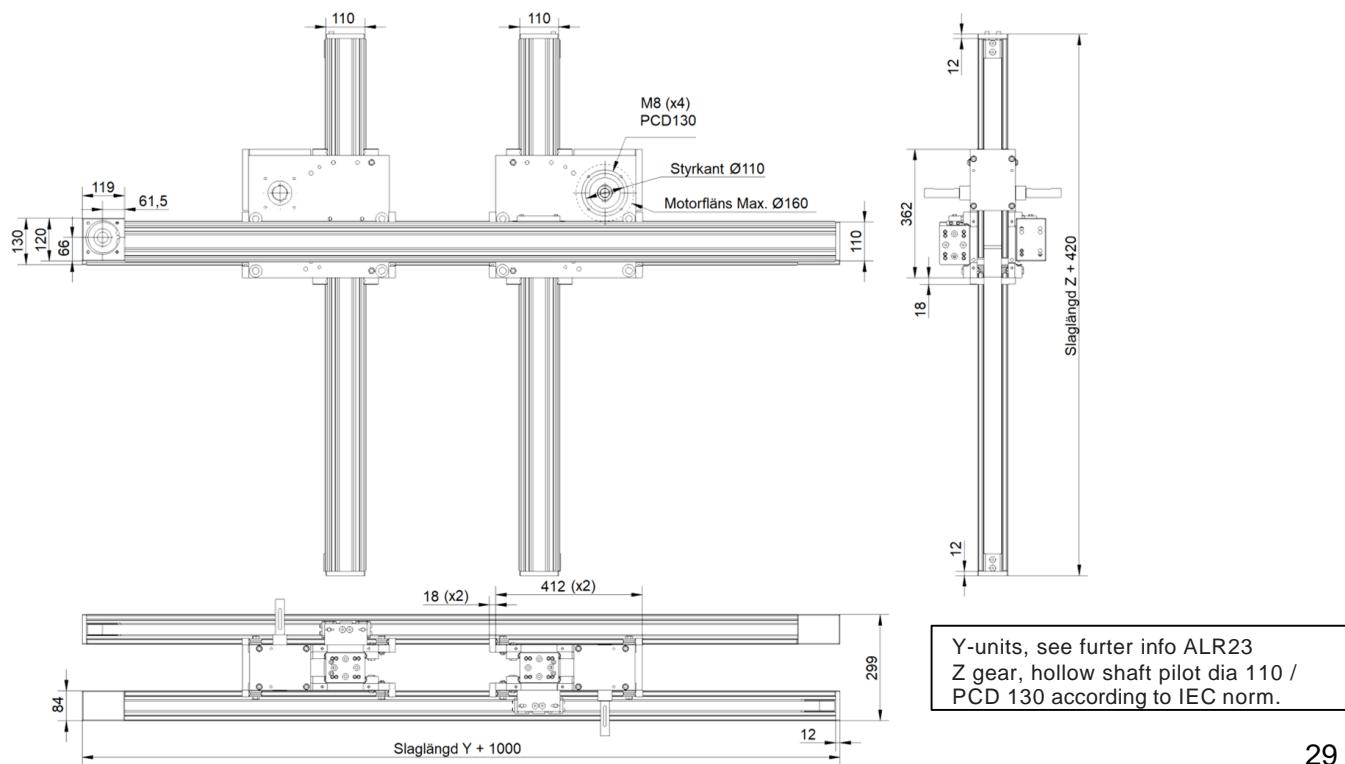
AP234 basic version

- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Z axis can also have a mounting plate internally in the Y-Z box for VDMA dia 63 cylinder
- Break option for 2500N (pneumatic release) possible

Technical data	Y	Z
Profiles.	110	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	2450 N	4370N
Stroke per rev	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6500 mm	2000 mm (recommended)
Load data		50 kg

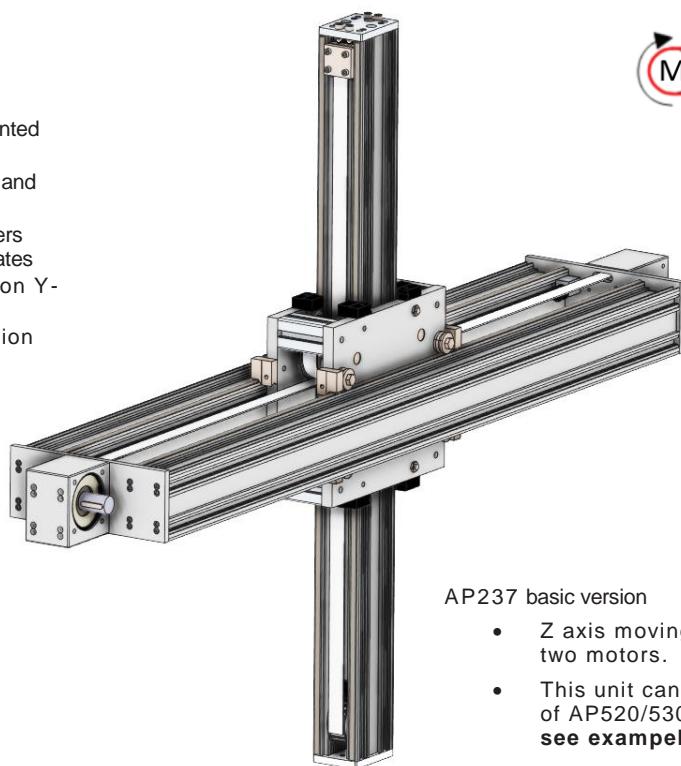
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron CAD linjarportal AP234](#)



AP237

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box
- Rugged Y – Z box with all rollers directly mounted in the box plates
- Gears are mounted fixed on Y-axis
- Reduced weight on Z motion

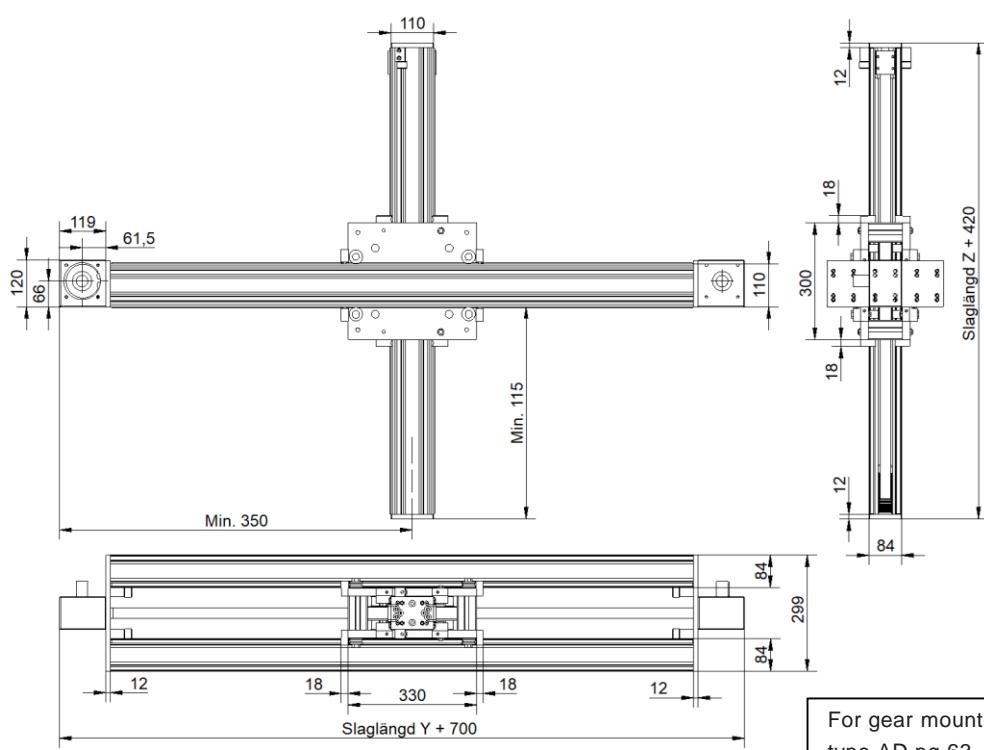


AP237 basic version

- Z axis moving weight are divided on two motors.
- This unit can replace the Y-Z section of AP520/530 (AP527 resp 537)
see example AP537

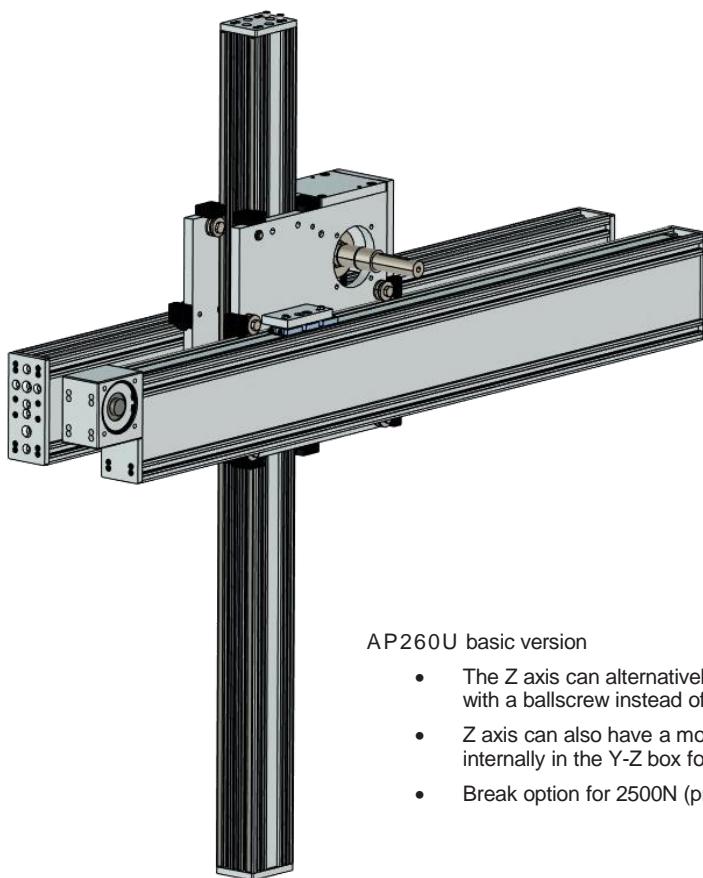
Technical data	Y	Z
Profiles.	110	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	2450 N	2450N
Stroke per rev	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6500 mm (simultaneously drive of motors)	2000 mm (simultaneously drive of motors)
Load data		100 kg
<i>Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info</i>		

[Aratron CAD linjarportal AP237](#)



AP260U

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates



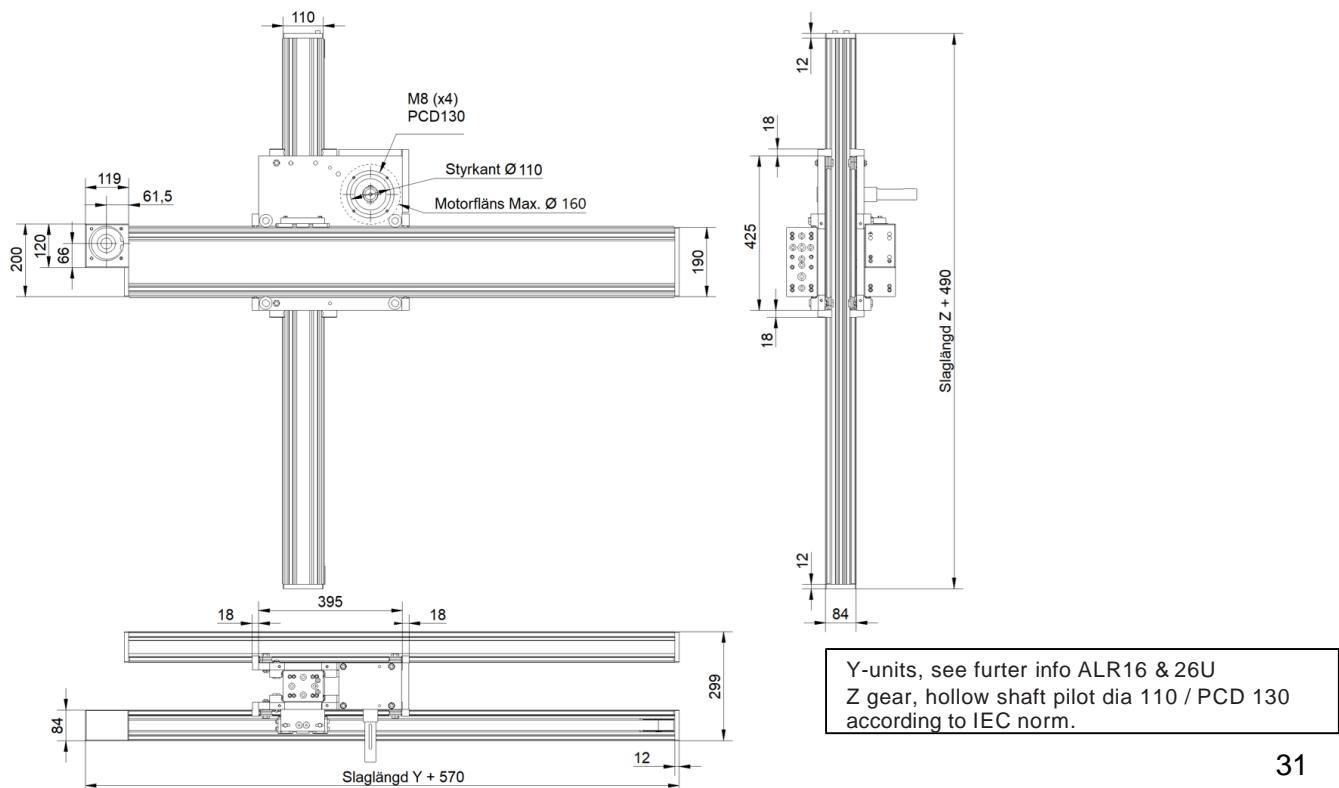
AP260U basic version

- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Z axis can also have a mounting plate internally in the Y-Z box for VDMA dia 63 cylinder
- Break option for 2500N (pneumatic release) possible

Technical data	Y	Z
Profiles.	190	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	2450 N	4370N
Stroke per rev	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	2000 mm (recommended)
Load data		150 kg

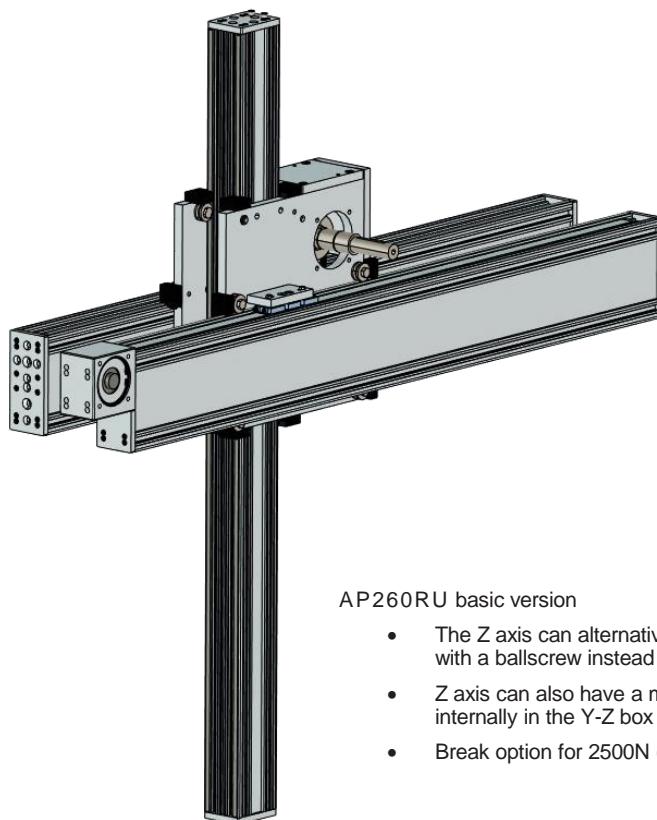
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron CAD linjärportal AP260U](#)



AP260RU

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates
- Reinforced rollers on Y-axis



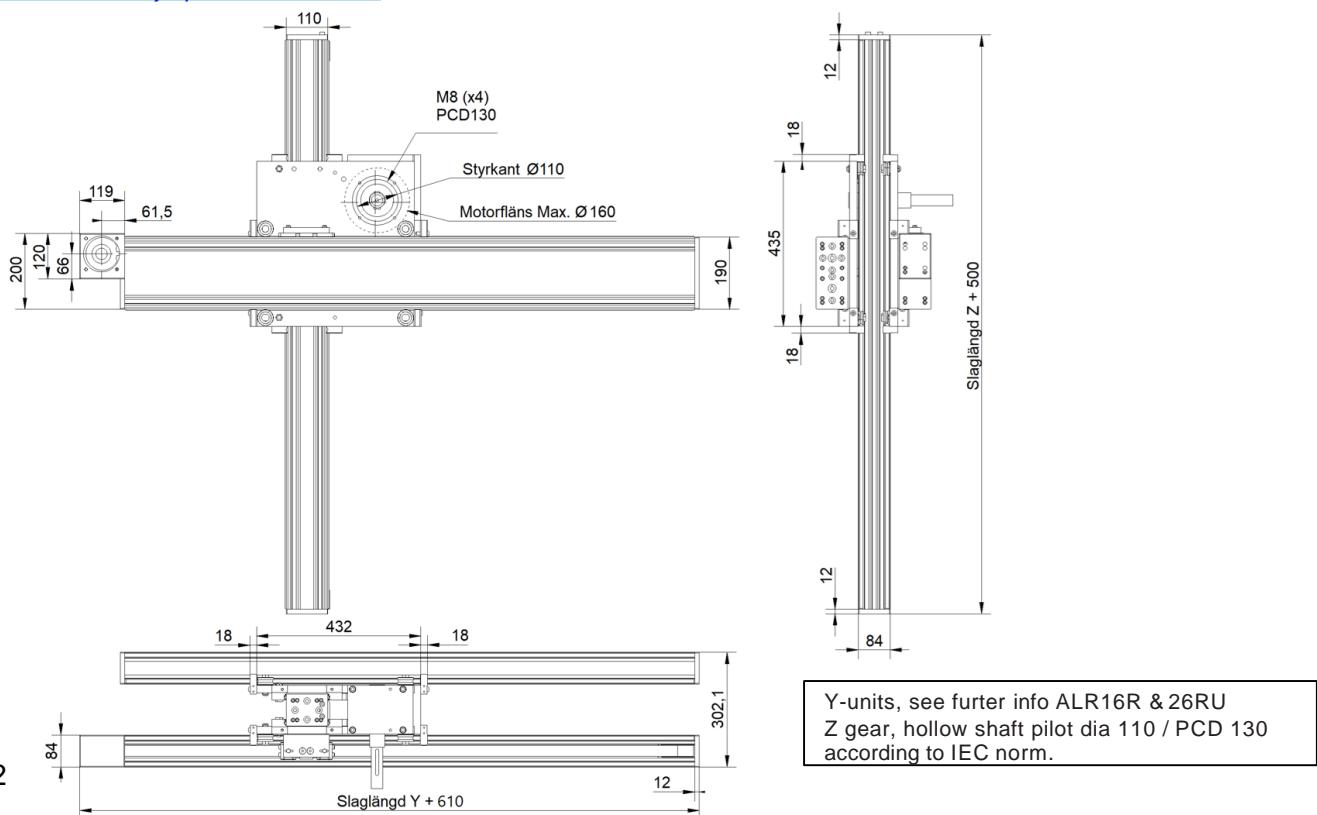
AP260RU basic version

- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Z axis can also have a mounting plate internally in the Y-Z box for VDMA dia 63 cylinder
- Break option for 2500N (pneumatic release) possible

Technical data	Y	Z
Profiles.	190	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	2450 N	4370N
Stroke per rev	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	2500 mm (recommended)
Load data		150 kg

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

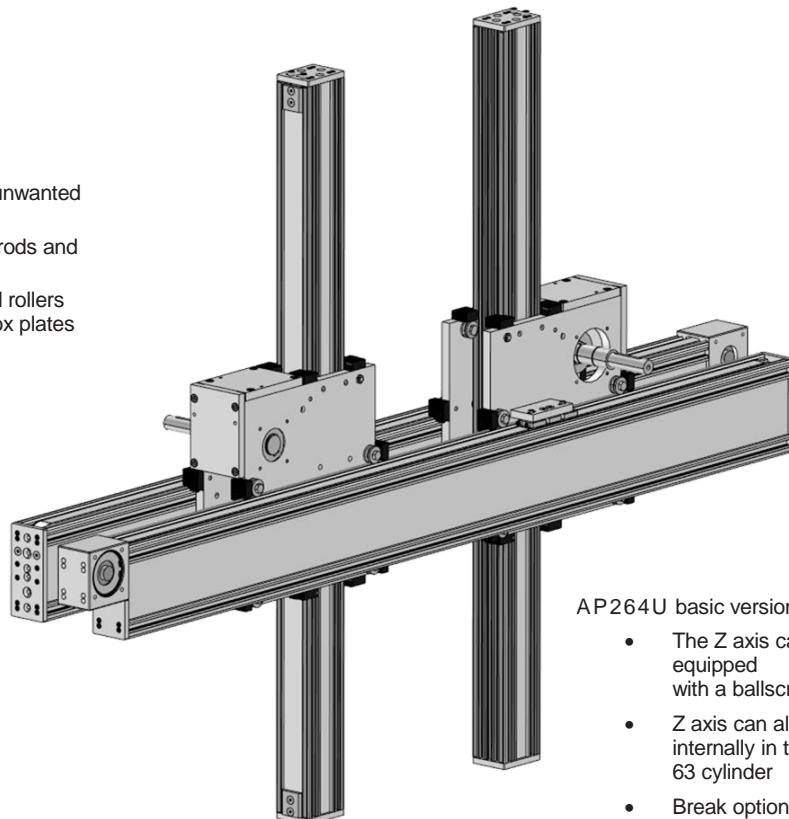
Aratron CAD linjärportal AP260RU



AP264U

double Z-units

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates



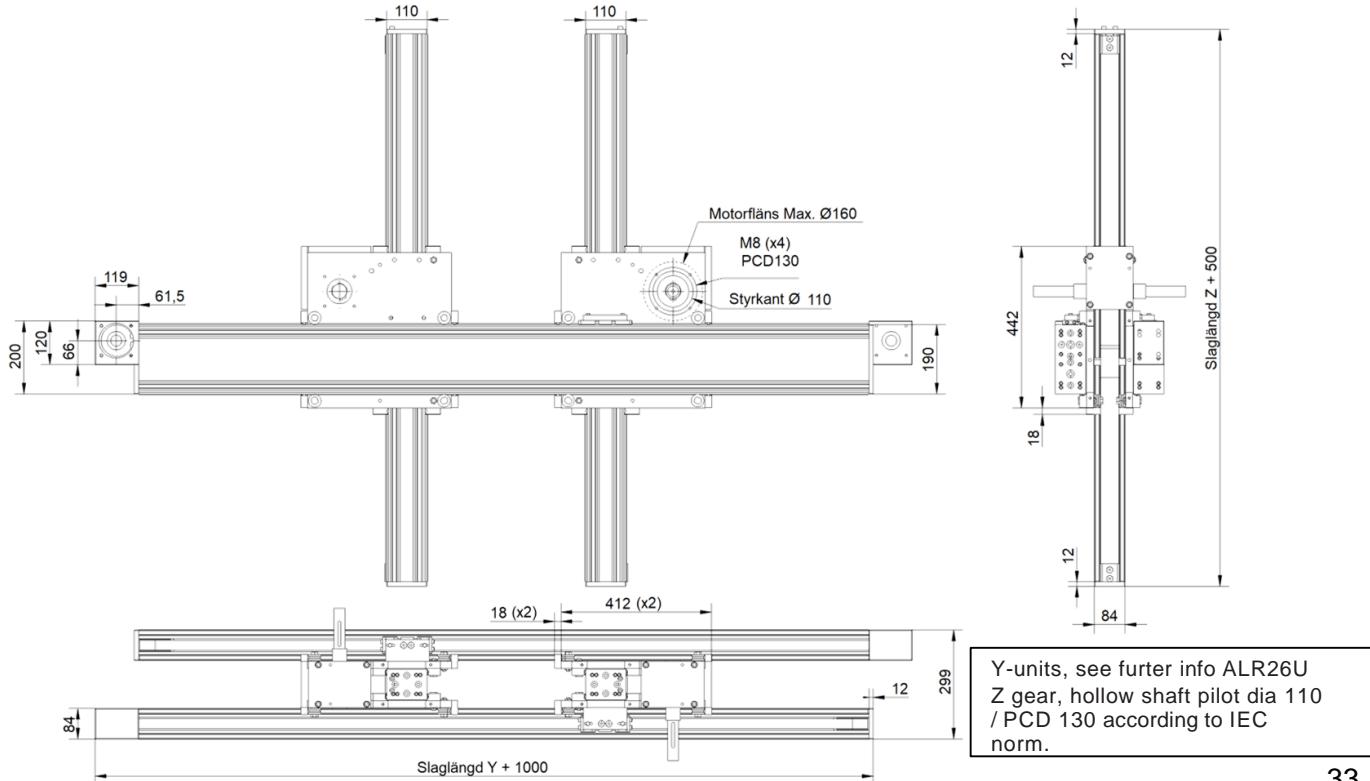
AP264U basic version

- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Z axis can also have a mounting plate internally in the Y-Z box for VDMA dia 63 cylinder
- Break option for 2500N (pneumatic release) possible

Technical data	Y	Z
Profiles.	190	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	2450 N	4370N
Stroke per rev	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6400 mm (each Z unit)	2000 mm (recommended)
Load data		150 kg

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

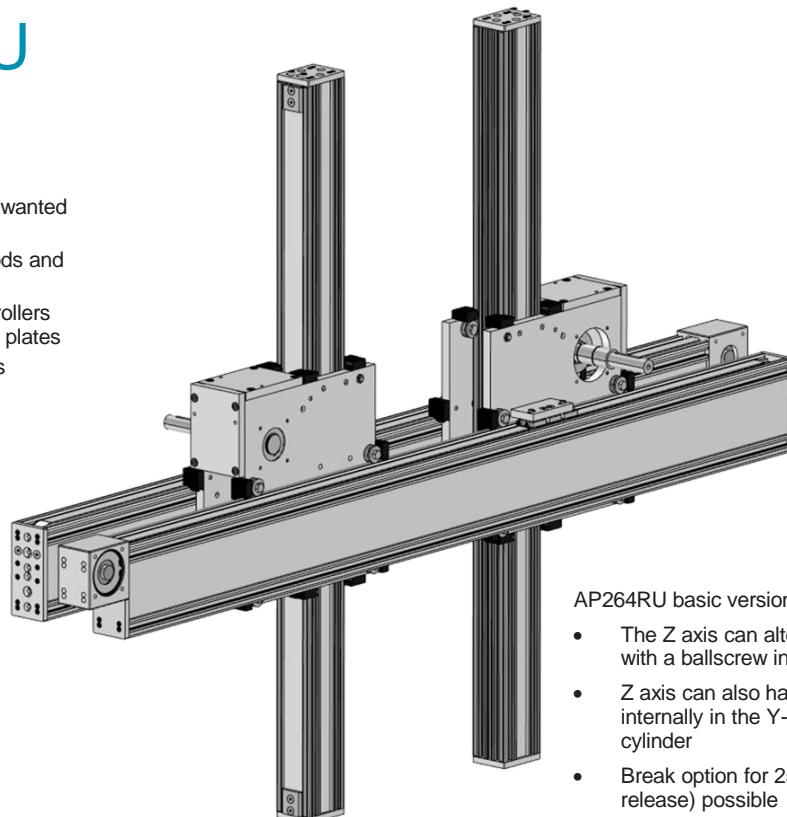
Aratron CAD linjarportal AP264U



AP264RU

double Z-units

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates
- Reinforced rollers on Y-axis



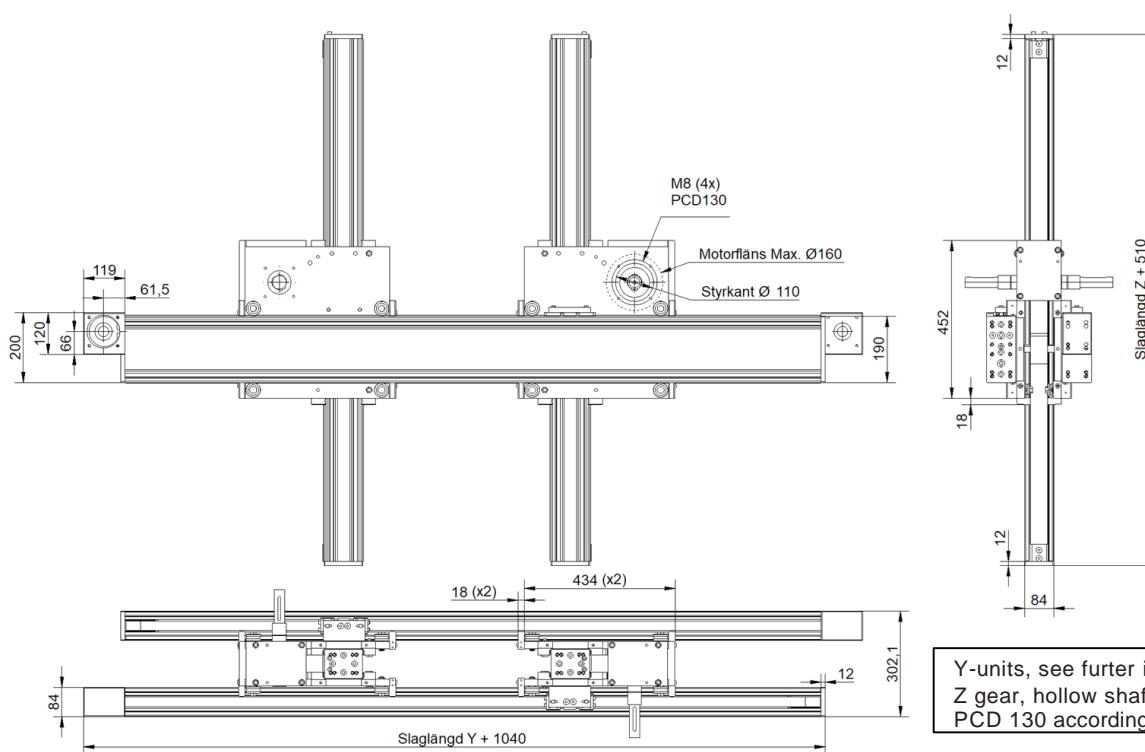
AP264RU basic version

- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Z axis can also have a mounting plate internally in the Y-Z box for VDMA dia 63 cylinder
- Break option for 2500N (pneumatic release) possible

Technical data	Y	Z
Profiles.	190	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	2450 N	4370N
Stroke per rev	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6400 mm (each Z unit)	2000 mm (recommended)
Load data		150 kg

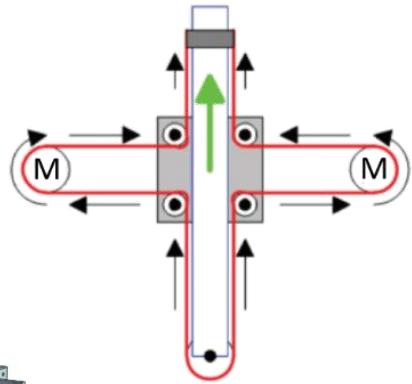
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron CAD linjarportal AP264RU](#)



AP267

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box
- Rugged Y – Z box with all rollers directly mounted in the box plates
- Gears are mounted fixed on Y-axis
- Reduced weight on Z motion



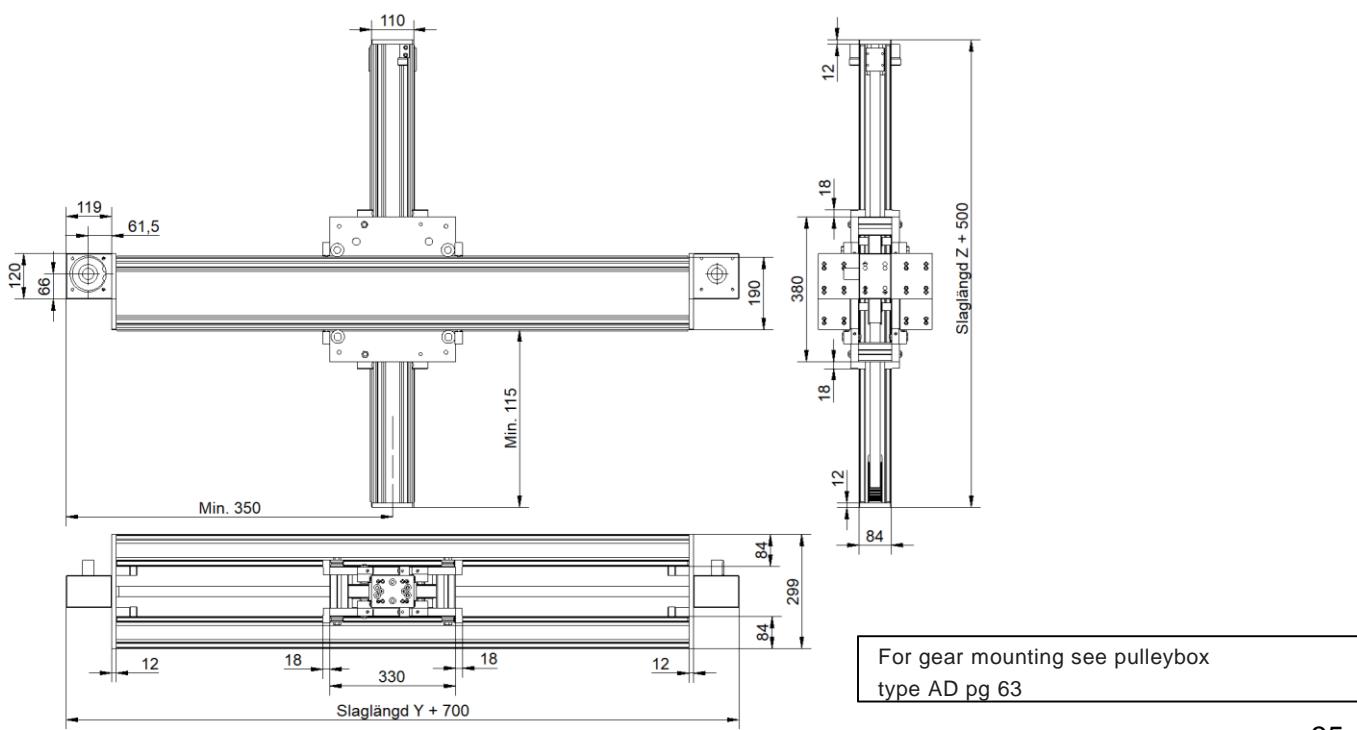
AP267 basic version

- Z axis moving weight are divided on two motors.
- This unit can replace the Y-Z section of AP560 (AP567)
see example AP567

Technical data	Y	Z
Profiles.	190	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	2450 N	2450N
Stroke per rev	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	7100 mm (simultaneously drive of motors)	2000 mm (simultaneously drive of motors)
Load data		100 kg

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron CAD linjarportal AP267](#)



AP330

- Telescopic design of Z section
- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates

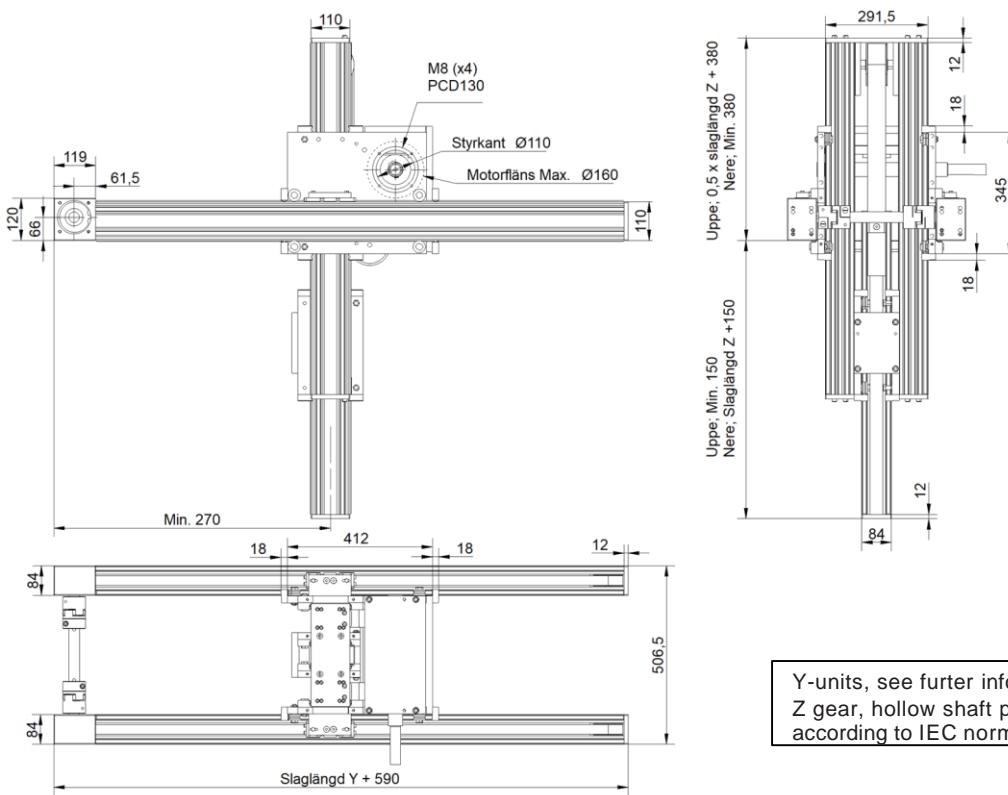


AP330 basic version

Technical data	Y	Z
Profiles.	110	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	3675 N	3280N
Stroke per rev	260 mm	520 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6400 mm	2000 mm (recommended)
Load data		100 kg

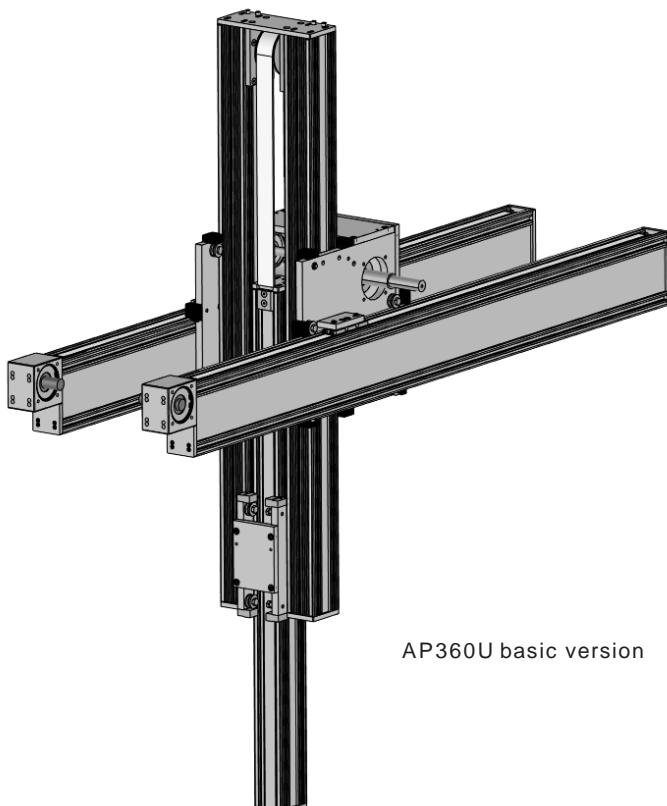
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron_CAD_linjarportal_AP330](#)



AP360U

- Telescopic design of Z section
- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates

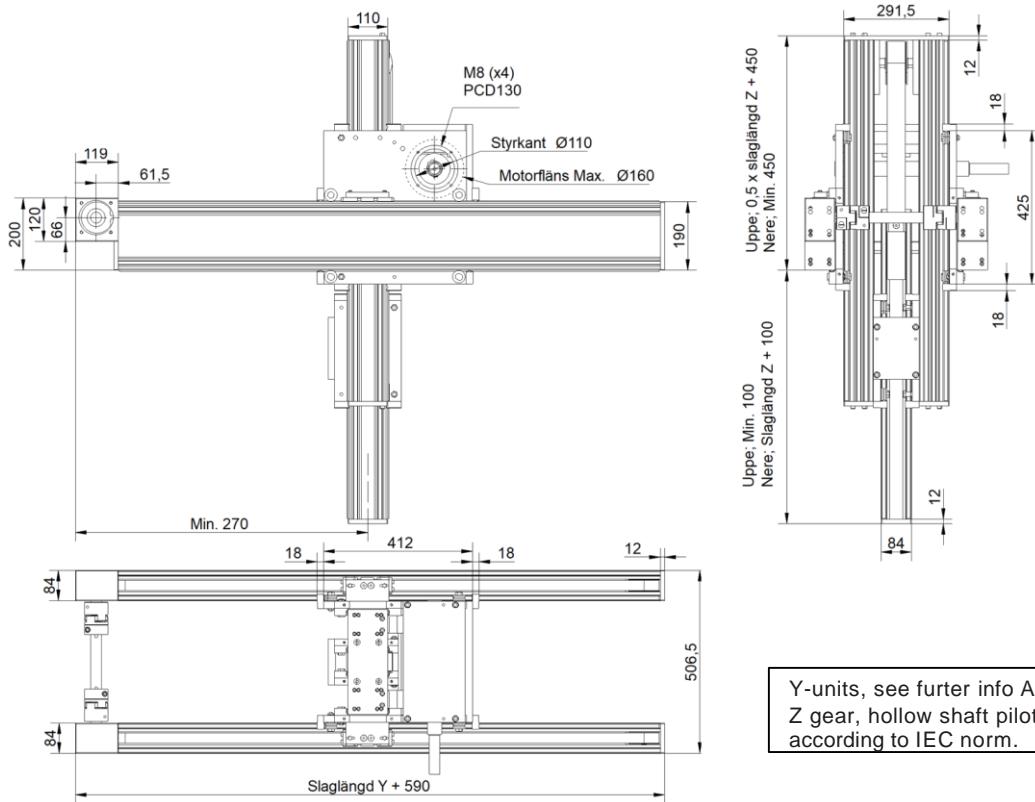


AP360U basic version

Technical data	Y	Z
Profiles.	190	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	3675 N	3280N
Stroke per rev	260 mm	520 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	2500 mm (recommended)
Load data		100 kg

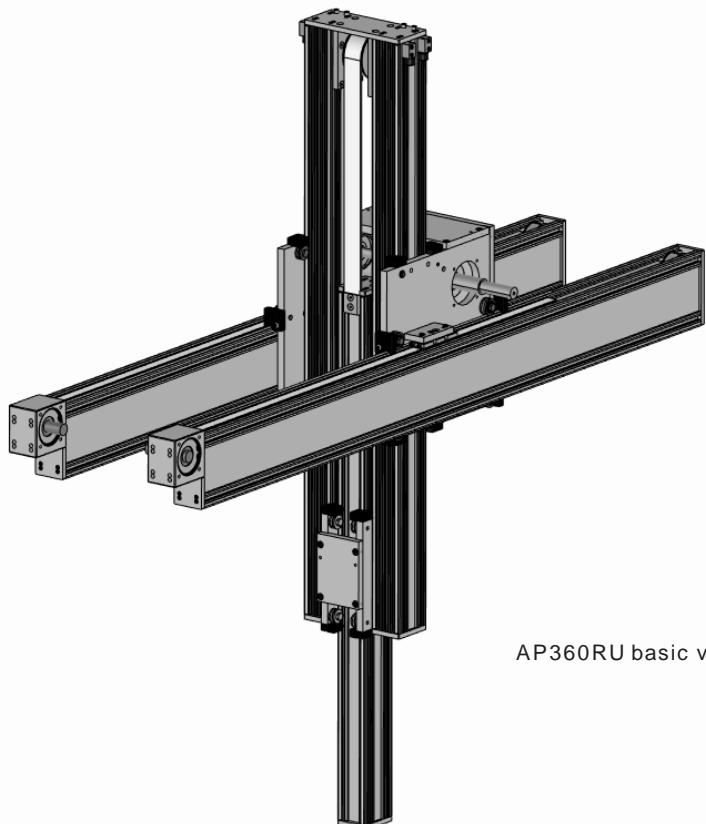
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron CAD linjarportal AP360U](#)



AP360RU

- Telescopic design of Z section
- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates
- Reinforced roller on Y-axis

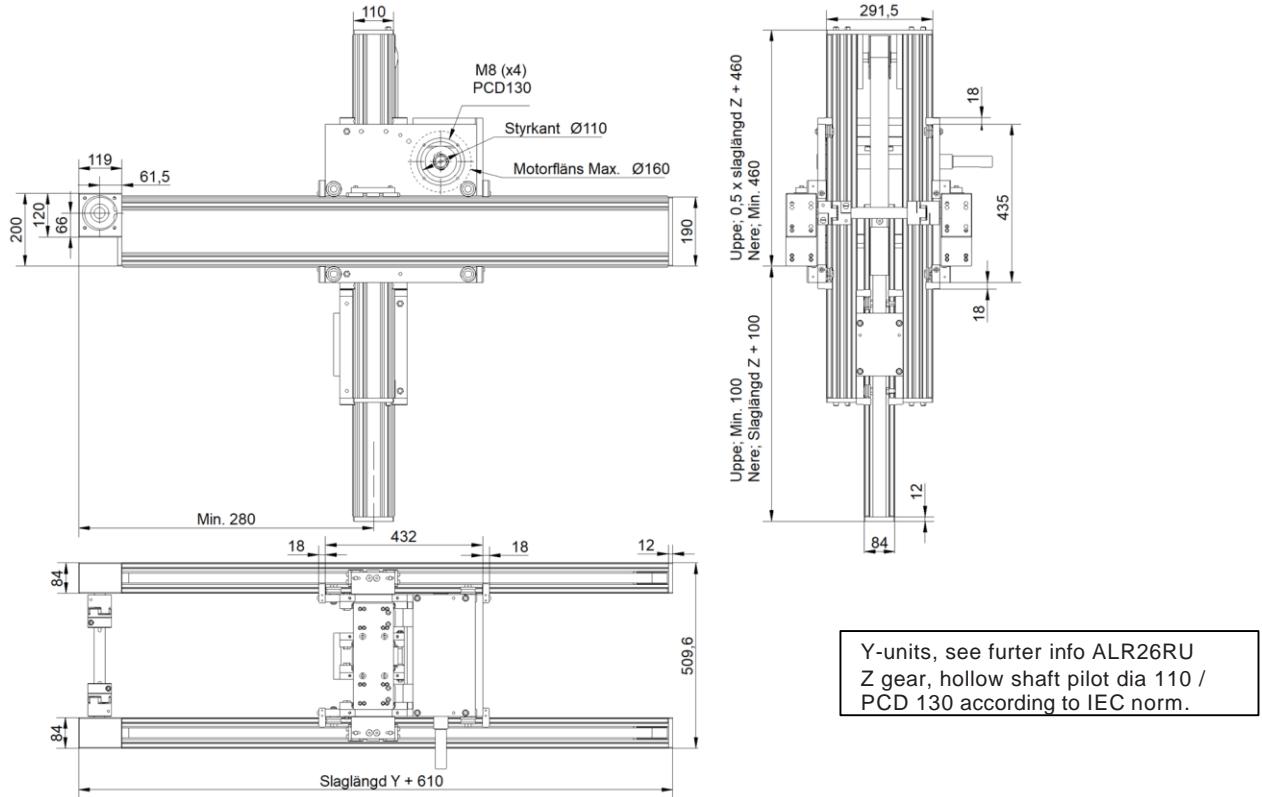


AP360RU basic version

Technical data	Y	Z
Profiles.	190	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	3675 N	3280N
Stroke per rev	260 mm	520 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	2500 mm (recommended)
Load data		100 kg

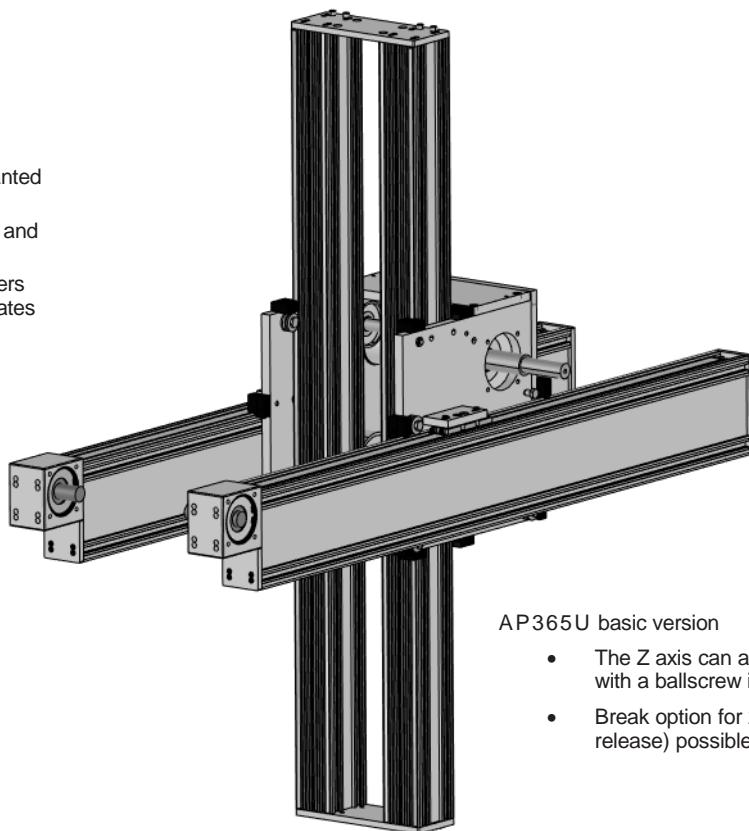
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron_CAD_linjarportal_AP360RU](#)



AP365U

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates



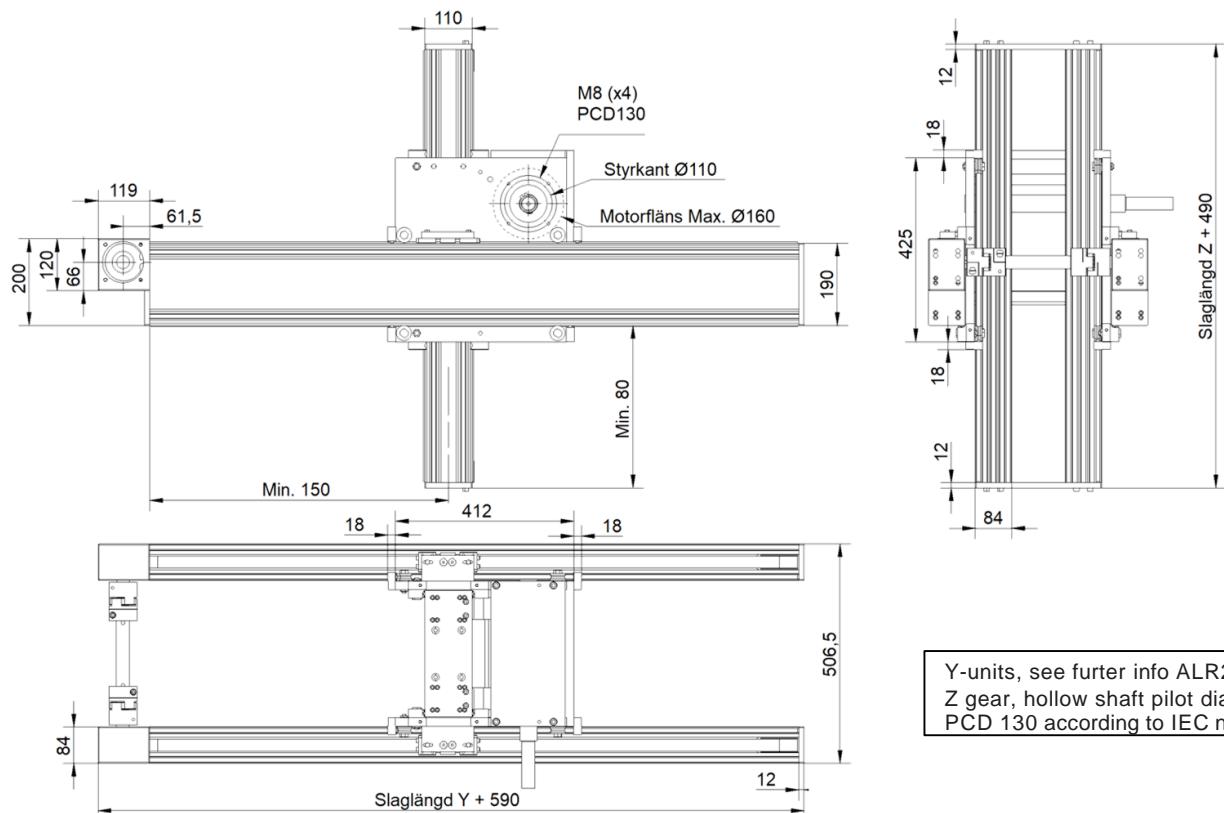
AP365U basic version

- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Break option for 2500N (pneumatic release) possible

Technical data	Y	Z
Profiles.	190	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	3675 N	6550N
Stroke per rev	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	2500 mm (recommended)
Load data		200 kg

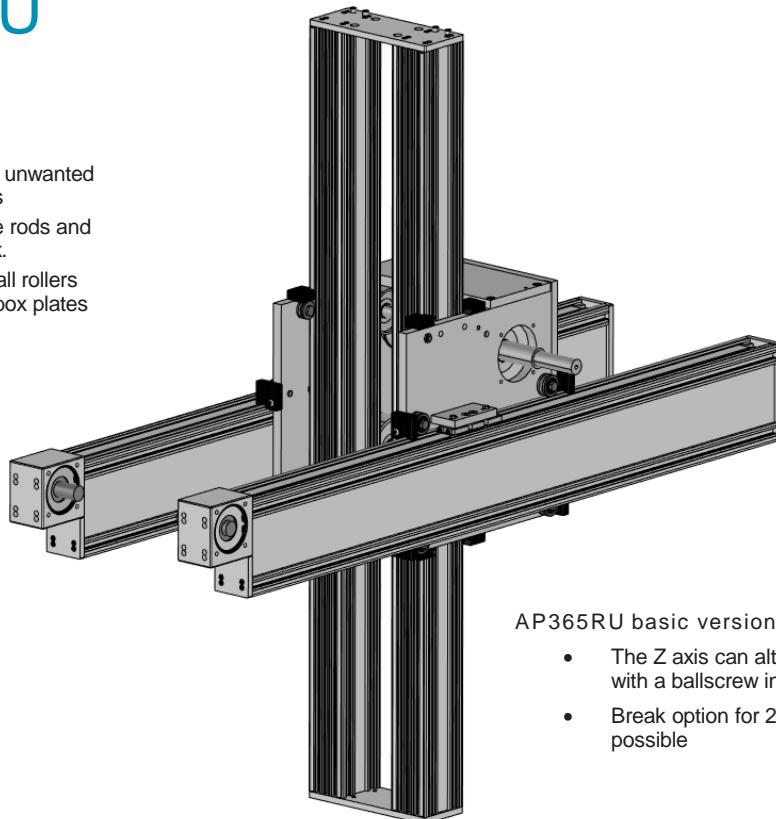
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron_CAD_ljnarportalen_AP365U](#)



AP365RU

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates



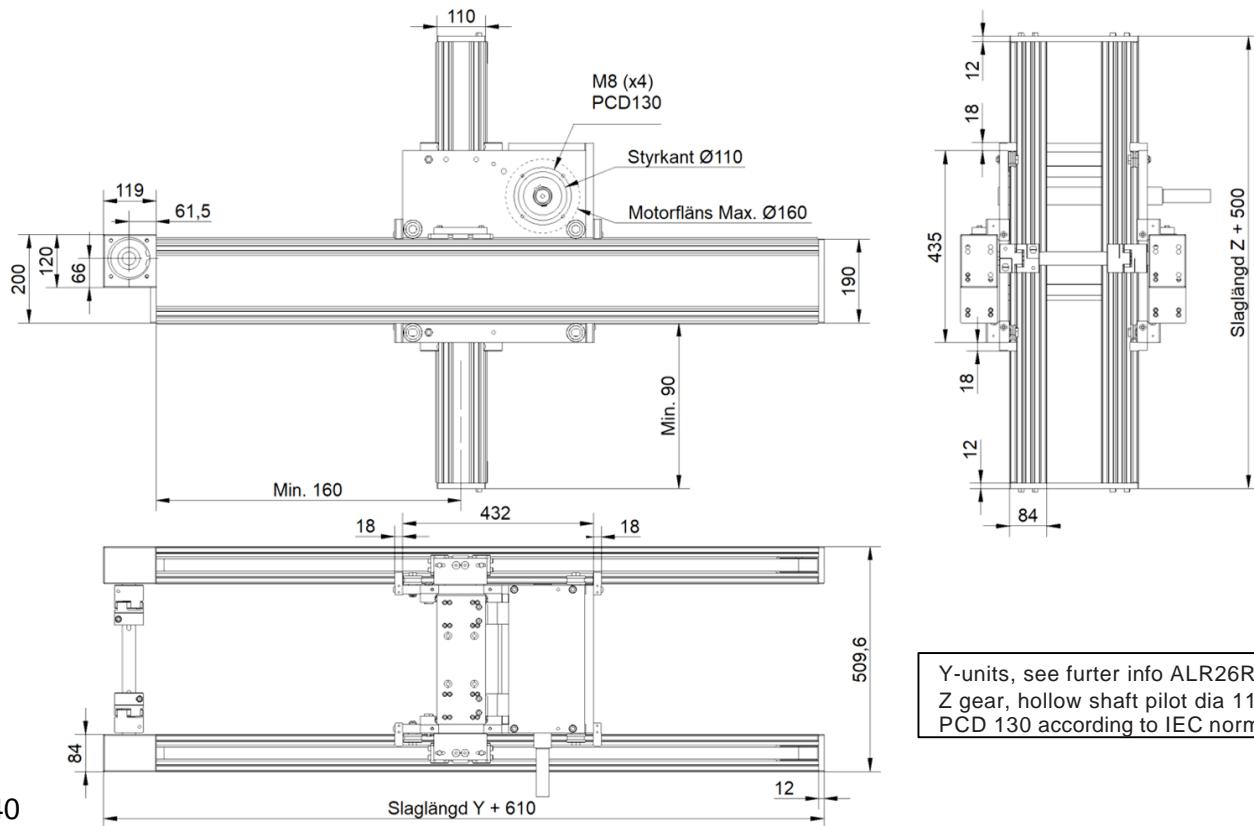
AP365RU basic version

- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Break option for 2500N (pneumatic release) possible

Technical data	Y	Z
Profiles.	190	110
Speed max	8 m/s	8 m/s
Belt drive	ATL10	ATL10
Pulling force max	3675 N	6550N
Stroke per rev	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	2500 mm (recommended)
Load data		200 kg

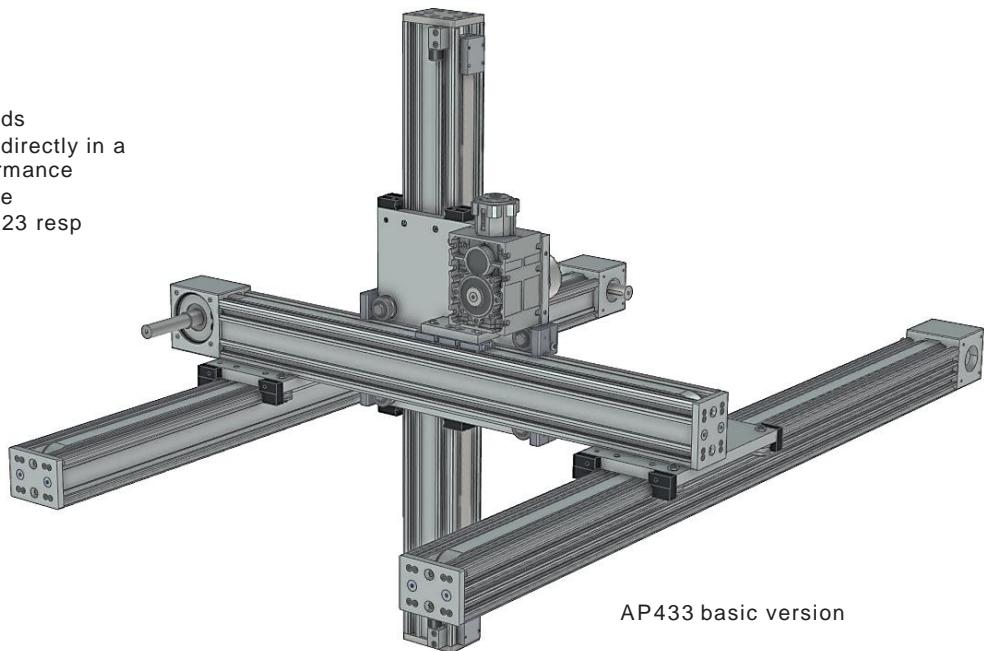
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron CAD linjarportal AP365RU](#)



AP433

- Single Y-beam for lighter loads
 - Y and Z rollers are mounted directly in a common plate for best performance
 - Gear comes as std for Z-drive
 - Gear for Y-motion ref to ALR23 resp ALR33



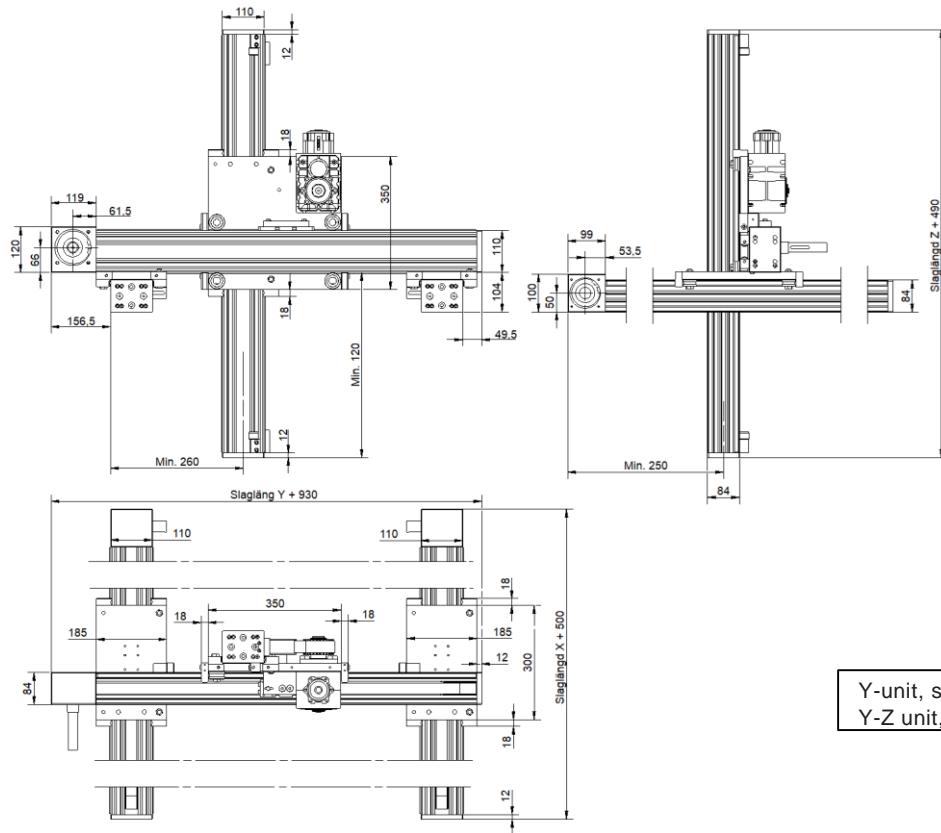
AP433 basic version

Technical data	X	Y	Z
Profiles.	110	110	110
Speed max	8 m/s	8 m/s	8 m/s
Belt drive	ATL10	ATL10	ATL10
Pulling force max	3000 N	2450 N	2000N
Stroke per rev	210 mm	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6500 mm	2500 mm	1400 mm (recommended)
Load data			40 kg

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

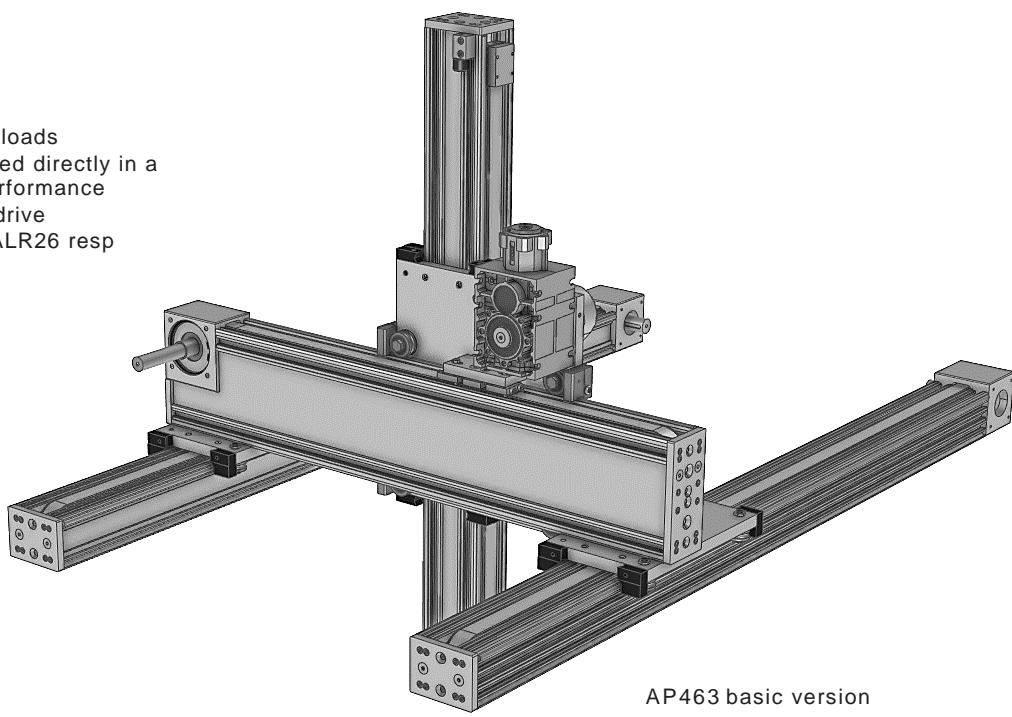
Aratron_CAD_ytportal_AP433



Y-unit, see further info ALR33.
Y-Z unit, see further info AP133R.

AP463

- Single Y-beam for lighter loads
 - Y and Z rollers are mounted directly in a common plate for best performance
 - Gear comes as std for Z-drive
 - Gear for Y-motion ref to ALR26 resp ALR33

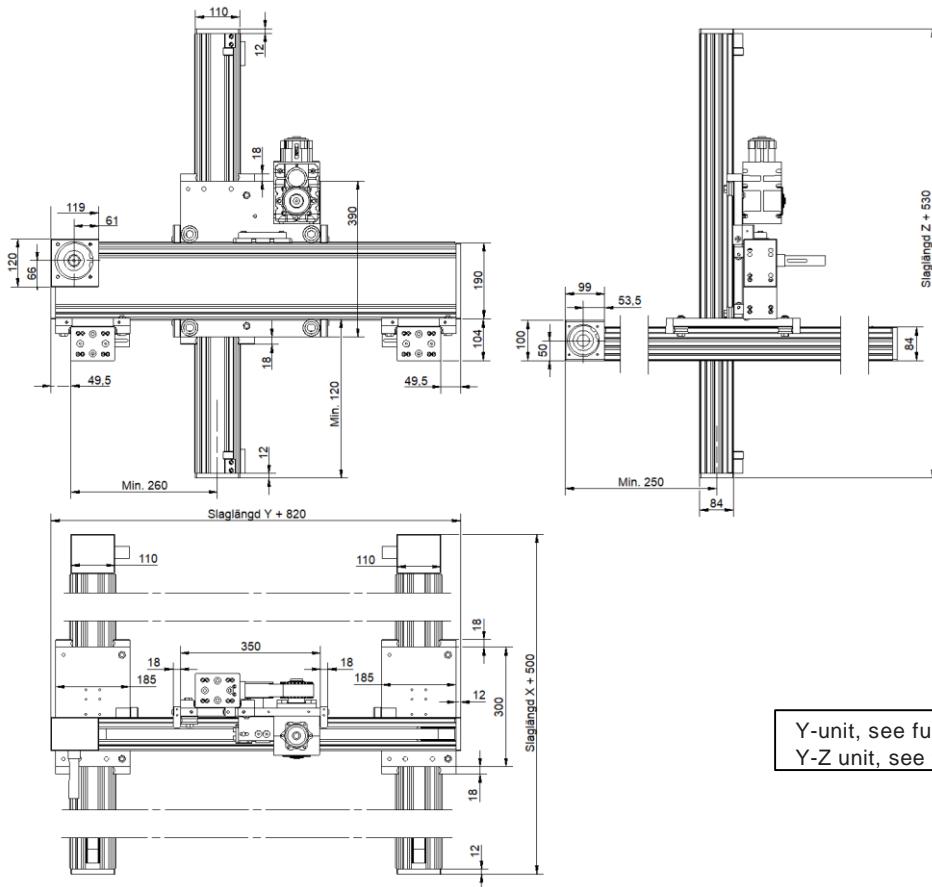


AP463 basic version

Technical data	X	Y	Z
Profiles.	110	190	110
Speed max	8 m/s	8 m/s	8 m/s
Belt drive	ATL10	ATL10	ATL10
Pulling force max	3000 N	2450 N	2000N
Stroke per rev	210 mm	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6500 mm	2500 mm	1400 mm (recommended)
Load data			70 kg
<i>Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info</i>			

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

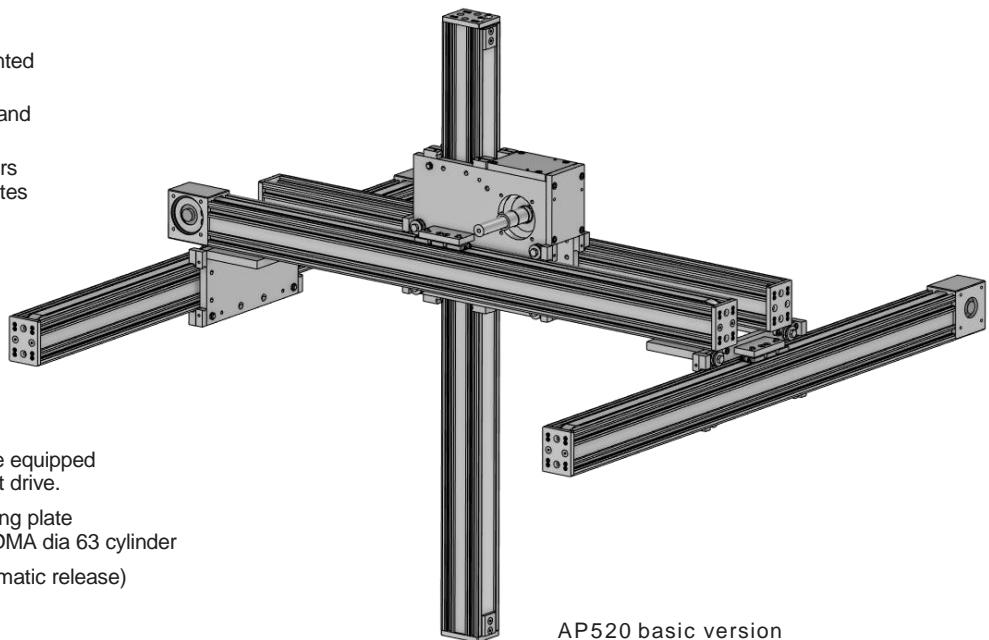
Aratron CAD_ytportal AP463



Y-unit, see further info ALR33.
Y-Z unit, see further info AP163RU.

AP520

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates



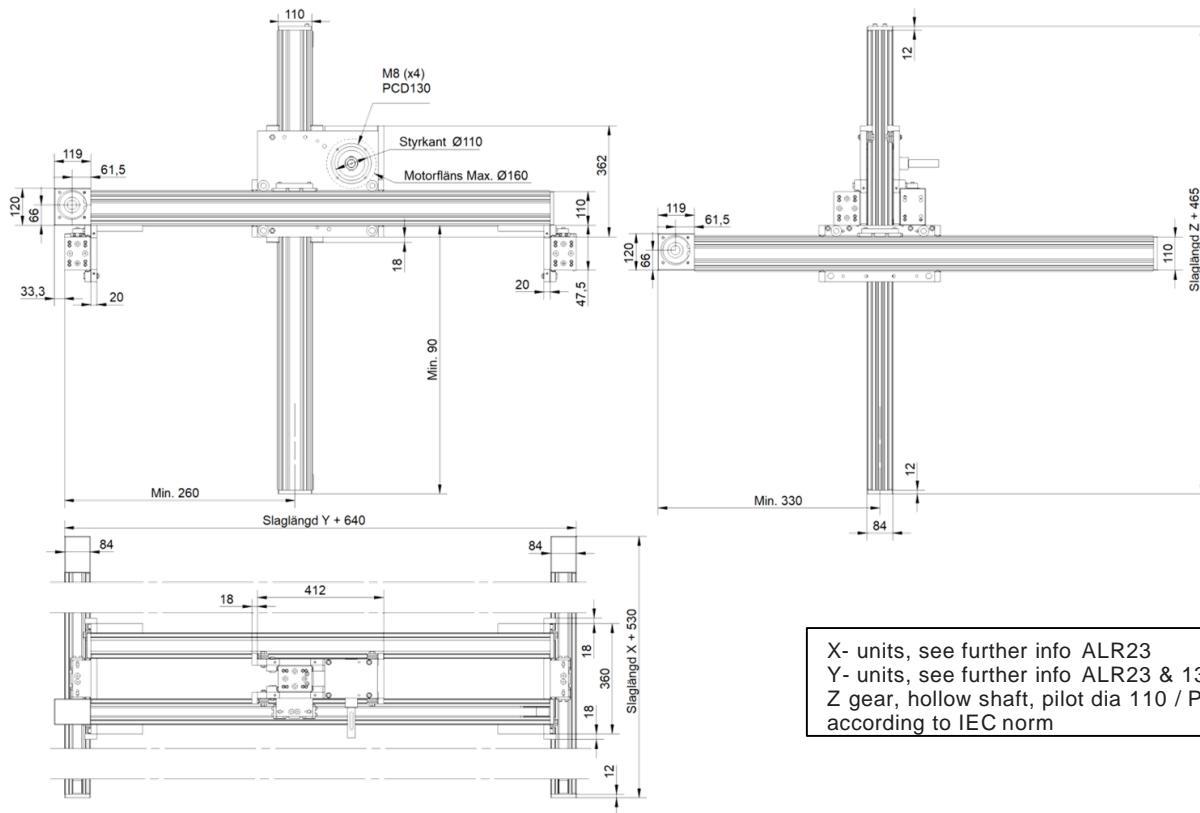
- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Z axis can also have a mounting plate internally in the Y-Z box for VDMA dia 63 cylinder
- Break option for 2500N (pneumatic release) possible

AP520 basic version

Technical data	X	Y	Z
Profiles.	110	110	110
Speed max	8 m/s	8 m/s	8 m/s
Belt drive	ATL10	ATL10	ATL10
Pulling force max	3675 N	2450 N	4370N
Stroke per rev	260 mm	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6500 mm	2500 mm	2000 mm (recommended)
Load data			100 kg

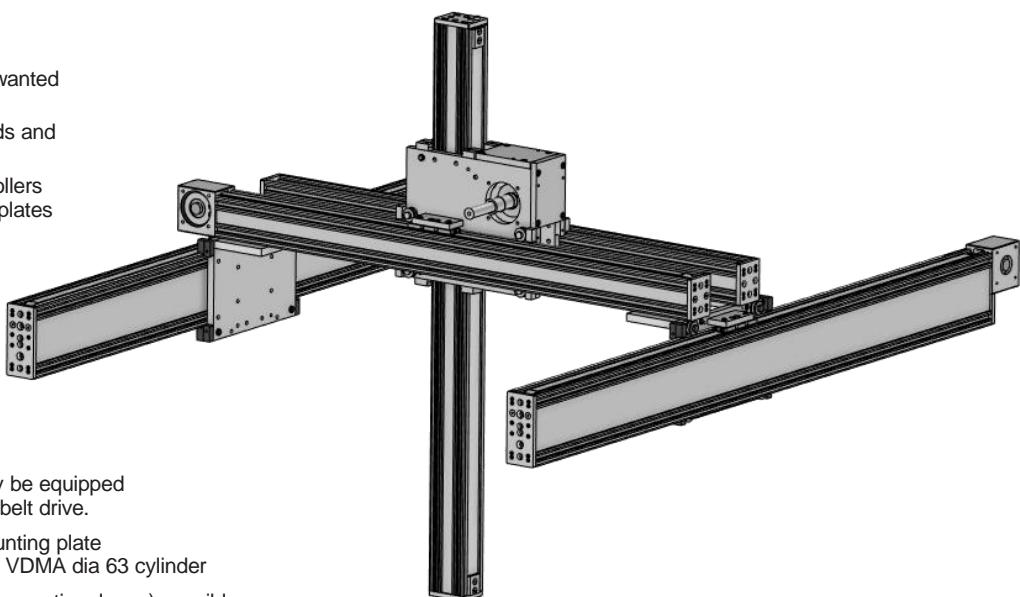
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron_CAD_ytportal_AP520](#)



AP530U

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates



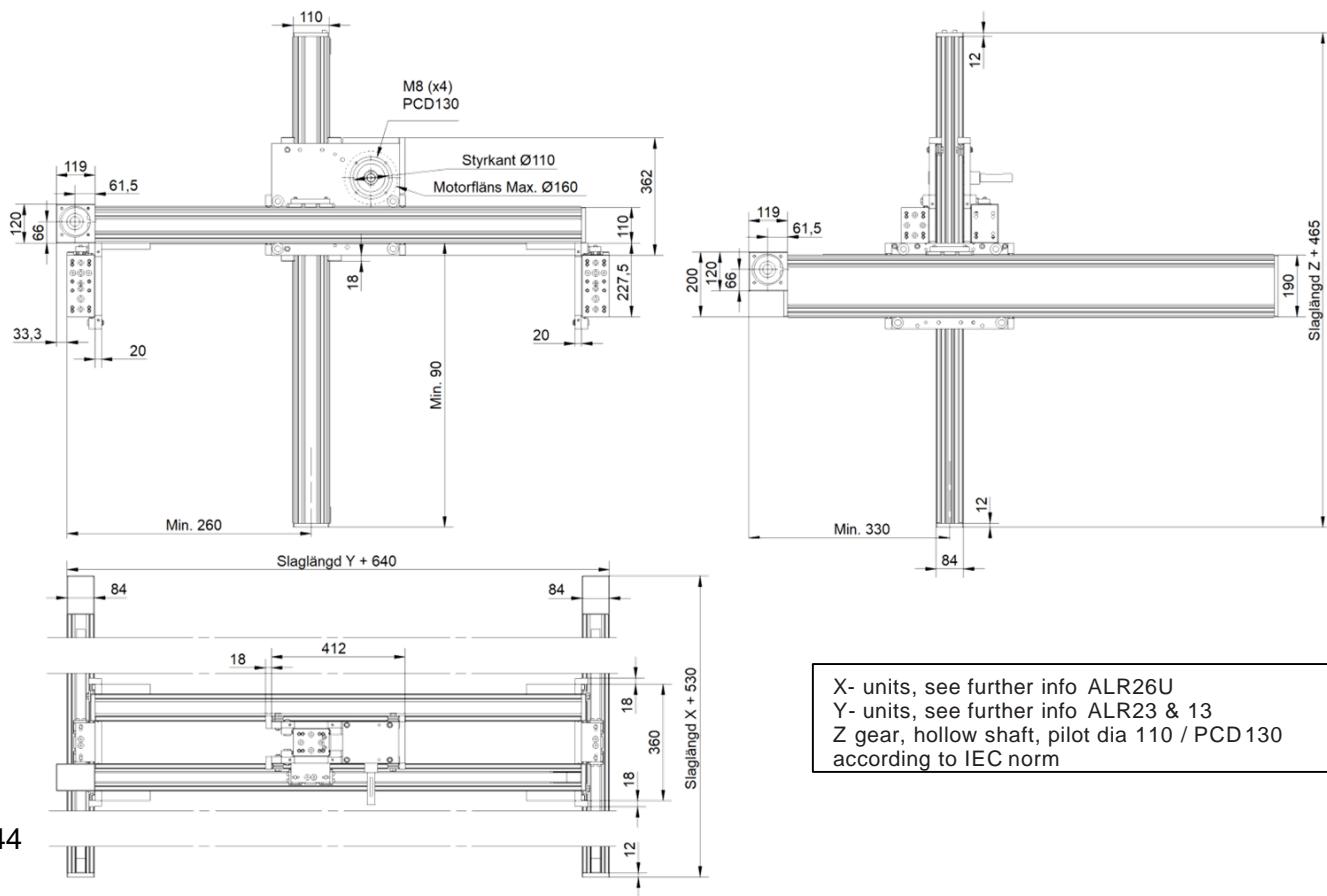
- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Z axis can also have a mounting plate internally in the Y-Z box for VDMA dia 63 cylinder
- Break option for 2500N (pneumatic release) possible

AP530U basic version

Technical data	X	Y	Z
Profiles.	190	110	110
Speed max	8 m/s	8 m/s	8 m/s
Belt drive	ATL10	ATL10	ATL10
Pulling force max	3675 N	2450 N	4370N
Stroke per rev	260 mm	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	2500 mm	2000 mm (recommended)
Load data			150 kg

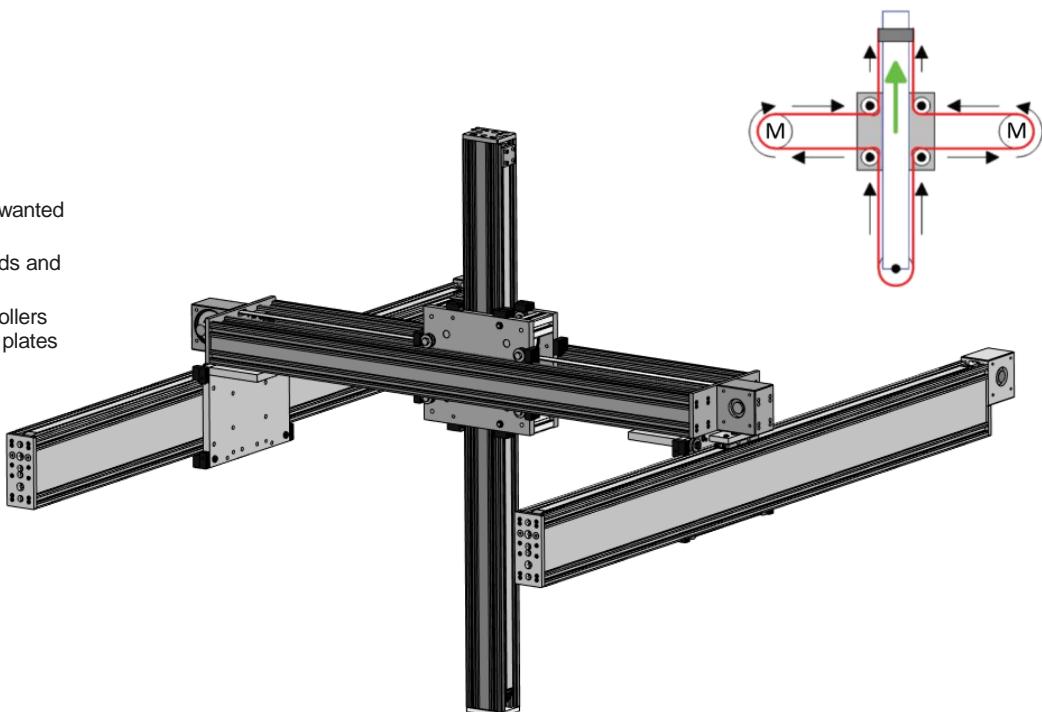
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron CAD ytportal AP530U](#)



AP537U

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates

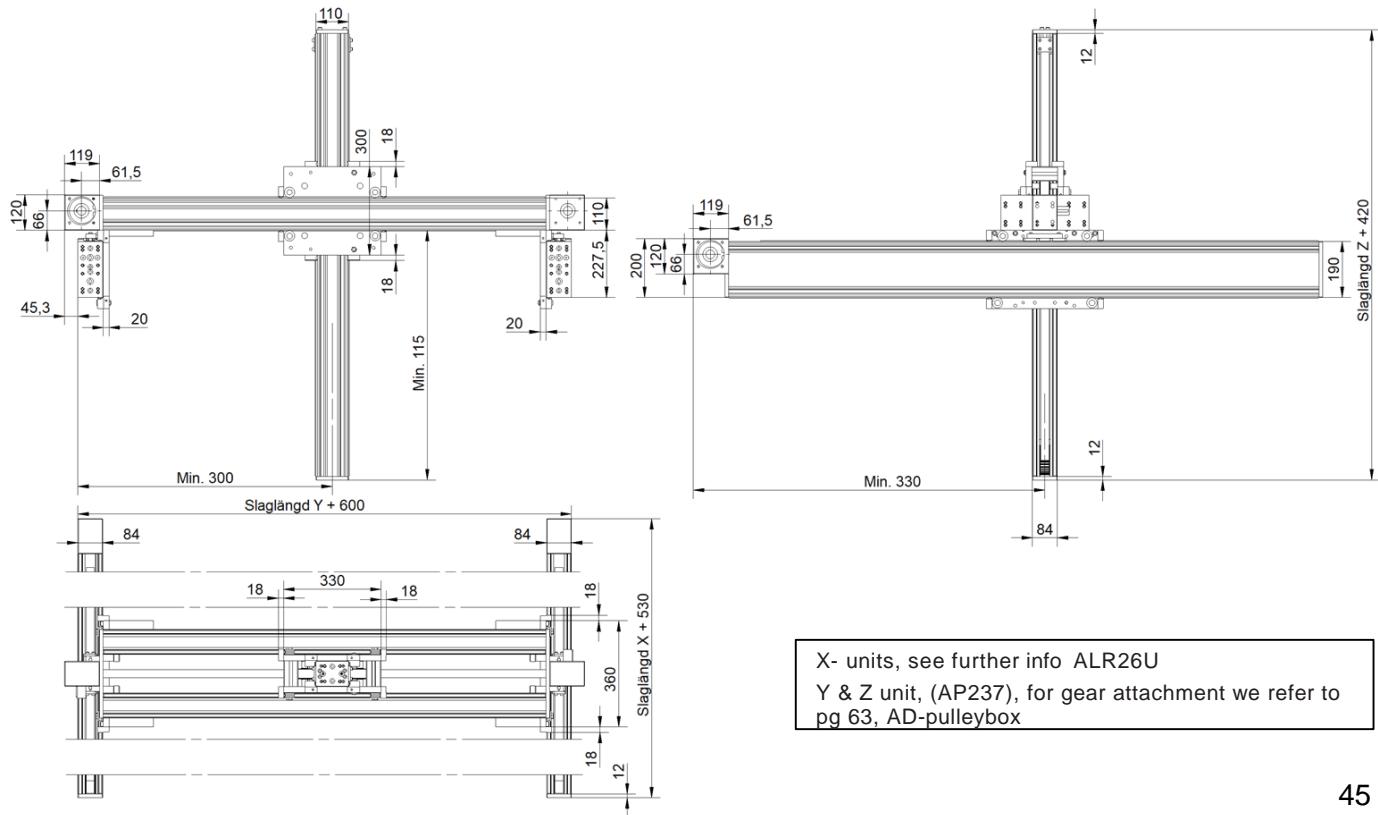


AP537U basic version

Technical data	X	Y	Z
Profiles.	190	110	110
Speed max	8 m/s	8 m/s	8 m/s
Belt drive	ATL10	ATL10	ATL10
Pulling force max	3675 N	2450 N	2450N
Stroke per rev	260 mm	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	2500 mm (simultaneously drive of motors)	2000 mm (simultaneously drive of motors)
Load data			100 kg

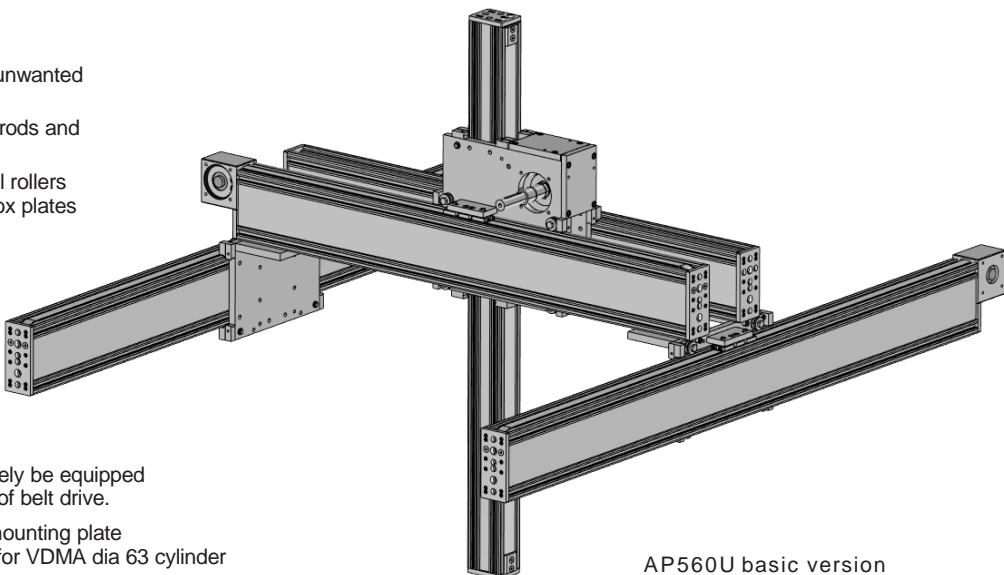
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron_CAD_ytportal_AP537U](#)



AP560U

- Balanced design avoids unwanted torsional loads on Y axis
 - Z axis guided by 4 guide rods and 8 rollers through the box.
 - Rugged Y – Z box with all rollers directly mounted in the box plates

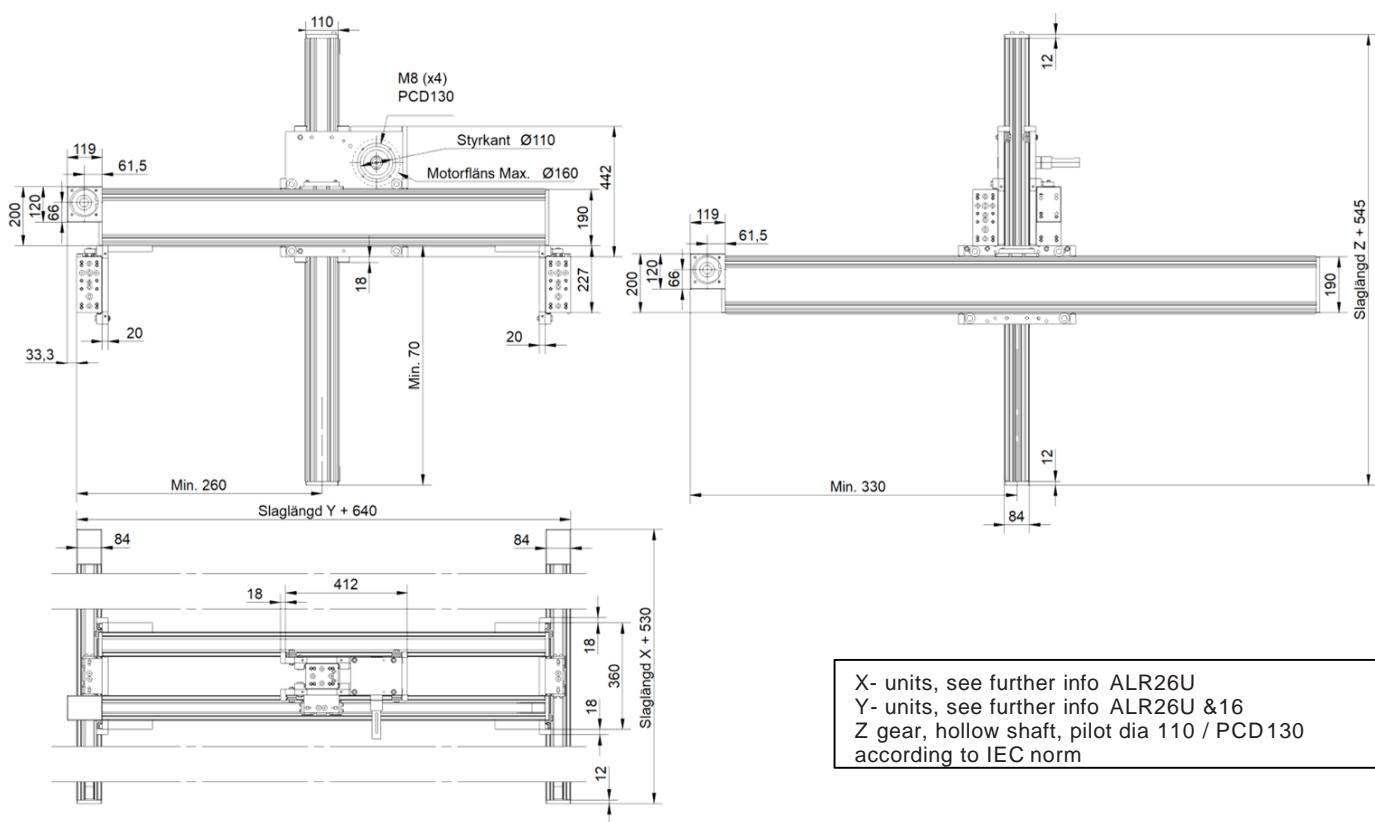


AP560U basic version

Technical data	X	Y	Z
Profiles.	190	190	110
Speed max	8 m/s	8 m/s	8 m/s
Belt drive	ATL10	ATL10	ATL10
Pulling force max	3675 N	2450 N	4370N
Stroke per rev	260 mm	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	4400 mm	2500 mm
Load data			150 kg
<i>Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info</i>			

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

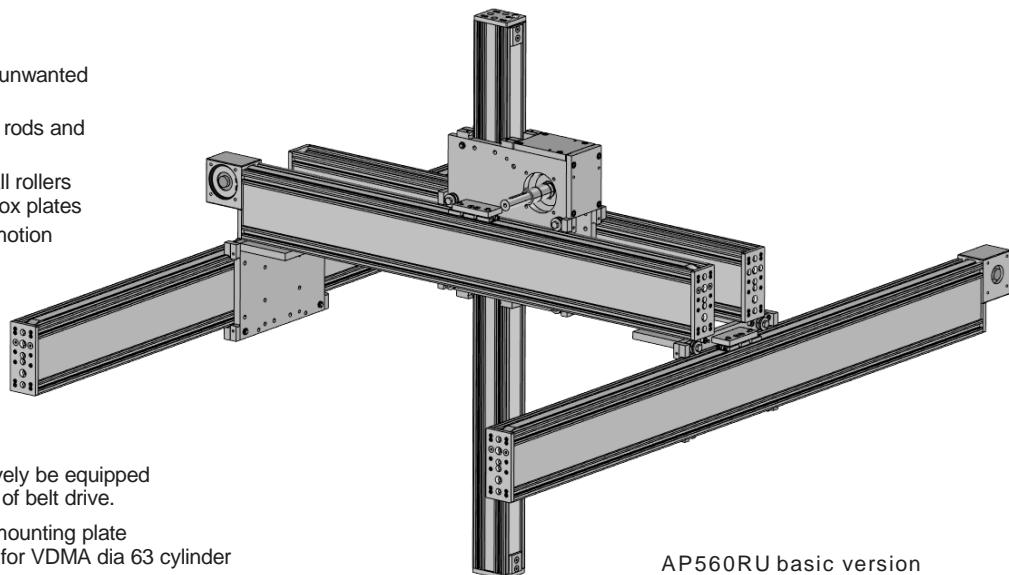
Aratron CAD ytportal AP560U



X- units, see further info ALR26U
Y- units, see further info ALR26U &16
Z gear, hollow shaft, pilot dia 110 / PCD130
according to IEC norm

AP560RU

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates
- Reinforced rollers on X-motion



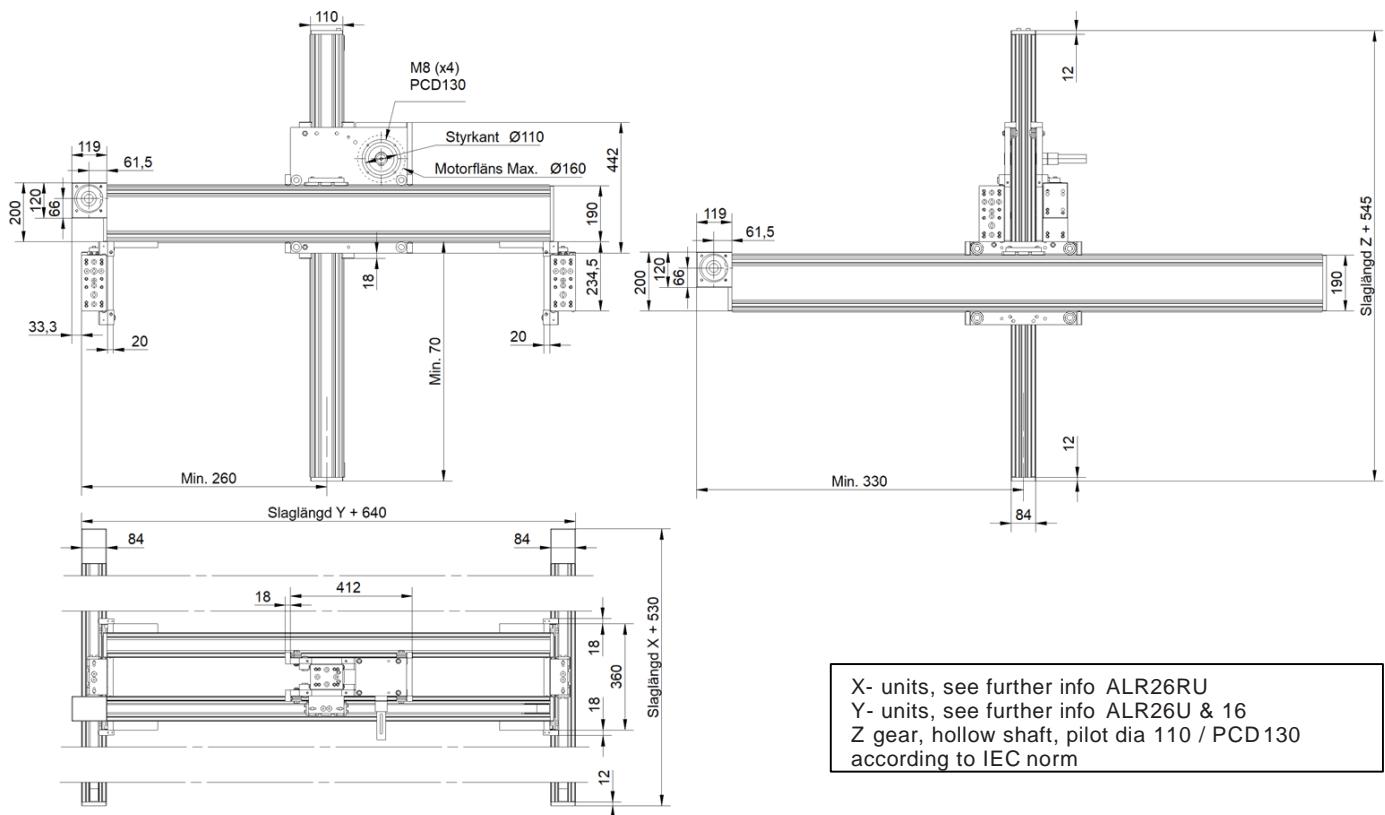
AP560RU basic version

- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Z axis can also have a mounting plate internally in the Y-Z box for VDMA dia 63 cylinder
- Break option for 2500N (pneumatic release) possible

Technical data	X	Y	Z
Profiles.	190	190	110
Speed max	8 m/s	8 m/s	8 m/s
Belt drive	ATL10	ATL10	ATL10
Pulling force max	3675 N	2450 N	4370N
Stroke per rev	260 mm	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	4400 mm	2500 mm
Load data			150 kg

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

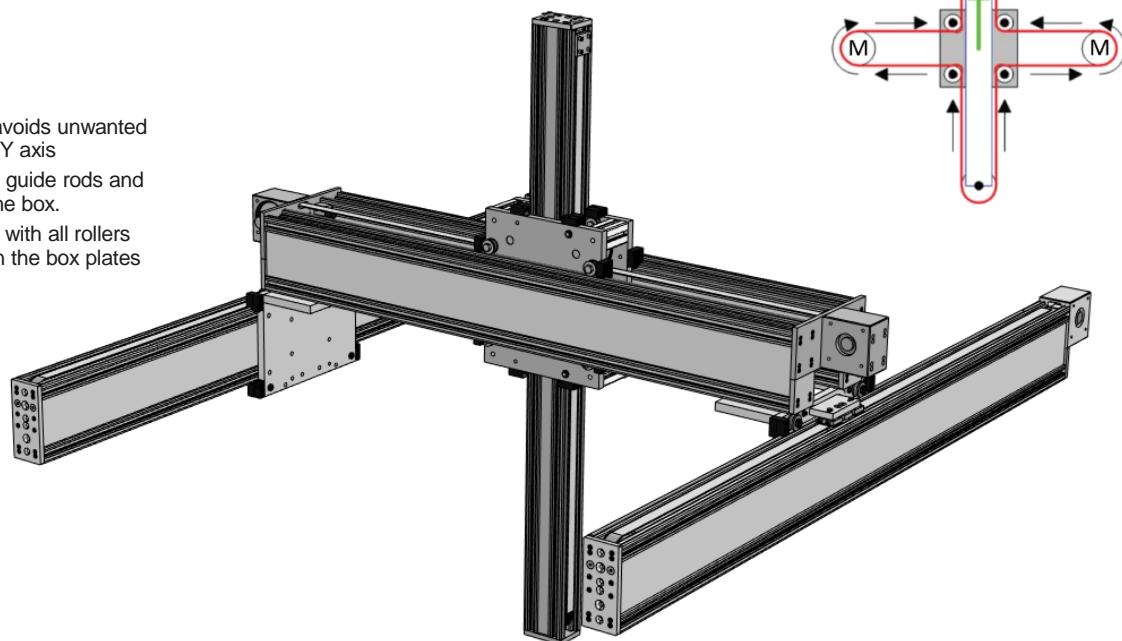
[Aratron_CAD_ytportal_AP560RU](#)



X-units, see further info ALR26RU
Y-units, see further info ALR26U & 16
Z gear, hollow shaft, pilot dia 110 / PCD 130 according to IEC norm

AP567U

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates

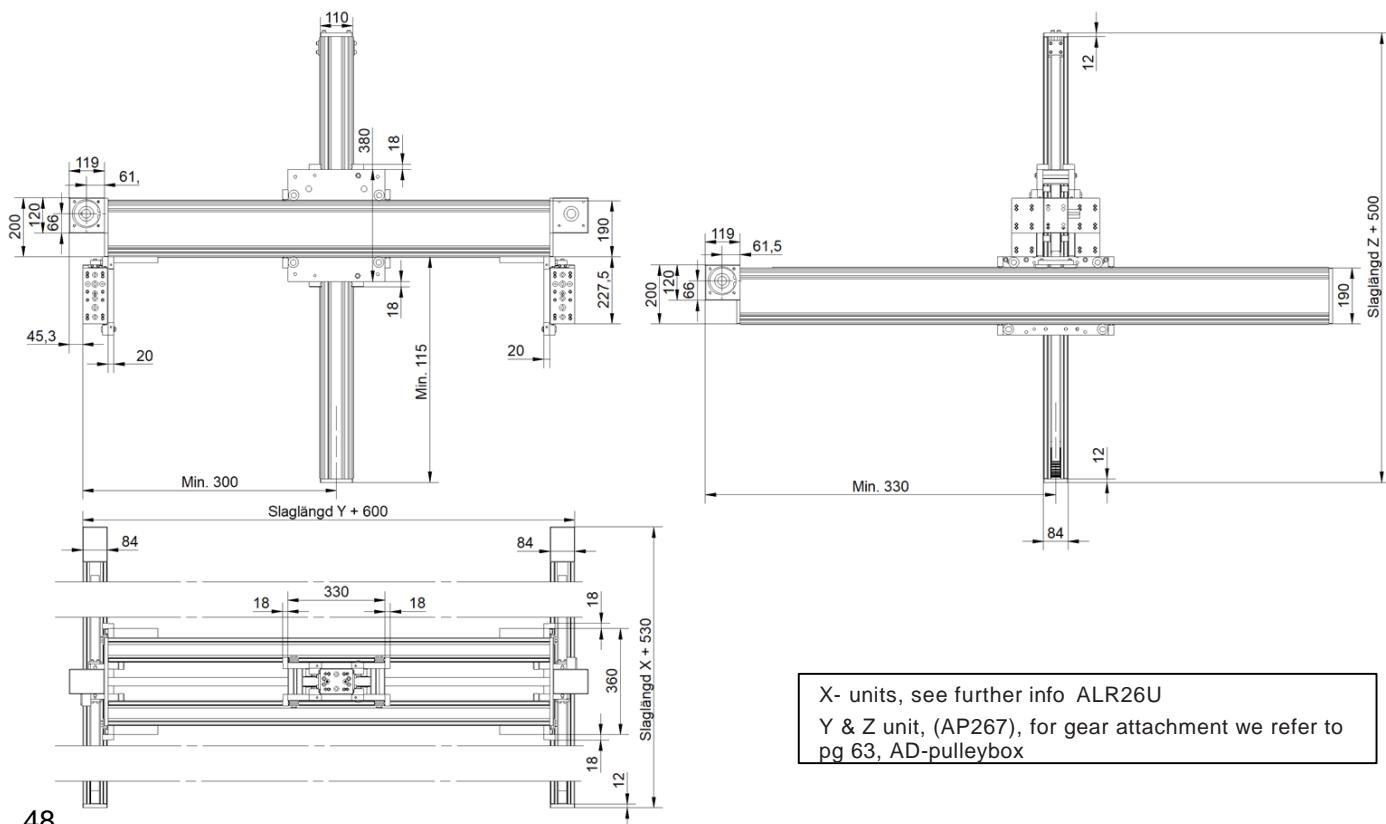


AP567U basic version

Technical data	X	Y	Z
Profiles.	190	190	110
Speed max	8 m/s	8 m/s	8 m/s
Belt drive	ATL10	ATL10	ATL10
Pulling force max	3675 N	2450 N	2450N
Stroke per rev	260 mm	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	4400 mm (simultaneously drive of motors)	2000 mm (simultaneously drive of motors)
Load data			100 kg

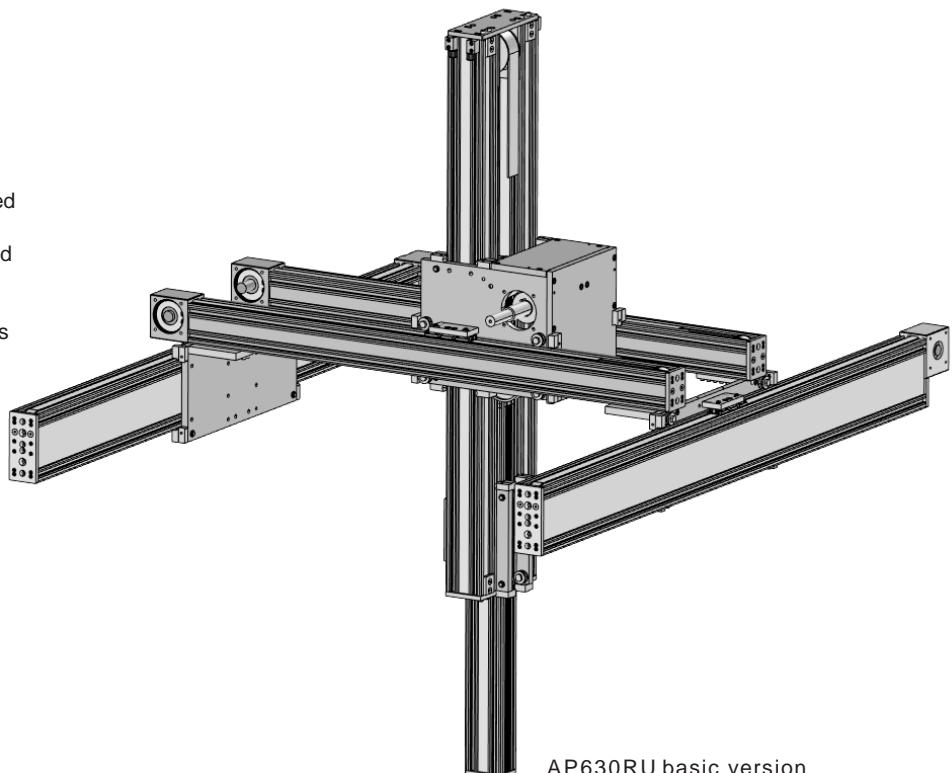
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron_CAD_ytportal_AP567U](#)



AP630RU

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates
- Reinforced rollers on X motion

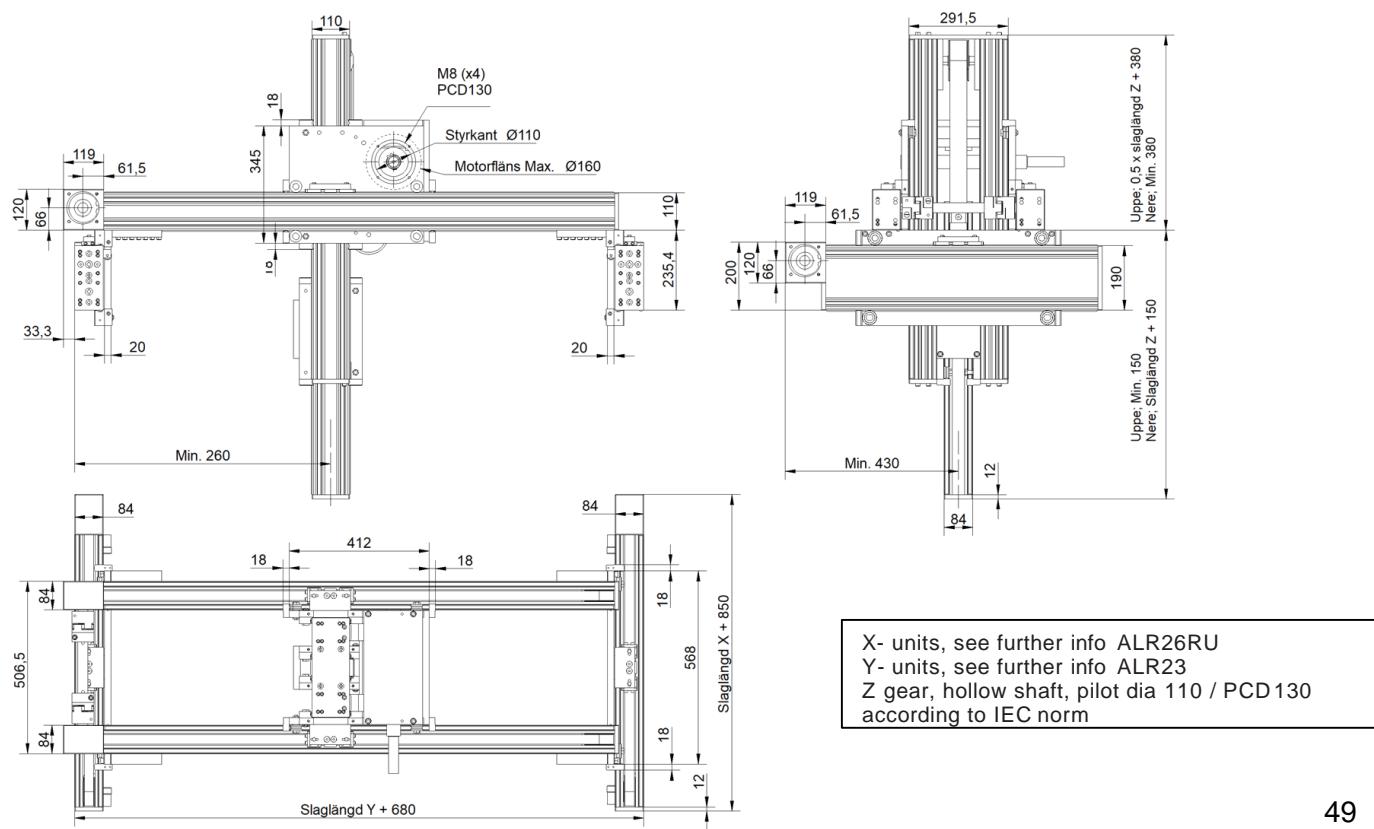


AP630RU basic version

Technical data	X	Y	Z
Profiles.	190	110	110
Speed max	8 m/s	8 m/s	8 m/s
Belt drive	ATL10	ATL10	ATL10
Pulling force max	3675 N	3675 N	3280N
Stroke per rev	260 mm	260 mm	520 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	2500 mm	2000 mm
Load data			Contact Aratron

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron CAD ytportal AP630RU/](#)



AP660RU

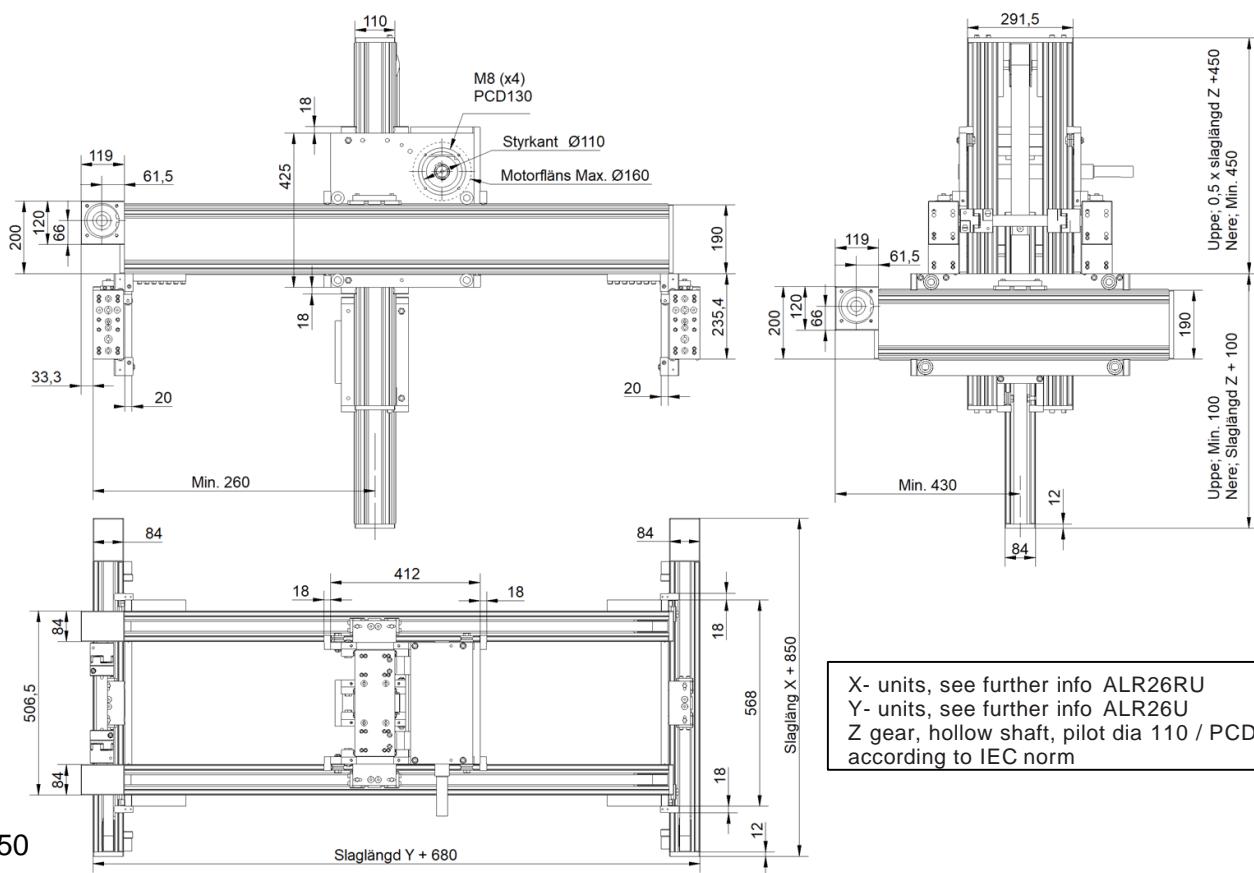
- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates
- Reinforced rollers on X motion



Technical data	X	Y	Z
Profiles.	190	190	110
Speed max	8 m/s	8 m/s	8 m/s
Belt drive	ATL10	ATL10	ATL10
Pulling force max	3675 N	3675 N	3280N
Stroke per rev	260 mm	260 mm	520 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	4400 mm	2500 mm
Load data			Contact Aratron

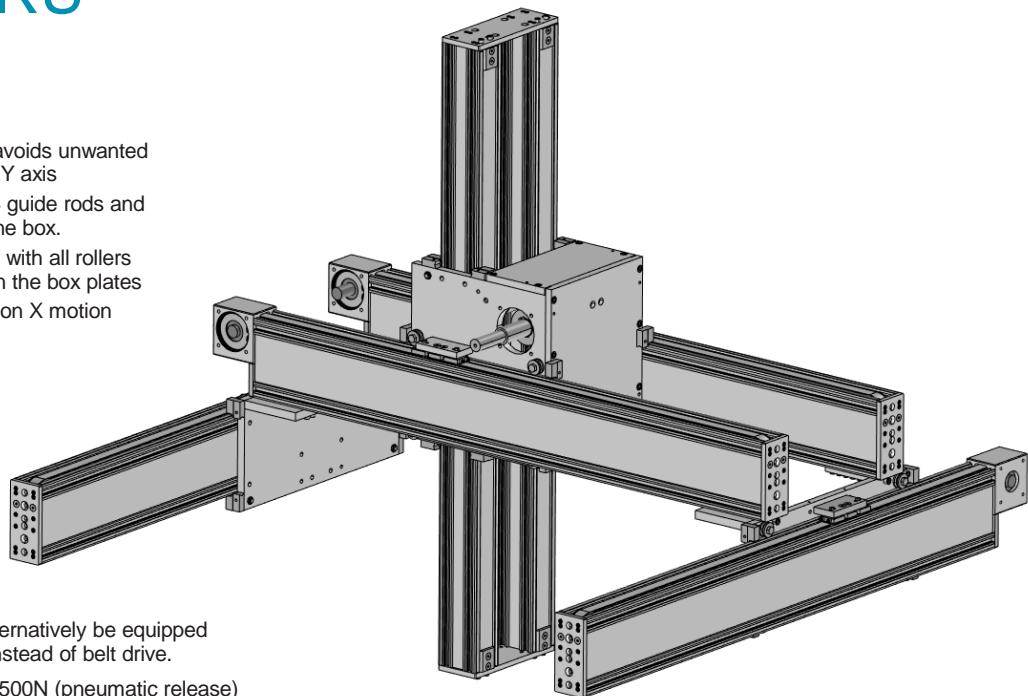
Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

[Aratron_CAD_ytportal_AP660RU](#)



AP665RU

- Balanced design avoids unwanted torsional loads on Y axis
- Z axis guided by 4 guide rods and 8 rollers through the box.
- Rugged Y – Z box with all rollers directly mounted in the box plates
- Reinforced rollers on X motion



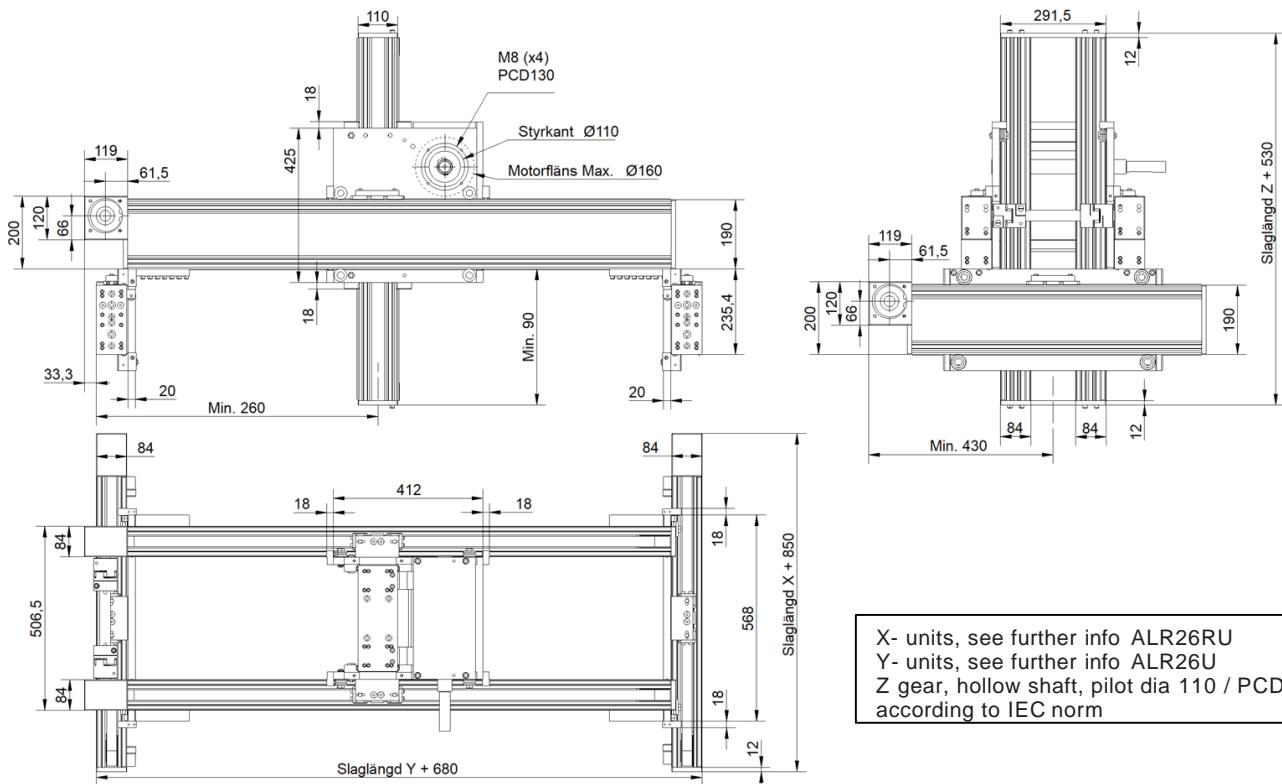
- The Z axis can alternatively be equipped with a ballscrew instead of belt drive.
- Break option for 2500N (pneumatic release) possible

AP665RU basic version

Technical data	X	Y	Z
Profiles.	190	190	110
Speed max	8 m/s	8 m/s	8 m/s
Belt drive	ATL10	ATL10	ATL10
Pulling force max	3675 N	3675 N	5000N
Stroke per rev	260 mm	260 mm	260 mm
Stroke (Y profiles can be jointed for longer strokes, max 18 meters)	6900 mm	4400 mm	2500 mm
Load data			Contact Aratron

Load data and stroke length are highly dependant on dynamics in the actual application, consult Aratron for further info

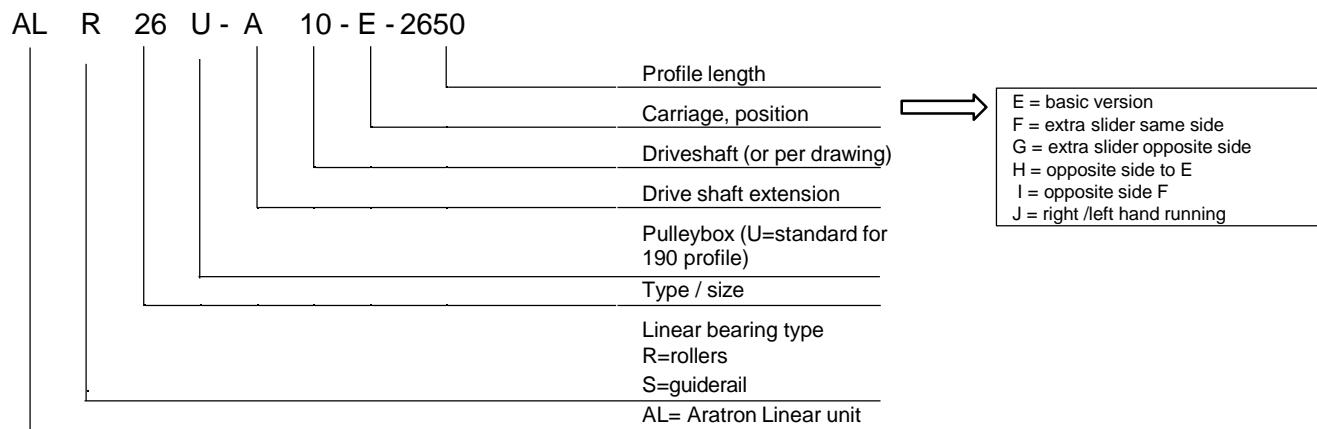
[Aratron CAD_ytportal_AP665RU](#)



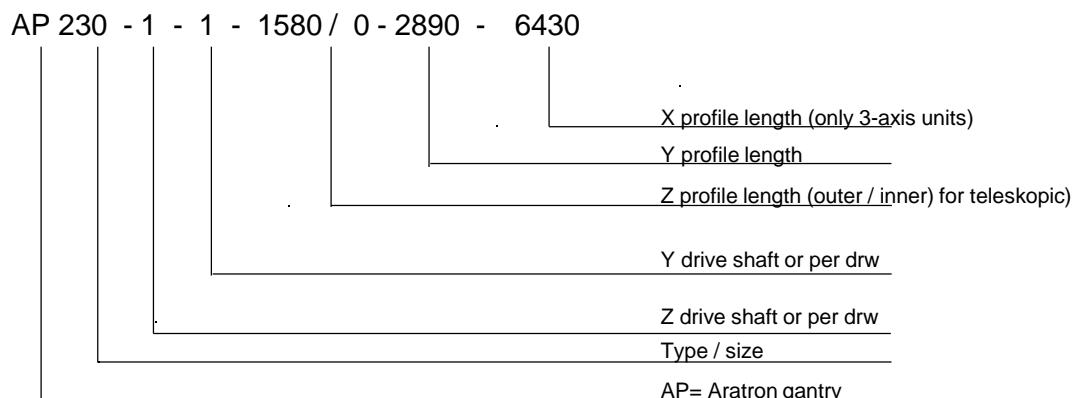
X- units, see further info ALR26RU
Y- units, see further info ALR26U
Z gear, hollow shaft, pilot dia 110 / PCD130 according to IEC norm

Ordering codes

Linear units

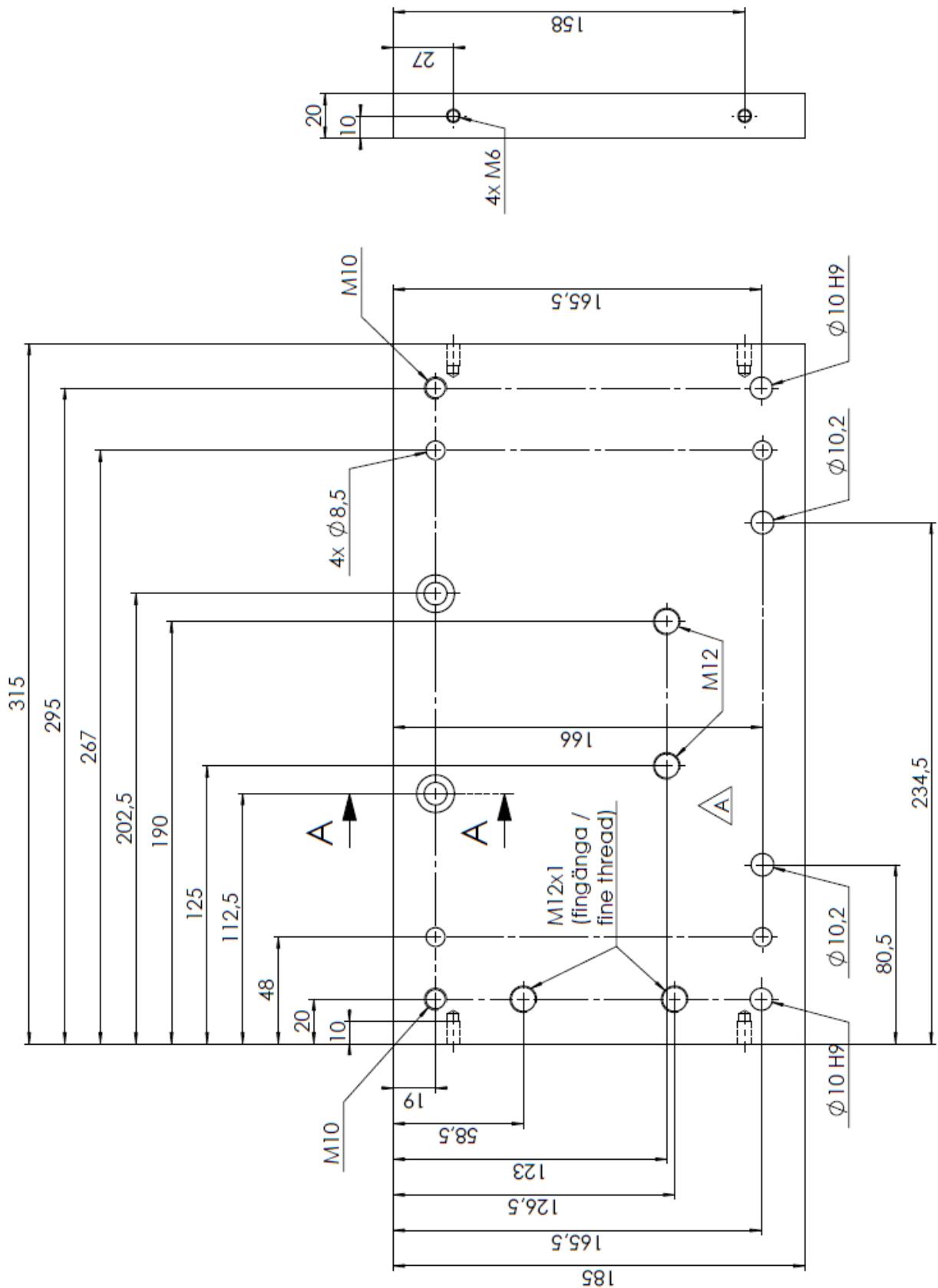


Gantry units



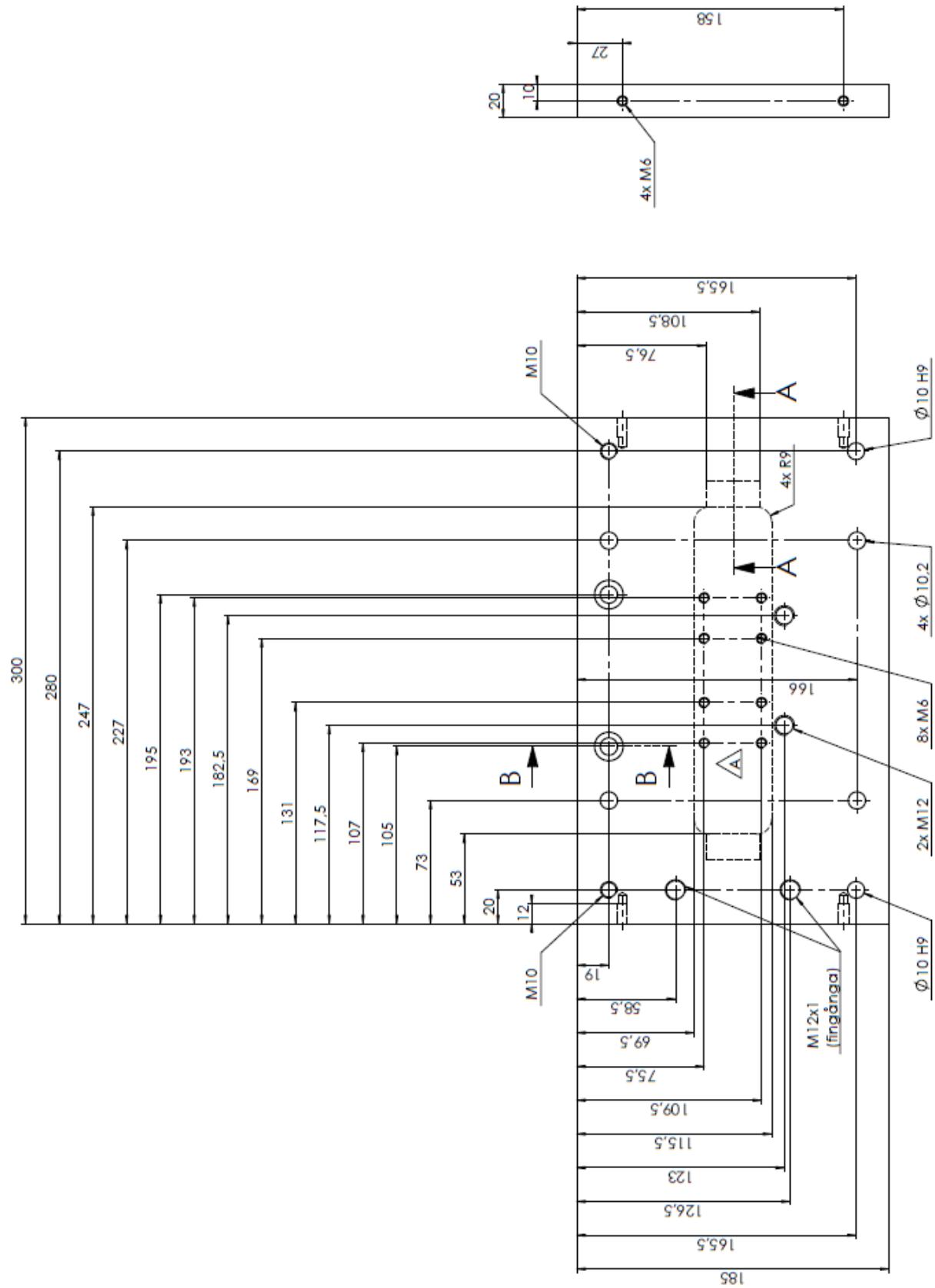
Carriage

TL1 1KB for ALR23



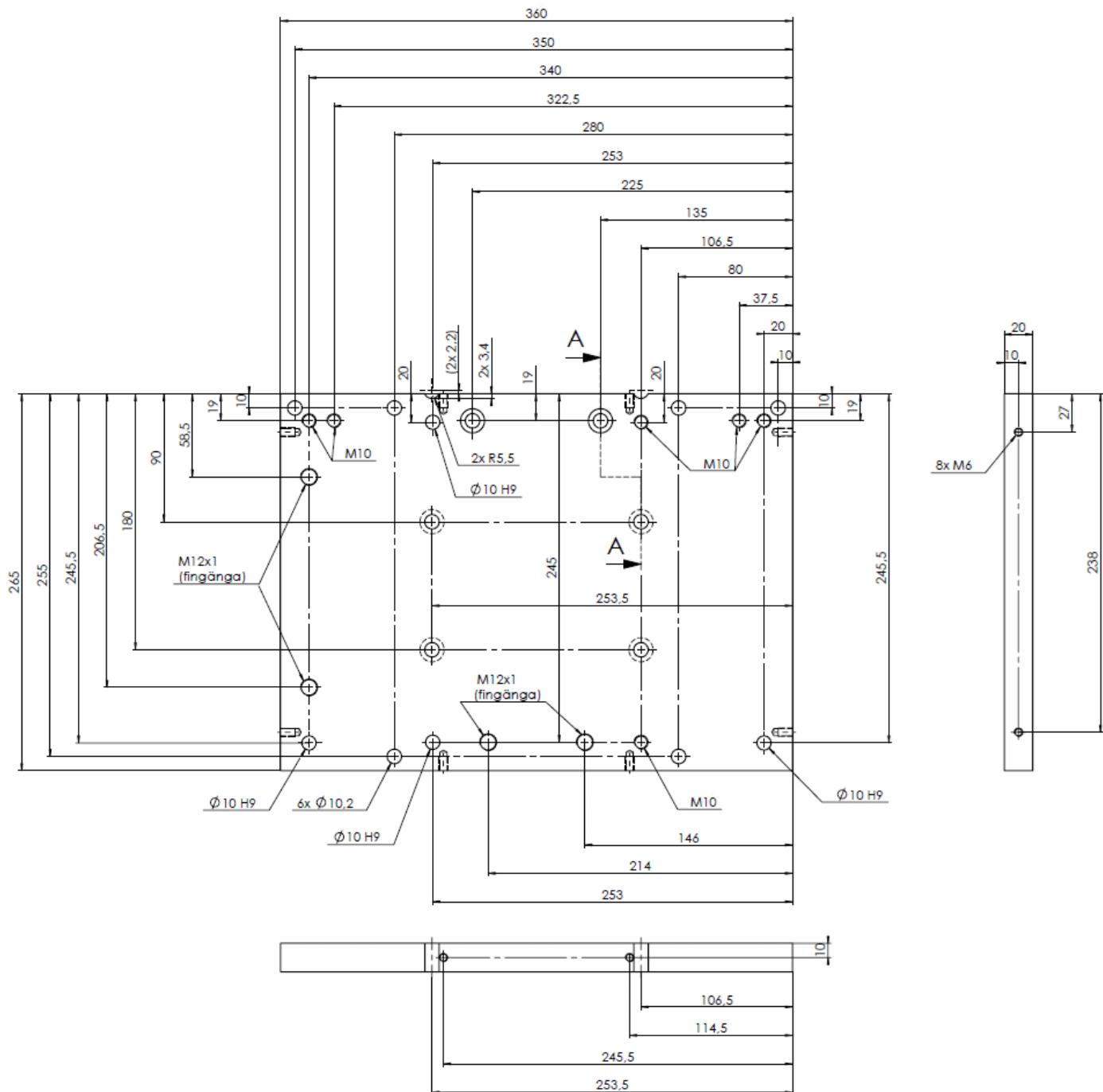
Carriage

TL1 1LA for ALR33



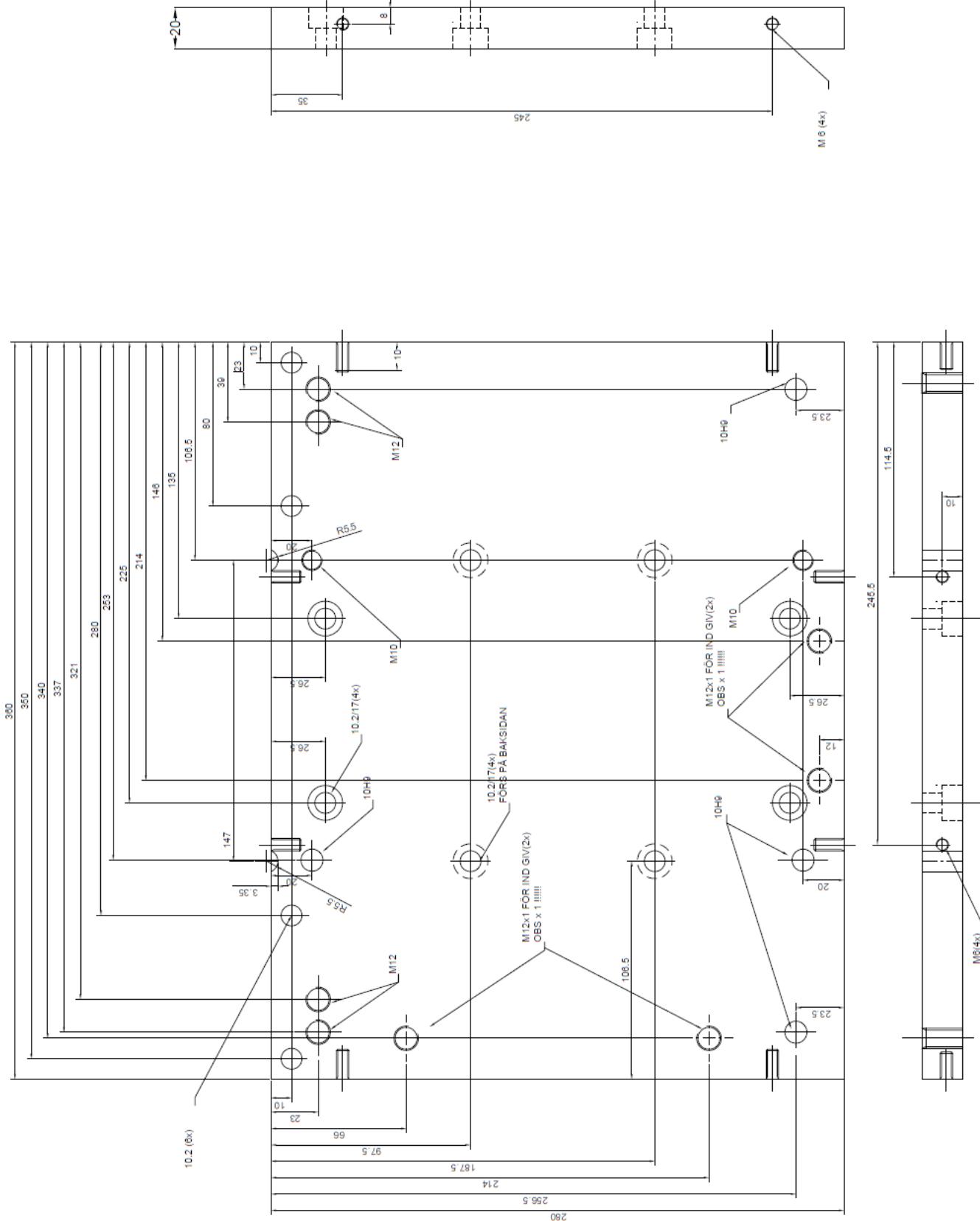
Carriage

TL1 1MA for ALR26 and AP5_0



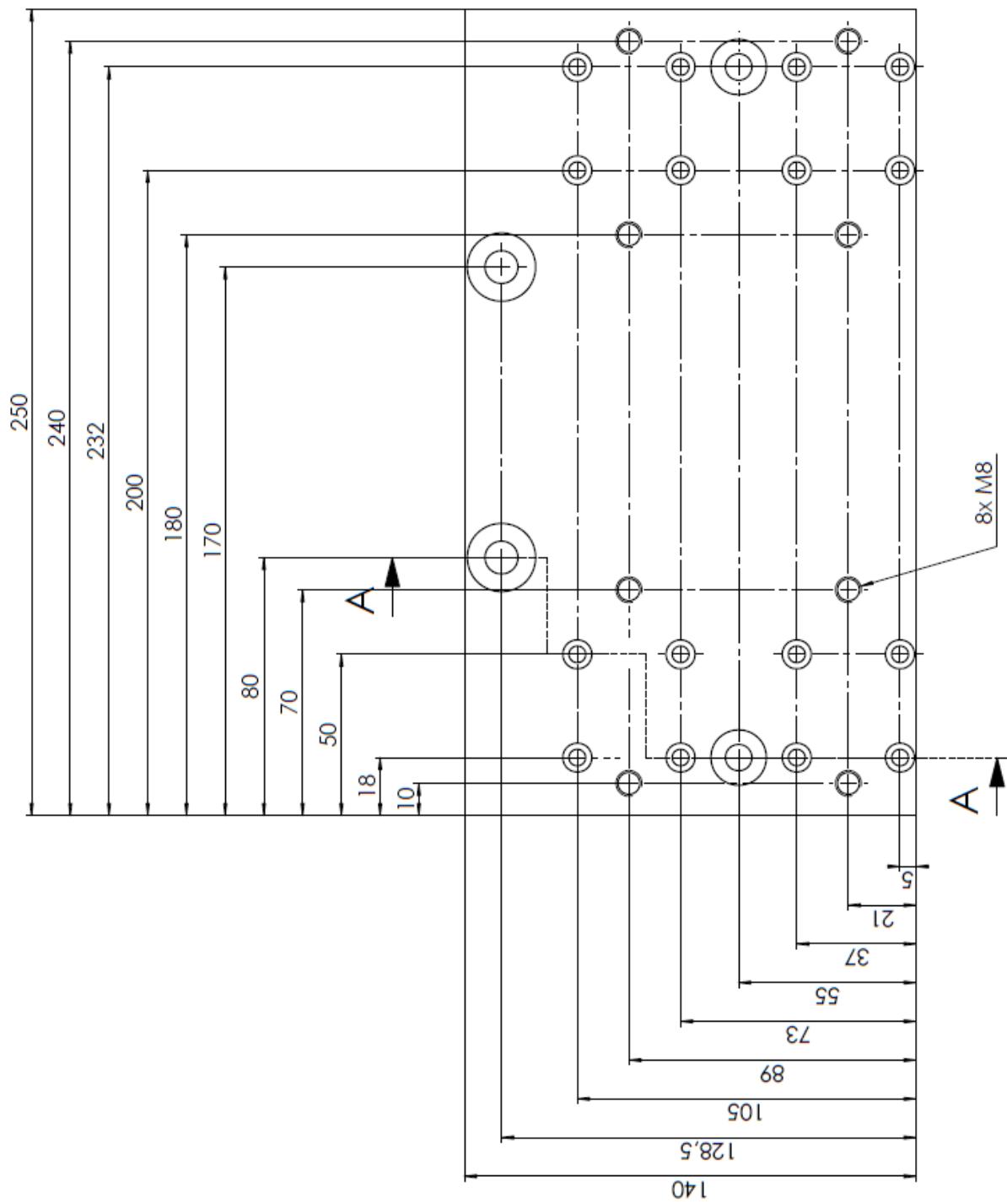
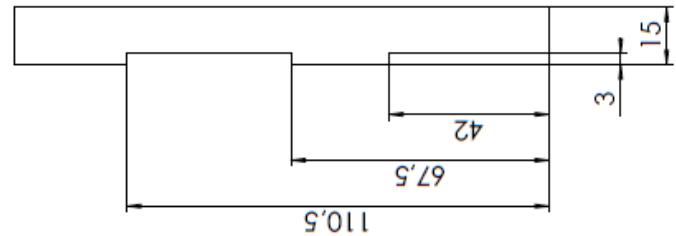
Carriage

TL1 1MAR for ALR26R and AP560R



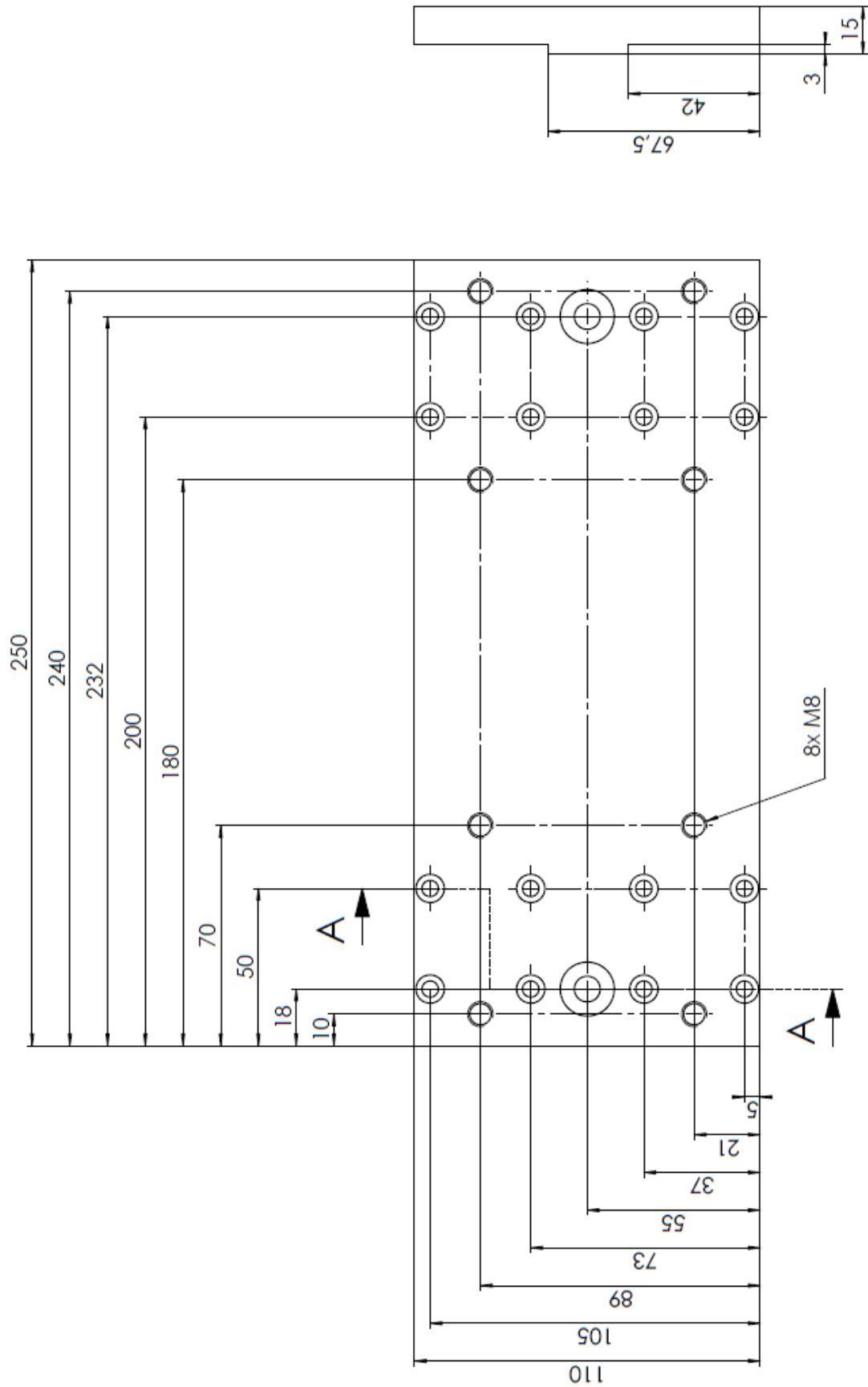
Carriage

TL1 1TA for ALS23



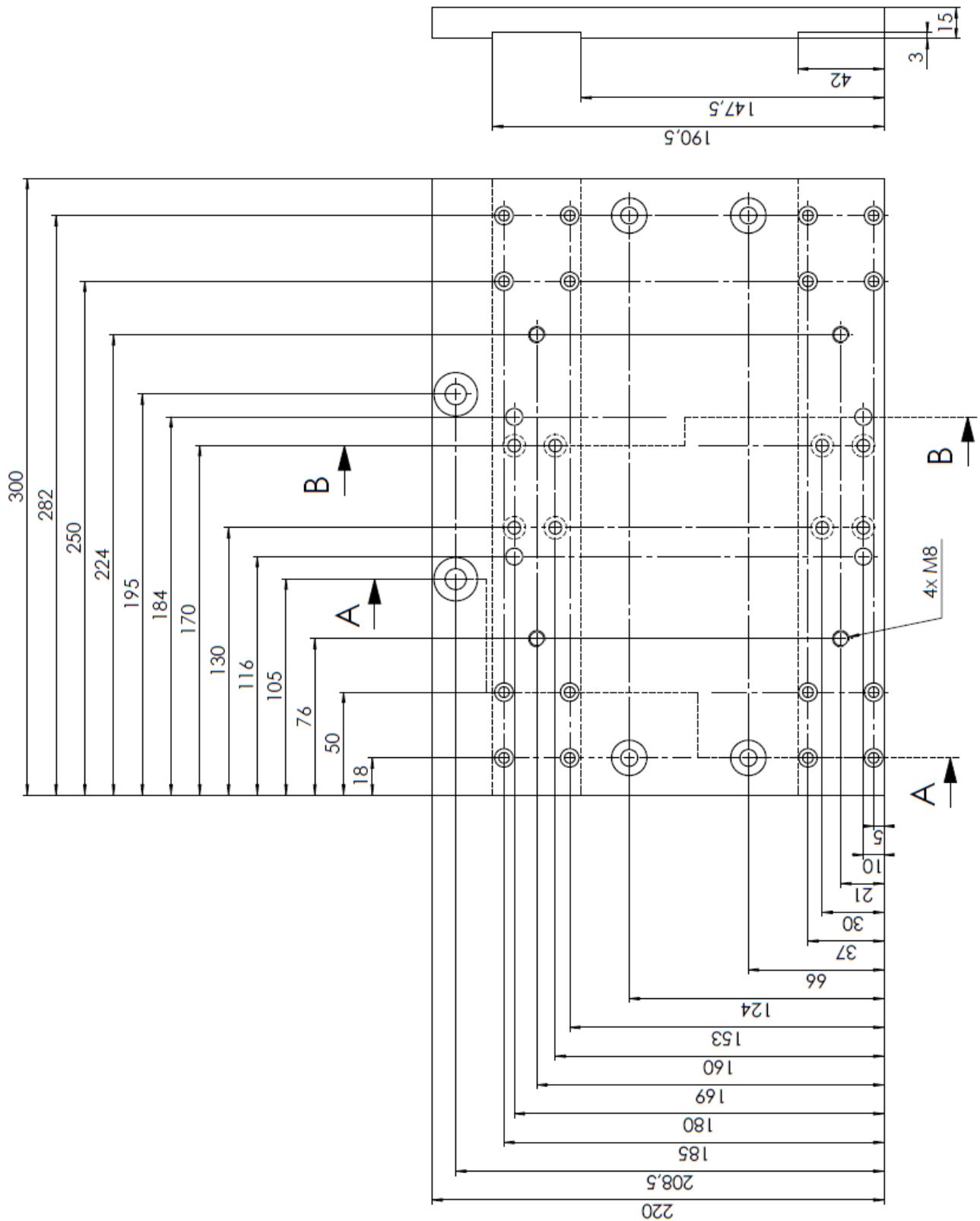
Carriage

TL1 1UA for ALS33



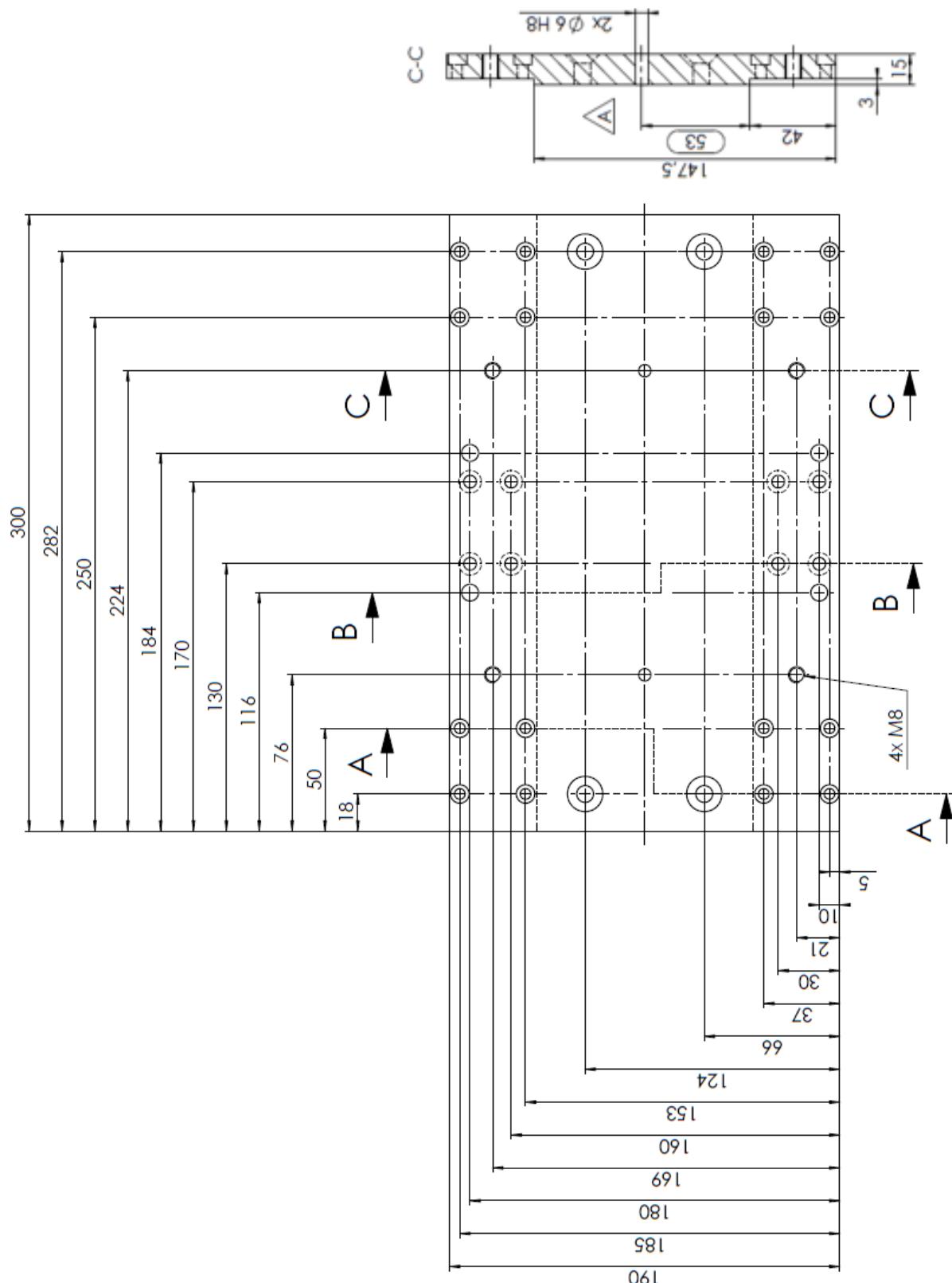
Carriage

TL1 1VA for ALS26



Carriage

TL1 1XA for ALS56



Profiles, data

110

Anodized aluminum

I_x 324 cm 4

I_y 202 cm 4

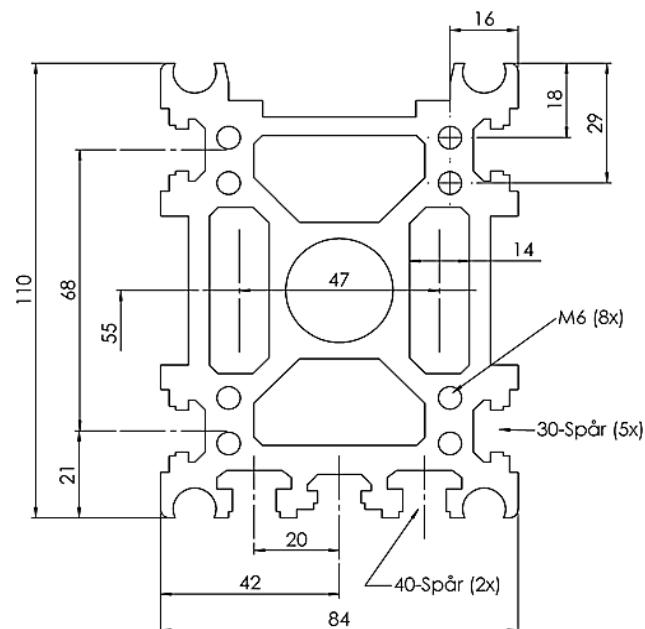
W_x 58 cm 4

W_y 46 cm 4

Weight 9,2 kg/m

max length 7000 mm

Longer length, see splicing



190

190

Anodized aluminum

I_x 1739 cm 4

I_y 321 cm 4

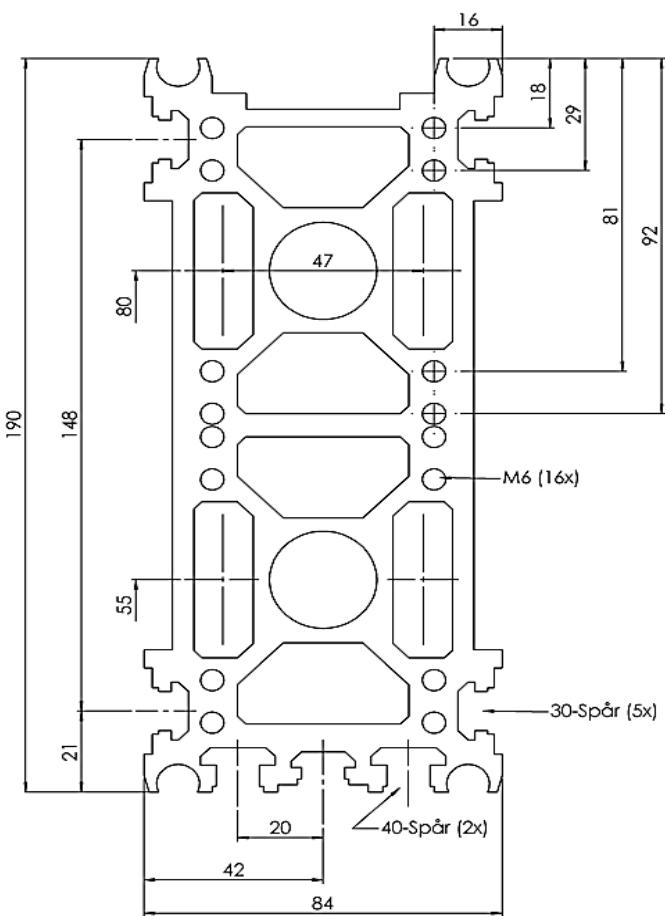
W_x 181 cm 4

W_y 74 cm 4

Vikt 15,4 kg/m

max length 7570 mm

Longer length, see splicing



Drive shaft and adaptors



A-side of pulley house,
IEC flange + mtg holes



B-side of pulley house
Pilot dia can be made.

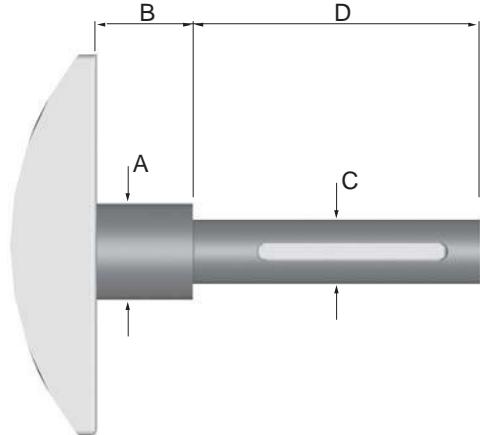
Direct mounting of hollow shaft gearboxes

Aratron has a big number of drive shafts to fit well-known brands of gearboxes: Lenze, Nord, SEW, Siemens as well as many brands of worm gear units. Hollow shaft gearbox with IEC output flange mounts directly on all our units. Pilot dia 80, 95 and 110 are used.

The advantage is compactness, ease and the linear unit carries the motor and gear without coupling and adaptor. Dimensions according to picture are always made for all units.

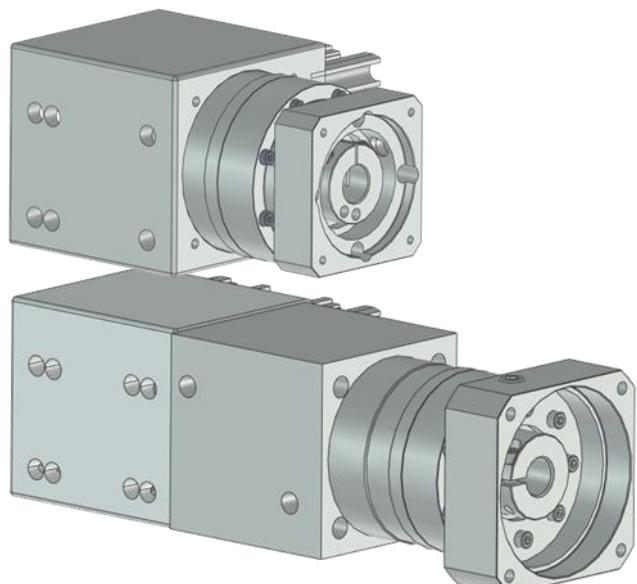
For parallel drives the shaft can extend through the pulleybox or the hollow gear shaft.

Short shafts are naturally available too for usage with shaft couplings



Direct mounting of planetary gearboxes

For applications where a planetary gearbox is preferred, we have designed modifications to the pulley boxes to fit **Nidec planetary gearboxes** or dimensionally compatible alternatives



Adaptors to mount planetary gearboxes

Adaptors, designed to fit between the pulley box and the **Nidec gear** or dimensionally compatible alternatives

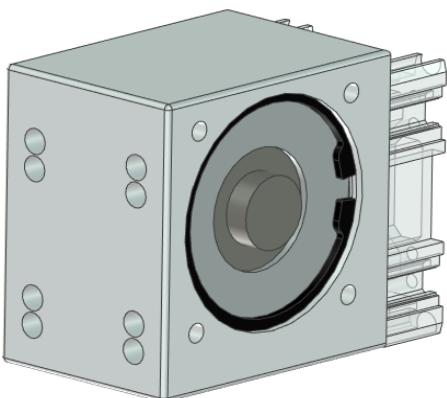
See the following pages for the respectively pulley box or contact Aratron for more info.

tel: +46 8 40 41 600 /
www.aratron.se
info@aratron.se

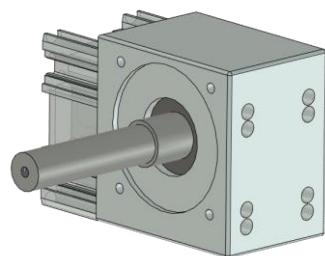
Pulley box AD for ALx2x

timing belt on 84 side
Pilot according to IEC dia 95 or 110

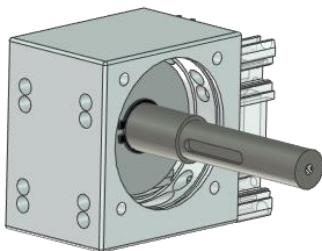
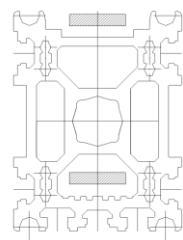
All these options (except three can have the shaft extension through the pulley box for parallel drives.



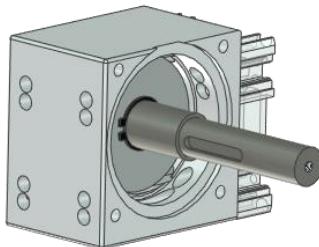
TL1 4AD standard pulley box, IEC 95 pilot dia on A-side



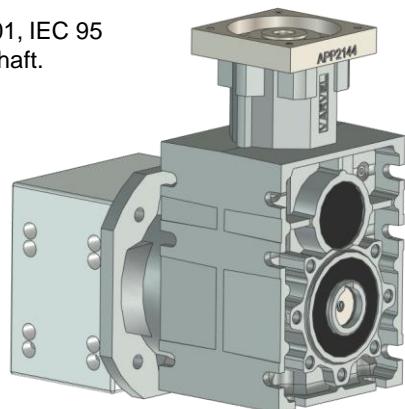
Modified AD box, 1000-1403-01, IEC 95 pilot on B-side, custom drive shaft.
[1301-AD-B-1403-01-1429-SL](#)



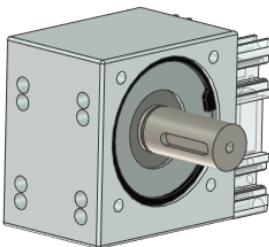
Customized drive shaft for hollow shaft gear IEC 95 pilot on A-side
TL1 4AD (or B-side, 1000-1403-01)
[1301-AD-A-1429](#)



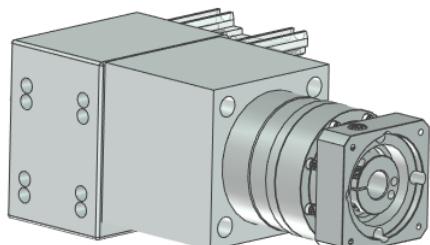
Customized drive shaft for hollow shaft gear IEC 110 pilot on A-side TL1 4AD110 (or B-side 1000-1403-22)
[1301-AD110-A-1429](#)



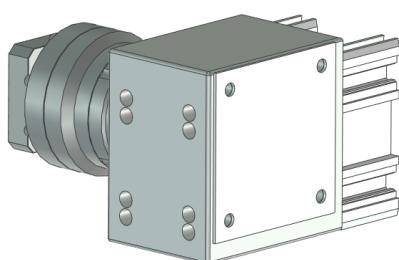
Customized drive shaft and bevel gear
Mounting on A or B-side.
[1301-AD110-A-1429-405-SRO02](#)



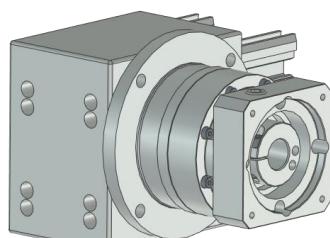
Short shaft and doublesided bearing for use with shaft coupling,
TL1 4AD std box.
[1301-AD-A-E1](#)



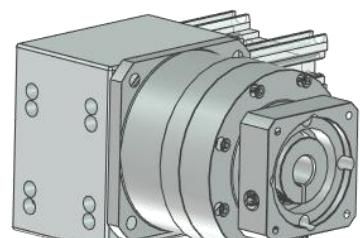
With adaptor, coupling and planetary gearbox VRL090 on A side TL1 4AD (or B-side 1000-1403-01)
[1301-AD-A-201-28-1319-52-VRL090-1](#)



Directly mounted planetary gear VRS075 on B-side 1000-1403-23 box including cover plate
[1301-AD-B-1403-23-VRS075-1](#)



Directly mounted planetary gear VRL090 on A-side TL1 4AD (or B-side 1000-1403-11)
[1301-AD-A-1319-15-VRL090-1](#)



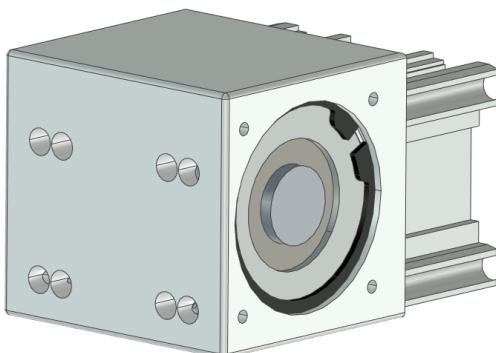
Directly mounted planetary gear VRB115 on A-side 1000-1403-31 (or B-side 1000-1403-30)
[1301-AD110-A-1403-31-VRB115-1](#)

NOTE these three options can not have a through shaft for parallel drives

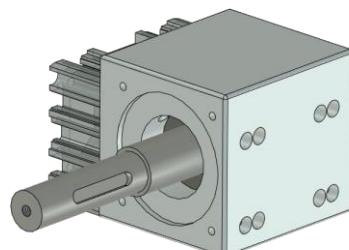
Pulley box AE for ALx3x

timing belt on 110 / 190 side
Pilot according to IEC dia 80

All these options (except one can have the shaft extension through the pulley box for parallel drives.

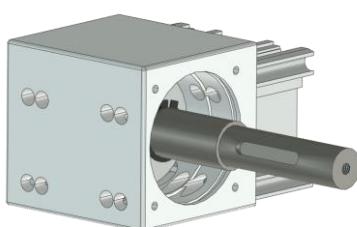
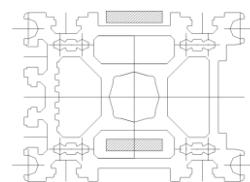


TL1 4AE standard pulley box, IEC 80 pilot dia on A-side

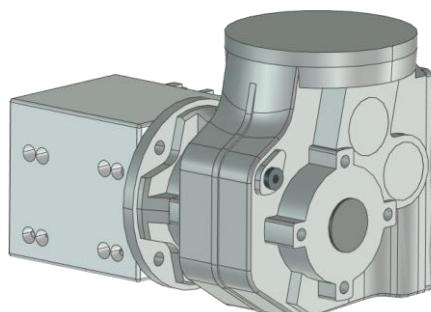


Modified AE box, 1000-1403-02, IEC 80 pilot on B-side, custom drive shaft.

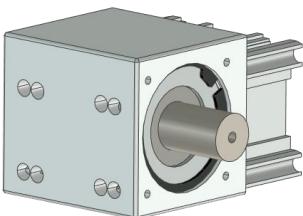
[1301-AE-B-1403-01-1429-SL.zip](#)



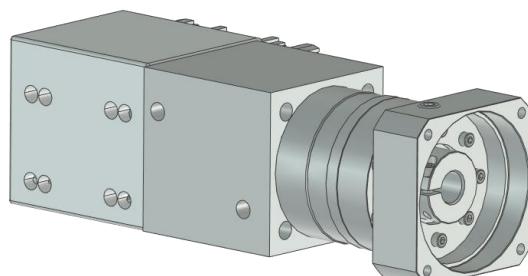
Customized drive shaft for hollow shaft gear IEC 95 pilot on A-side
TL1 4AE [1301-AE-A-1429](#)
(or B-side, 1000-1403-02)



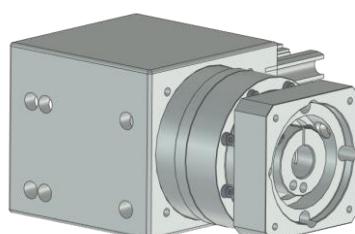
Customized drive shaft and bevel gear Mounting on A or B-side.



Short shaft and doublesided bearing for use with shaft coupling, TL1 4AE box
[1301-AE-A-E1-SL](#)



With adaptor, coupling and planetary gearbox VRL090 on A-side TL1 4AE
[1301-AE-A-E1-28-1319-56-VRL090-1](#)
(or B-side 1000-1403-02)

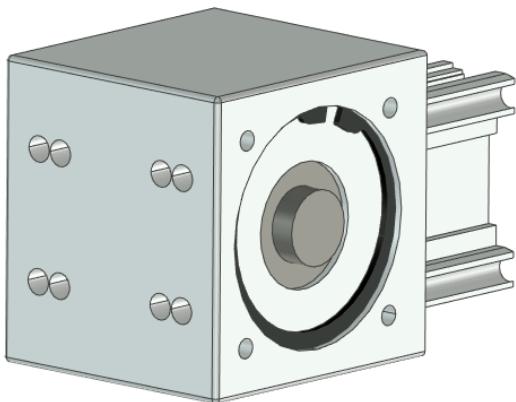


Directly mounted planetary gear VRL090 on A-side 1000-1319-20
[1301-AE-A-1319-20-VRL090-1](#)
(or B-side 1000-1319-21)

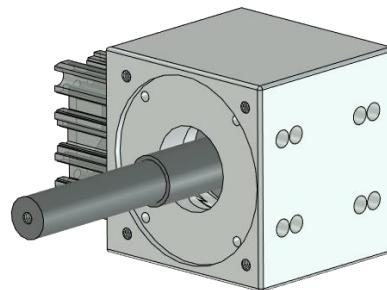
NOTE this alternative can not have a through shaft for parallel drives

Pulley box AF for ALx4x

timing belt on 110 / 190 side
Pilot according to IEC dia 80 , 95 or 110
All these pulley boxes can be turned 180 degree for A or B use !

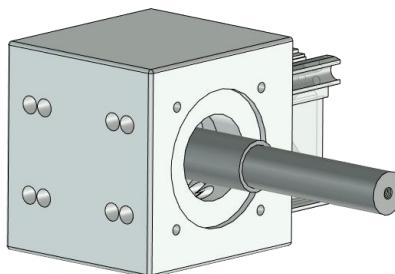
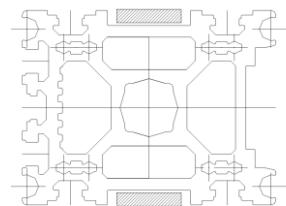


TL1 4AF standard pulley box, IEC 95 pilot dia shown as A-side



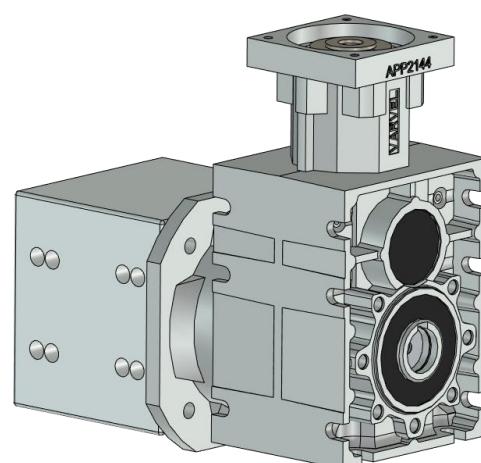
Modified AF box, 1000-1403-41, IEC 110 pilot shown as B-side, custom drive shaft.

[1301-AF-A-1403-41-1429-SL](#)



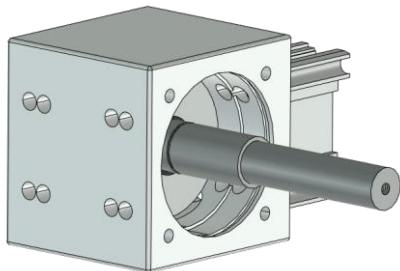
Modified AF box, 1000-1403-06 IEC 80 pilot, shown as A-side

[1301-AF-A-1403-06-1429-SL](#)

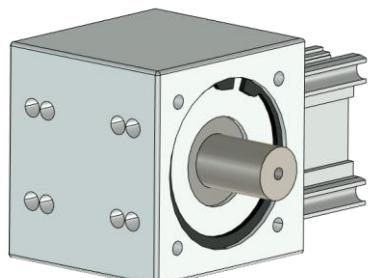


Customized drive shaft with bevel gear IEC 110 pilot, shown as A-side TL1 4AF

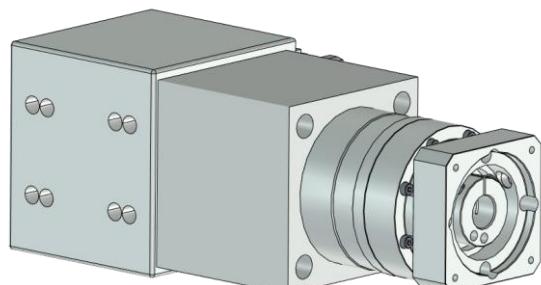
[1301-AF-A-1403-41-1429-SRO02](#)



Customized drive shaft for hollow shaft gear
Shown with IEC 95 pilot and A-side TL1 4AF
[1301-AF-A-1429](#)



Short shaft and doublesided bearing
for use with shaft coupling TL1 4AF
box, shown on A side
[1301-AF-A-E1-SL](#)



With adaptor, coupling and planetary gearbox VRL090 shown on A-side TL1 4AF
[1301-AF-A-E1-28-1319-52-VRL090-1](#)

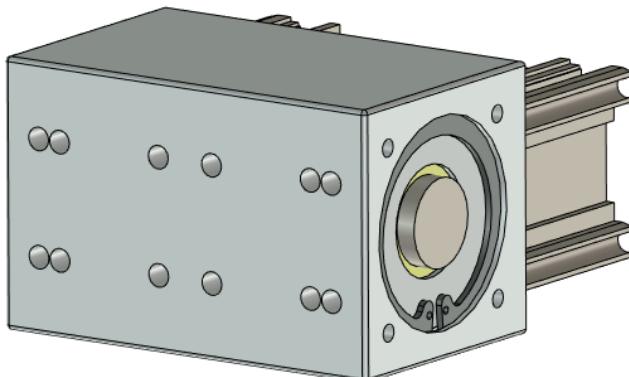
Pulley box AH for ALx5x

timing belt on 190 side

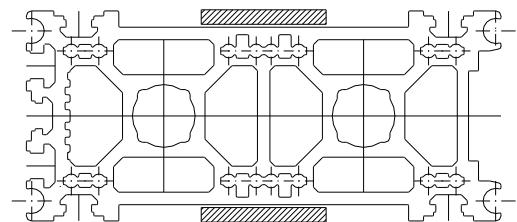
Pilot according to IEC dia 80 , 95 or 110

All these pulley boxes can be turned 180 degree for A or B use !

All these options (except one can have the shaft extension through the pulley box for parallel drives.

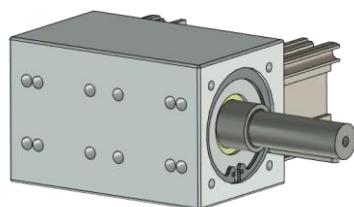
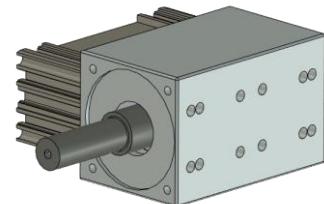


TL1 4AH standard pulley box, IEC 95 pilot dia shown as A-side

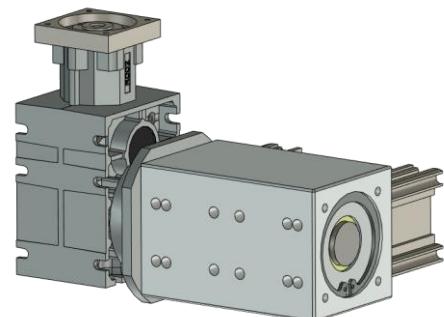


Modified AH box, 1000-1403-08, IEC 110 pilot shown as B-side, custom drive shaft.

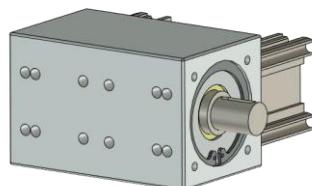
[1301-AH110-B-1403-08-1429-SL](#)



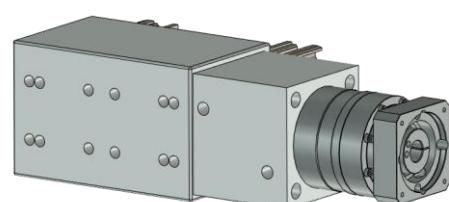
Customized drive shaft for hollow shaft gear
Shown with IEC 95 pilot and as A-side
TL1 4AH [1301-AH-A-1429-SL](#)



Customized drive shaft with bevel gear IEC 110 pilot, shown as B-side 1000-1403-08
[1301-AH110-B-1403-08-1429-SRO02](#)

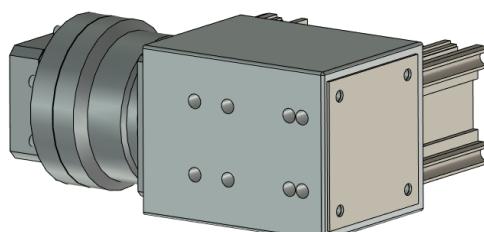


Short shaft and doublesided bearing for use with
shaft coupling TL1 4AH box, shown as A side
[1301-AH-A-187-SL](#)



With adaptor, coupling and planetary gearbox
VRL090 shown as A-side TL1 4AH
[1301-AH-A-187-28-1319-52-VRL-090-1](#)

Directly mounted planetary gear VRS100 shown
as B-side TL1 4AH-VRS100 incl cover plate
[1301-AH-B-4DG-B32-VRS100-1](#)



NOTE this alternative can not have a through shaft for parallel drives

Drives

Shaft couplings

Couplings with both keyway and clamping function for high reliability.

Serie 24, 28 och 38

Hole diameters up to 40 mm.

<https://www.aratron.se/wp-content/uploads/2018/04/Aratron-Lagerstandard-Klokopplingar-2018-04-17.pdf>



Planetary gearboxes Nidec

Series VRB / VRS for mounting directly in the pulleyboxes

-VRS 075 or VRB 115 for ALR/ALS23/26

-VRS 100 for ALR/ALS56

Pulley wheel is mounted directly on the shaft of the gear.



Serie VRL 090 for mounting directly in pulleyboxes of linear units

ALR/ALS 33/36

Alternatively with an adaptor and coupling.



There are several flanges for motors available, see "PDF-fil" below, go to table with the shaft size of motor, bushings are available to reduce the hole, i.e from 28 down to 24 or 22

<https://www.aratron.se/sv/vara-produkter/vaxlar/planetvaxlar/>

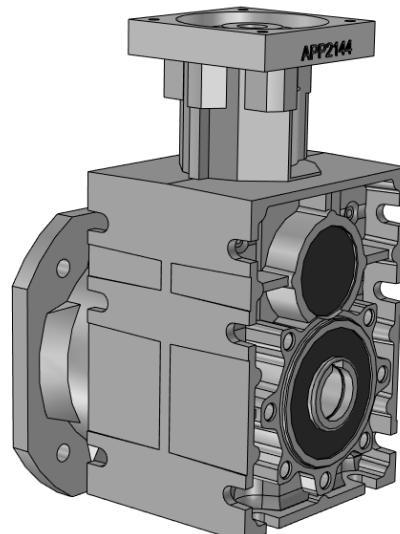
[PDF-fil \(aratron.se\)](#)

http://www.nidec-shimpo.co.jp/selection/all/index.php?Mode=INDEX&SHORT_NAME=eng

Hollow shaft gearboxes

Bevel gear with IEC flange can be mounted directly on the pulleyboxes. This type of gear is also needed to be used for Z-axis in gantries.

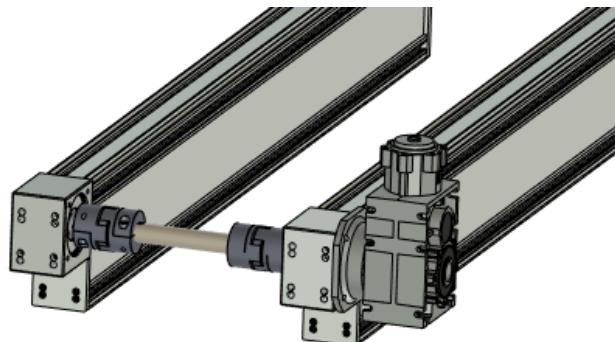
For motor-adaptor plate contact Aratron for more info.



Drives

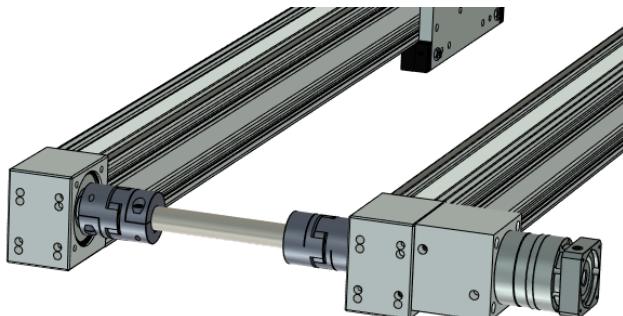
Parallel drive, direct assembly of gear

Hollow shaft gear with IEC flange, assembled directly to the pulleybox saves space and is an easy way without additional parts.



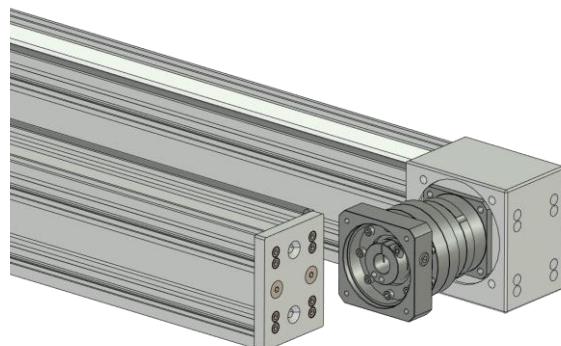
Parallel drive with adaptor

Planetary gear with coupling and adaptor. Gear and couplings as well as transmission shaft can be supplied.
The gear is supplied with proper flange for the motor.



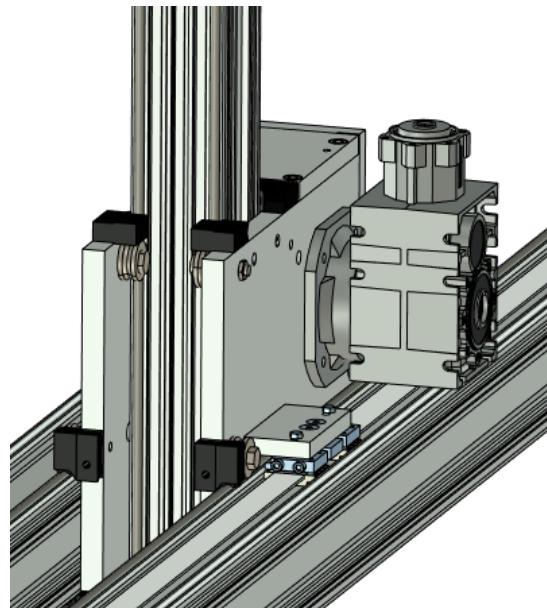
Direct mounting of planetary gear

Planet gearbox can in some cases be mounted directly into the pulleybox. This will always be a single belt drive (not parallel)



Vertical drive, gantry units

Hollow shaft gearbox (IEC flange) directly mounted for Z-Omega drive.
A compact solution and no need for Z gear and motor to move up and down.



Mounting alternatives

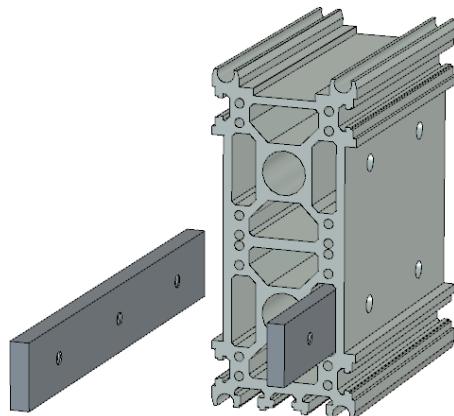
Fastening with internal steel plates

Steelplates mounted in the internal structure of the profile gives a strong fastening of the linear unit. The plates have M8 threads, cc 80 mm and are fixed with a set screw during transportation. The 190 profile can have plates in two channels, 80 mm apart. The timing belt must be observed as it in some cases give restrictions. Predrilled holes, 11 mm, are made per drawing.

Dimensions . 238 alt 478 x 35 x 10 mm (l x h x t)

Material . . . Steel

Part no . . . TL1 9CB-STEEL-238
TL1 9CB-STEEL-478



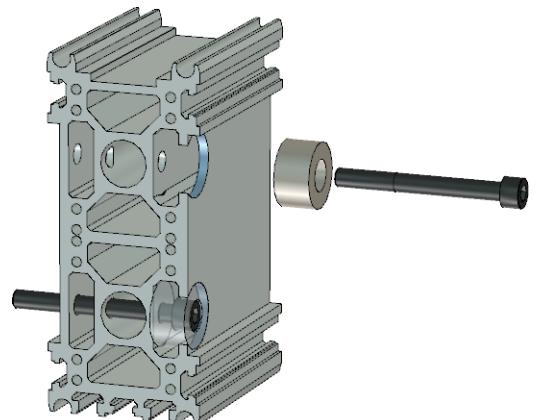
Fastening with plunges

Fastening from the front side with M10 screws through the profile for ALR & ALS 13, 16, 23, 26, 56 and most of the gantries. A thick washer spreads the force in the structure of the profile and gives a secure fastening. Please note this option needs a min dimension from the belt-return wheels of min 150 mm.

For 110 profile it is one hole and for 190 it is two holes 80 mm apart.

Placement are made in the profile per drawing.

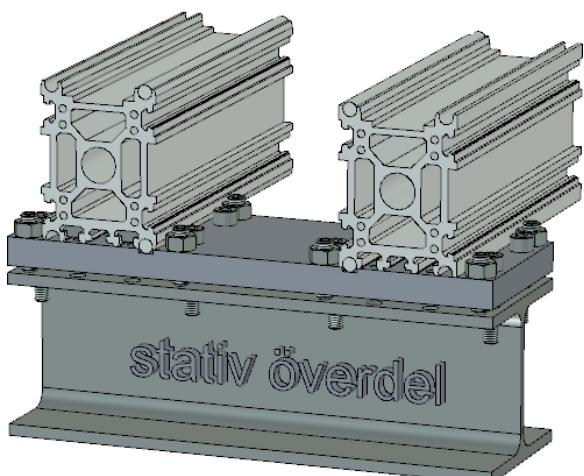
Part no . . . TL1 4HB



Fastening of linear gantry by a mounting plate

This plate allows the gantry to be mounted on a surface w/o the need of machining. Plate have adjustment screws for easy alignment / adjustment:

- The distance between the beams
- Straightness
- Machine frame milling eliminated



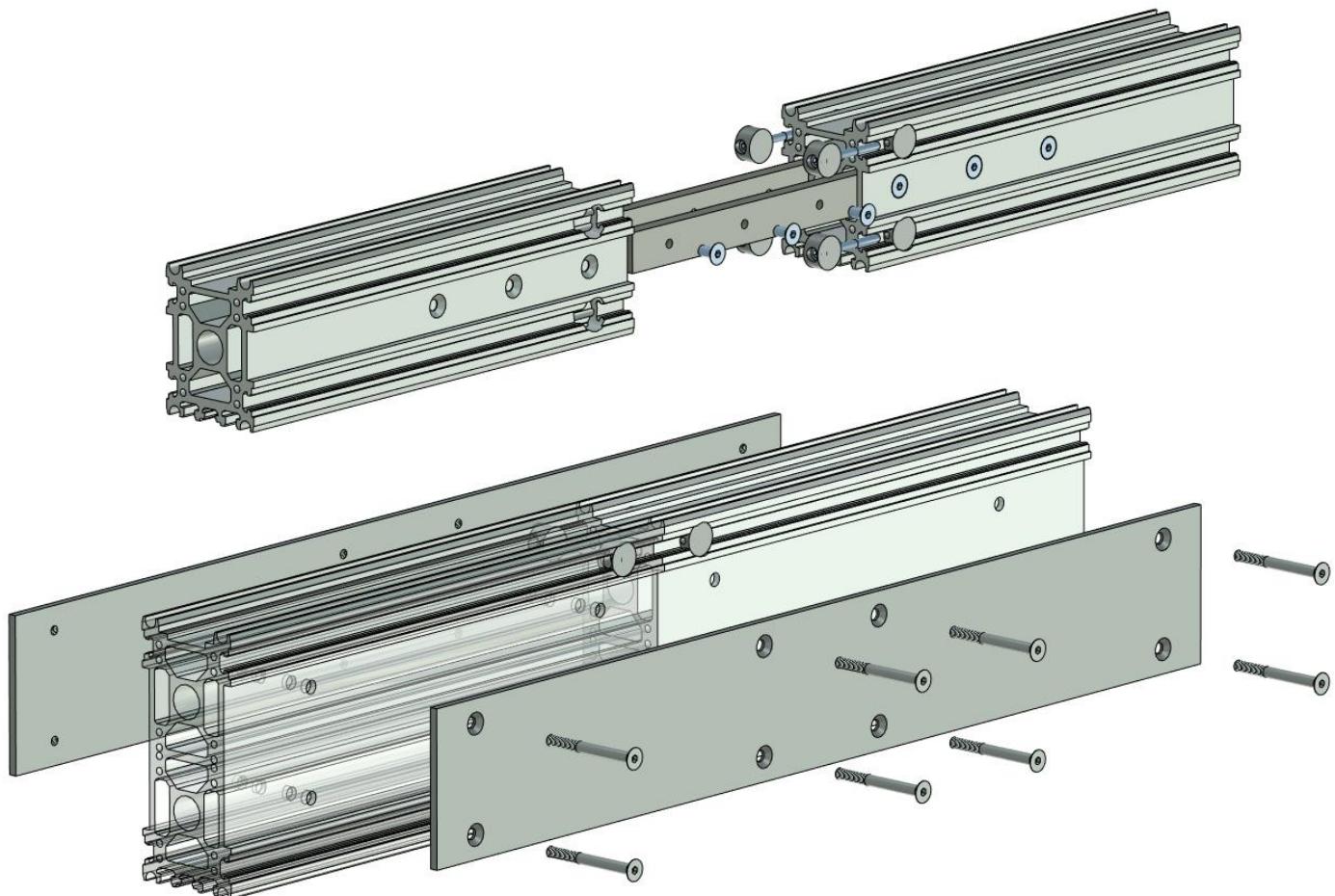
Fastening by the use of slot stones in the grooves

All slots can be prepared with the type N slot stone per request / drawing, ref to page 71.

Splicing of profiles

Splicing method for 110*84 profile

Profile-ends are tightened together by 4 plunge-connections. As an optional reinforcement one or a couple of internal steelbars may be used. (pls note: the timing belt give some restrictions)



Splicing method for 190*84 profile

Profile-ends are tightened together by 4 plunge-connections. As an optional reinforcement one or a couple of external steelplates, 800 mm long, may be used. The steelplates only fit ALx2x units which means almost all gantry solutions.

This connection gives a very good support and in most cases eliminate the need of external support at the place of the splicing.

Accessories

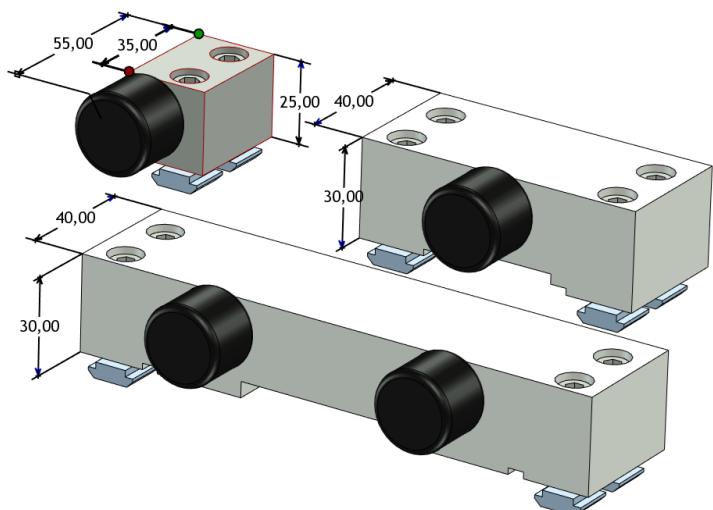
Stop pads

For the linear units and gantries special end stop are available.

These are normally mounted on request but can also be ordered separately.

NOTE, stoppers reduce the available stroke

Part no
ALR & AP enheter
TL1 9BA-S
ALS x3- enheter.....
1000-1321-10-S
ALS x6- enheter.....
1000-1321-09-S



Support bearing kit

The linear units are intended for a direct attachment of gearboxes on the pulley housing. In other cases a support bearing kit is needed.

The kit is supplied as bushing, bearing and a seeger ring.

Part no
ALR2/ALS2 and ALR4/ALS4
TL1 4GC-S
ALR3/ALS3
TL1 4GB-S
ALR5/ALS5
TL1 4GD-S



Adaptors

An adaptor is needed when the gearbox manufacturer does not have an output flange that conforms to IEC std of the size the linear unit specifies. Aratron have over time developed many adaptors for well-known gear brands

Contact Aratron for further information .

Info@aratron.se

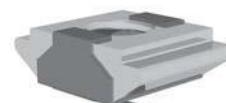


Slotstones

Type F, with spring clip, can be folded down in the groove while type N must be installed from the end.

Pls note the different grooves 30 and 40 size.

Part no type F	Part no type N
30-groove	
M4	4006716
M5	4006711
M6	4006712
M8	4026203
40-groove	
M4	4006715
M5	4006713
M6	4006714
M8	4026206

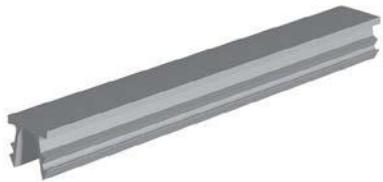


Accessories

Cover strips

cover strips are used for covering T-grooves and / or to fix cables / tubing up to 8 mm dia in the grooves
Manufactured in PVC, 2 meter long.

grey	4000577
yellow	4000579
red	4000581
blue	4000583
black	4000570



Target for sensors

All units with roller linear bearing have mounting holes prepared for usage of prox switches M12*1.
The target is movable anywhere along the groove in the profile.
Length 60 mm
Proximity switch is not included.

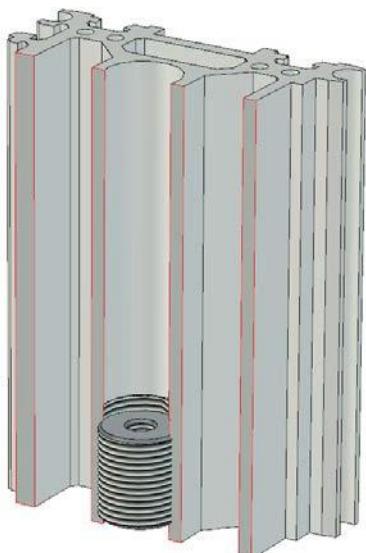
Part no TL19A-60-S-KIT



Thread insert

In the lower end of gantries a threaded insert can be mounted.
This option gives a very strong fixation of gripper attachments.
Thd ext M27*2-30 , int M10*1,5-30

Part no 1000-1349-08



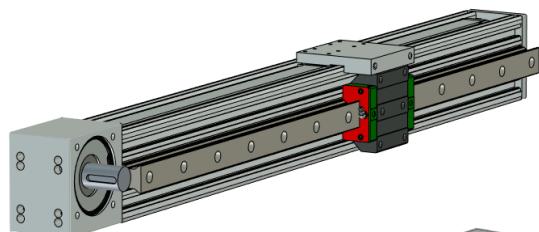
Alternative designs

Aratron have long experience designing linear and gantry units to optimize solutions for our customer. With our AL/AP-system we have, in an easy way, the flexibility to achieve cost-effective customized solutions with "that little extra".

The following pages shows a selection of units we made on behalf of customers but mainly consisting of our standard details.

ALS23-CGW35

ALS23-35 with one carriage, size 35 to achieve a unit which gives a short dimension combined with high rigidity.



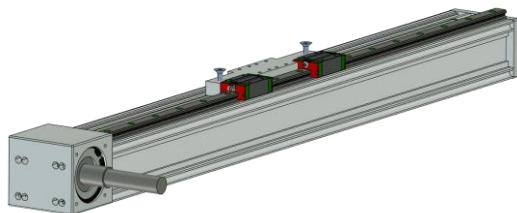
ALR36U-double timing belts

This unit has two belt drives for separate driving of the carriages. It is also possible to have the carriages on each side of the profile to be able to "pass each other".



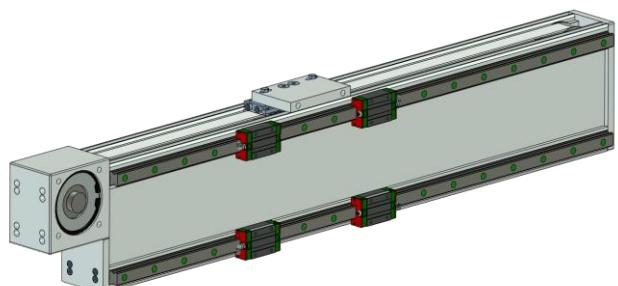
ALS33-single guide rail

Linear unit with just one rail and two blocks, suitable for applications where two parallel units are mounted, delivered with or without a carriage plate.



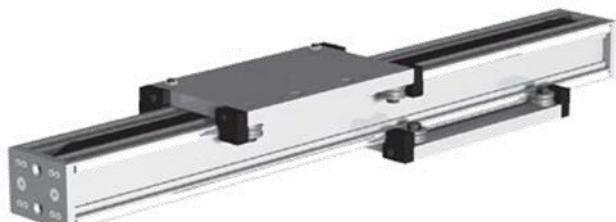
ALS26U- with two guide rails

ALS26 without carriage plate, the customer makes an own based on our basic drawing



ALR43-beltsyncronized right - left

A solution with two return wheels mounted into the profile, the carriages will have a synchronized motion by use of the timing belt.



ALR43-beltdriven right – left

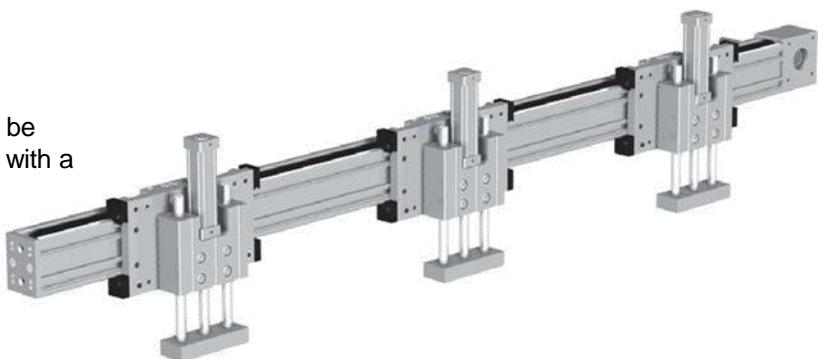
A unit with the carriages connected to the timing belt to get a right – left synchronized motion. The lower part of the belt is connected with a bracket.



Alternative designs

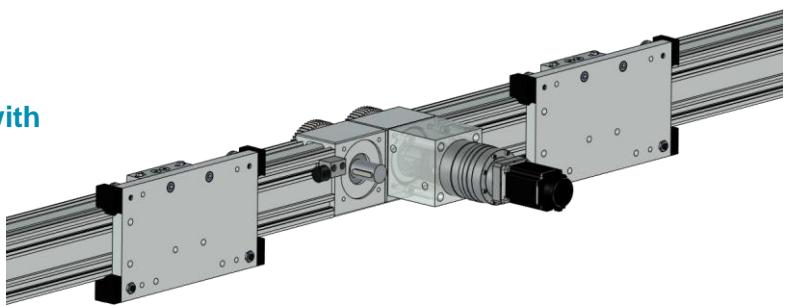
ALR23-transferunit

Linear unit with multiple carriages to get a transferfunction. The vertical movement can be pneumatic units or with a ballscrew together with a guide rail attached to the carriage. The carriages can be supplied with custom hole pattern.



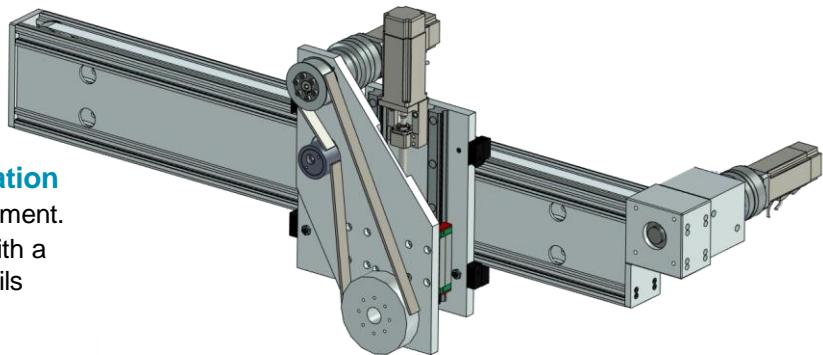
ALR23-belt driven units, synchronized with sprockets

ALR23 units for e.g. format changes where right-left gear is desired, obtained with the help of 2 gears !
(this saves a motor and gear)



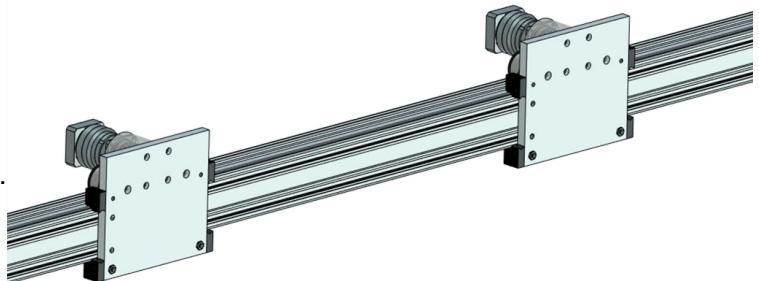
ALR26U-with Z-movement and rotation

A unit with ball screw and rails for Z movement. Gripper bracket has a rotation mounted with a cross roller bearing to be able to turn details upside down.



ALR63-belt driven

A unit with two separately omega-driven carriages. Equipped with planetary gears..



ALS63-43 telescopic motion

Linear unit with fixed motor, movable beam and synchronized carriages that provides a telescopic function.



Combinations

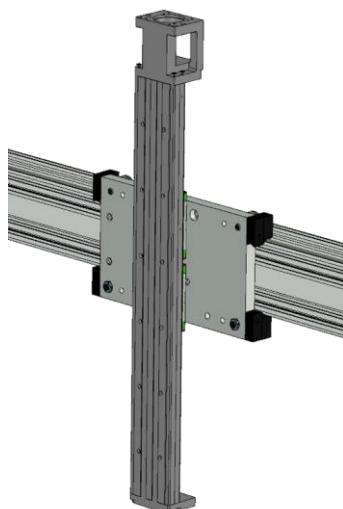
ALS56 with ballscrew + ALR26

Ball screw drive vertically, common carriage plate, horizontal beam movable



ALR26U-ALS23-35

Belt-driven linear combination with the vertical beam fixed mounted on the horizontal carriage. Rail guide provides a short length on the vertical unit.



ALR26-ALR23

Belt-driven linear combination with the vertical unit moving. These two units have a common carriage with all the rollers directly mounted in the plate, TL1 1MA (R). Compact and simple solution.



ALR kombinerad med Hiwin KK serie

For shorter transverse or lifting movements together with a longer longitudinal movement, series KK linear units can often be a very good alternative. These are delivered with one or two sledges. The rail is made entirely of steel for high rigidity and takes high loads. Motor adapters and shaft couplings are available.

Link: [CAD Hiwin KK-enheter](#)

Combinations

ALR56-ALR23

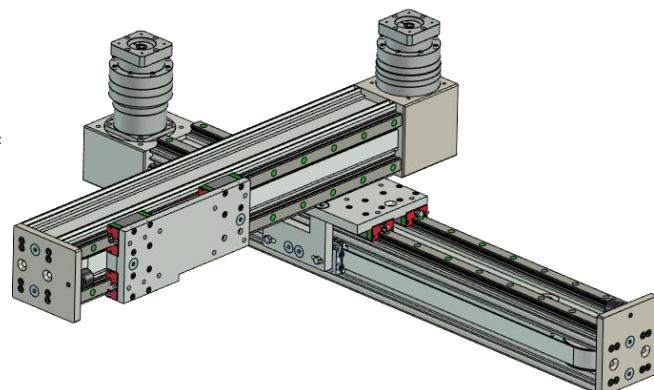
Belt-driven linear combination with the transverse linear unit fix mounted on the horizontal carriage.



ALS23-ALS33

Belt-driven linear combination with the transverse beam fix mounted on the horizontal carriage.

Three guiderail blocks allows most of the carriage of the crossing unit to be driven in over the horizontal.



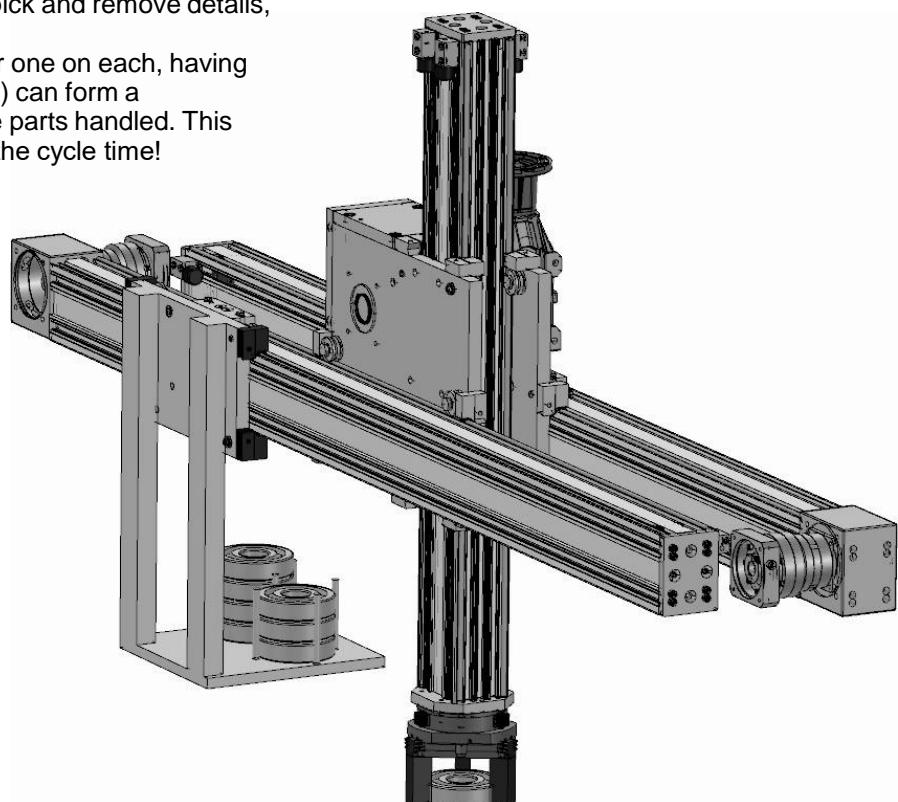
Extra carriage mounted on e.g. linear gantry

An extra carriage with a separate belt drive and motor can easily be mounted outside on gantries AP230-260 / AP520-560.

This carriage can pass the Y-Z box on the outside alternatively be mounted on the inside of the Y-bars.

This option gives opportunities to pick and remove details, spacers in stoves and similar.

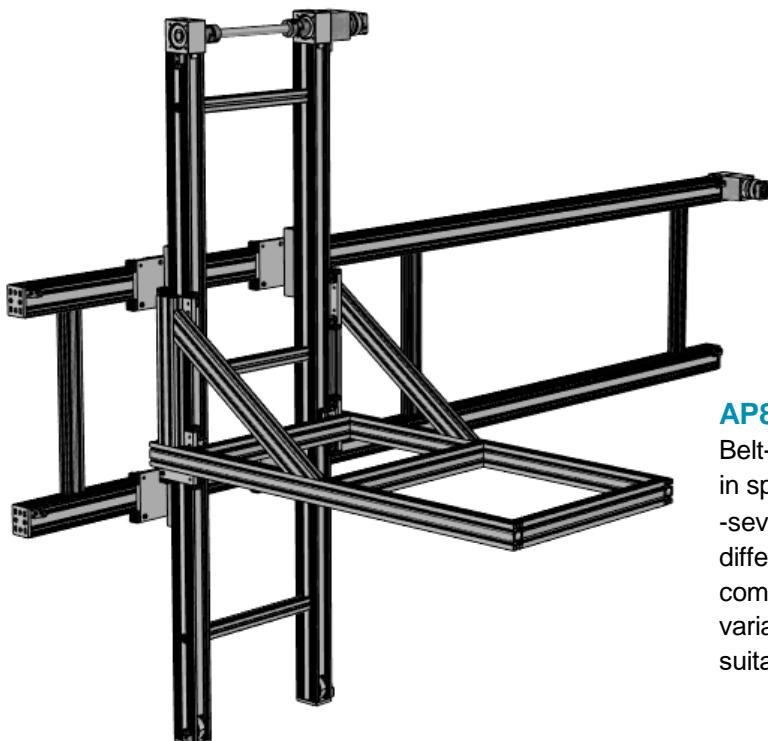
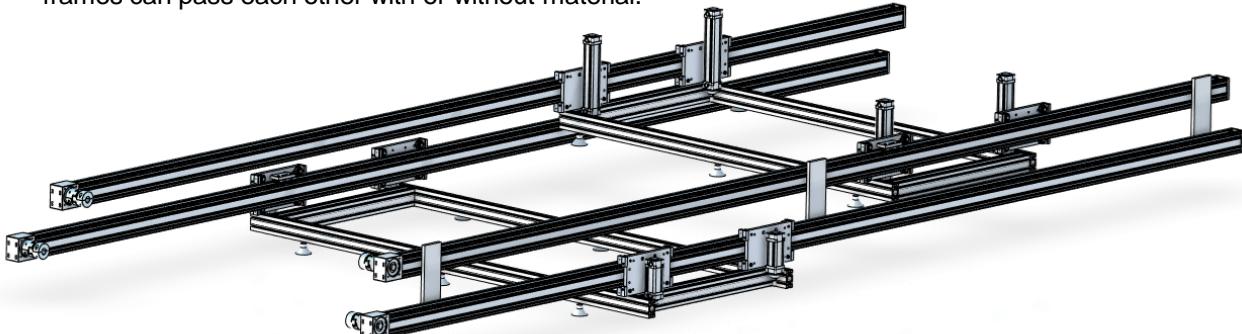
A carriage like this on the beam (or one on each, having them connected with a "U-bracket") can form a intermediate storage station for the parts handled. This ability to "store" can often shorten the cycle time!



Solutions from Aratron

High capacity stacker solution

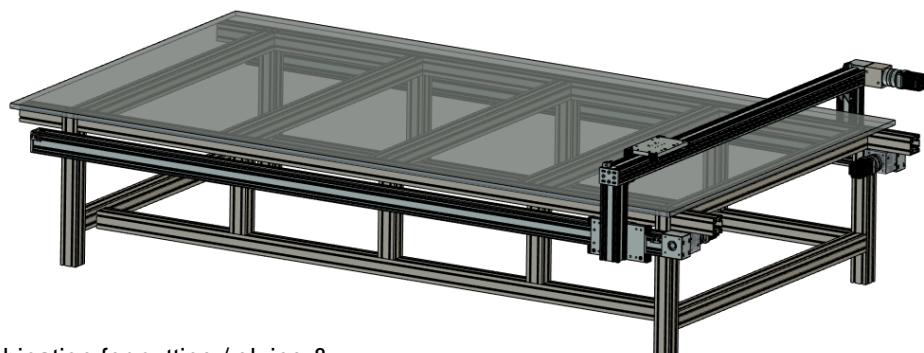
Belt-driven linear combination for handling board material. Two separate drives horizontally, the gripper frames can pass each other with or without material.



AP800-combination

Belt-driven linear combination for stacking applications in spaces with limited ceiling height.

-several variants of these solutions, with slightly different characteristics already exist. Customized combinations are often easy to arrange through our variety combination possibilities and some small suitable adaptation perhaps....



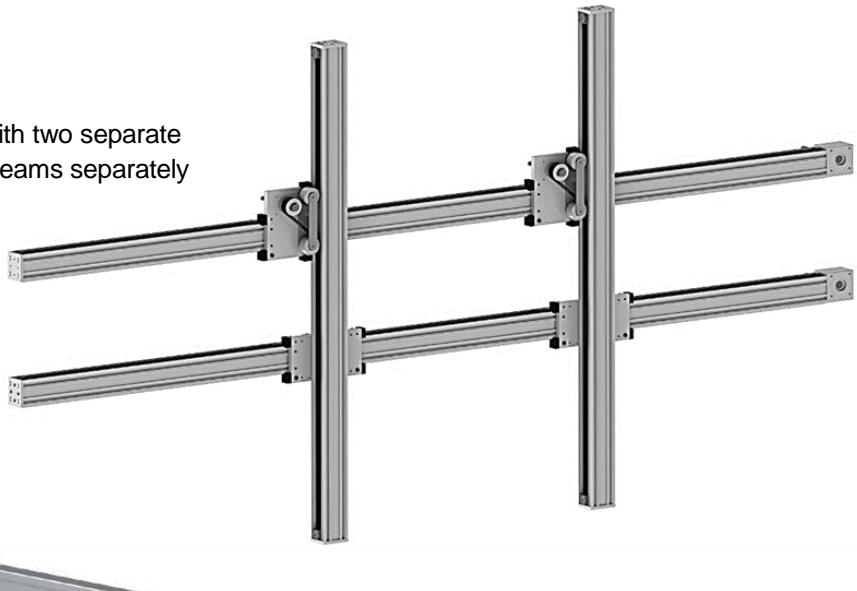
X-Y combination

Belt-driven linear combination for cutting / gluing & surface coating applications. Free bench surface..

Creative system solutions from Aratron

AP133-ALR23

Belt-driven linear combination with two separate drives horizontally, the vertical beams separately driven with omega drive.



AP800-combination

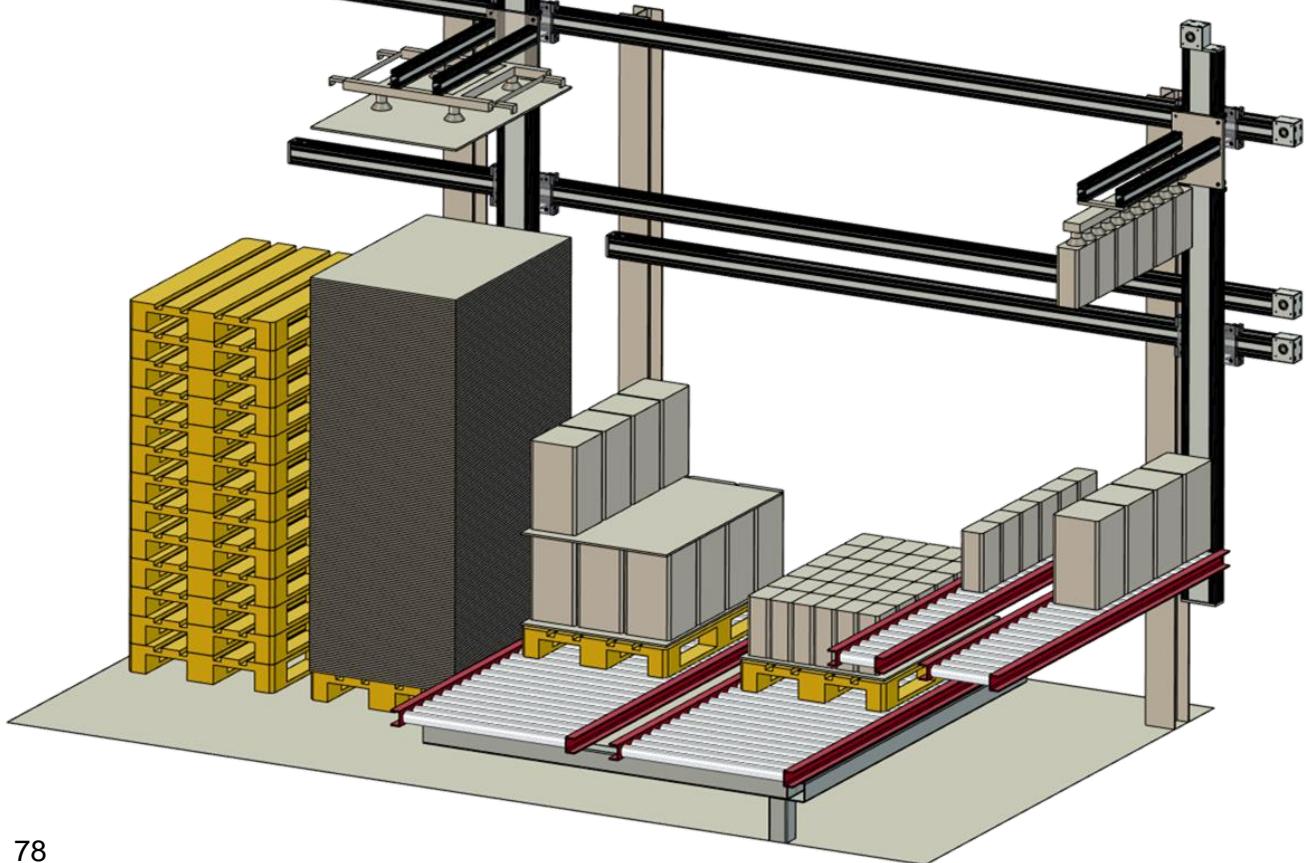
Belt-driven linear combination for stacking applications in spaces with limited ceiling height.

We have many different variants of these solutions.

AP800-combination

Belt-driven linear combination for stacking applications in spaces with limited ceiling height.

The picture shows two separate vertical movements that run individually on the horizontal Y-movement.



Creative system solutions from Aratron

AP530-with rotation

Belt-driven X-Y-Z gantry with rotation in Z-axis.

Motor and gear for the rotation located at the top to save space in the lower end / easier access in limited areas.



Linear gantry solution

Belt-driven 2-axis solution for eg larger "surface materials" where gripper construction and material are lifted up in-between the vertical units.



AP234 variant

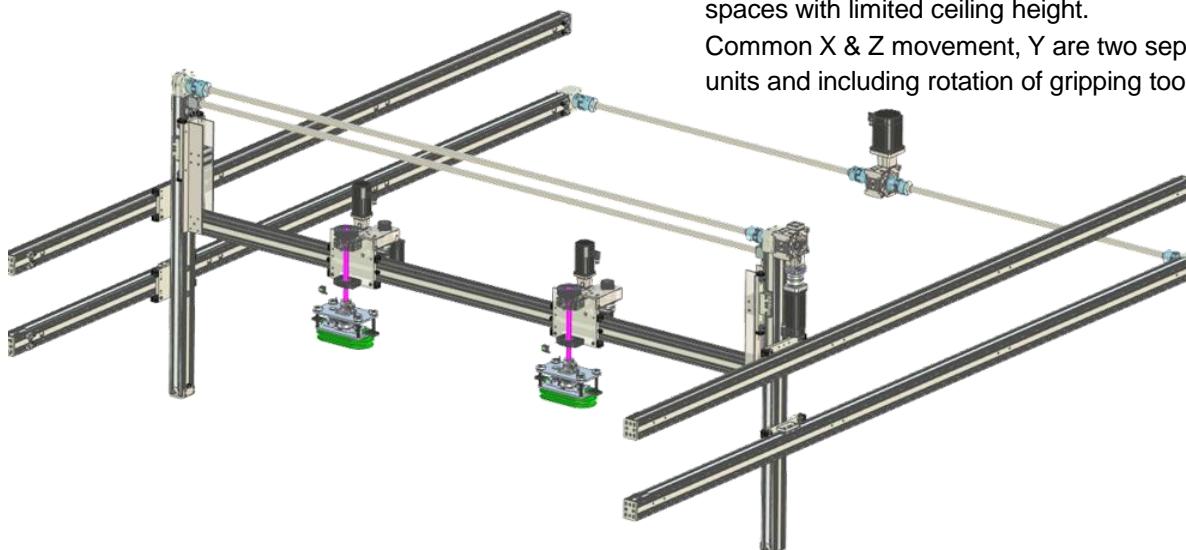
Belt-driven linear combination with two separate drives horizontally, the vertical beams separately driven with omega drive. One vertical has a turning function to be able to hand over details "upside down" where details are stacked "every other".

Creative system solutions from Aratron



Linear gantry

Belt-driven linear combination for stacking larger board material in spaces with limited ceiling height.



Linear combination X-Y-Z and rotation

Belt-driven linear combination for stacking applications in spaces with limited ceiling height.

Common X & Z movement, Y are two separately driven units and including rotation of gripping tools.



Linear gantry

Belt-driven linear combination for stacking larger board material in spaces with limited ceiling height.

Omega operation makes strokes 30 meters possible.

Solutions

Vertical lift / elevators

Depending on the load and torque, a simple linear unit or an assembly of 2 linear units can be used for vertical conveyor applications.

Can be built in several designs depending on application and needs. Roller bearing or rail guides, belt or ball screw drive.

Aratron can calculate and suggest a solution based on loads as well as the dynamic torques that occur, also suggesting gears and motors.



Robot tracks

Robot tracks / adapted linear units

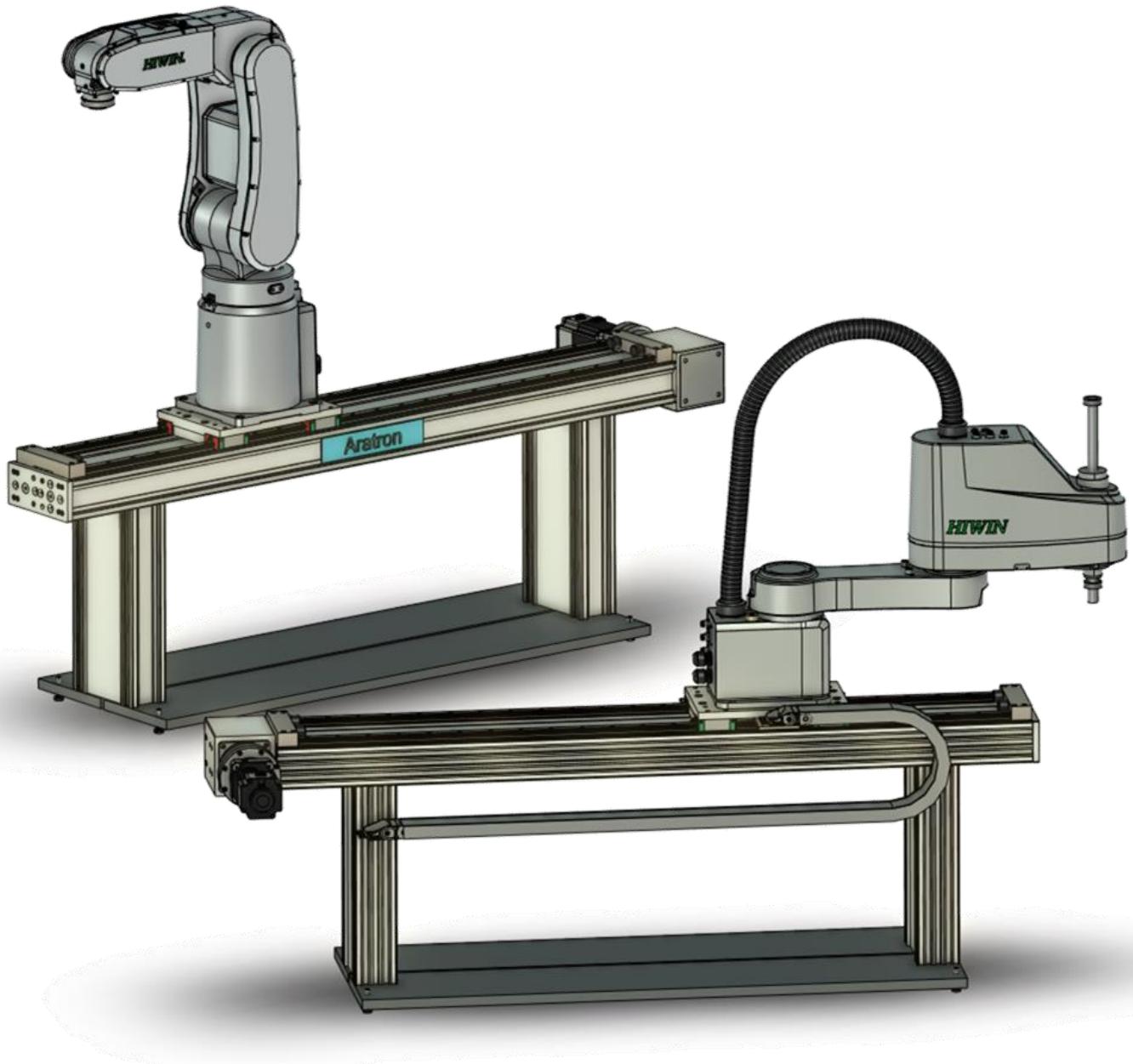
Belt-driven tracks for smaller robots.

Floor or "ceiling mounting".

Floor-stands in the pictures are only seen as examples, other solutions can easily be designed.

Carriage plates with proper hole patterns for common robots are listed.

See also pg 20 , 25 & 83

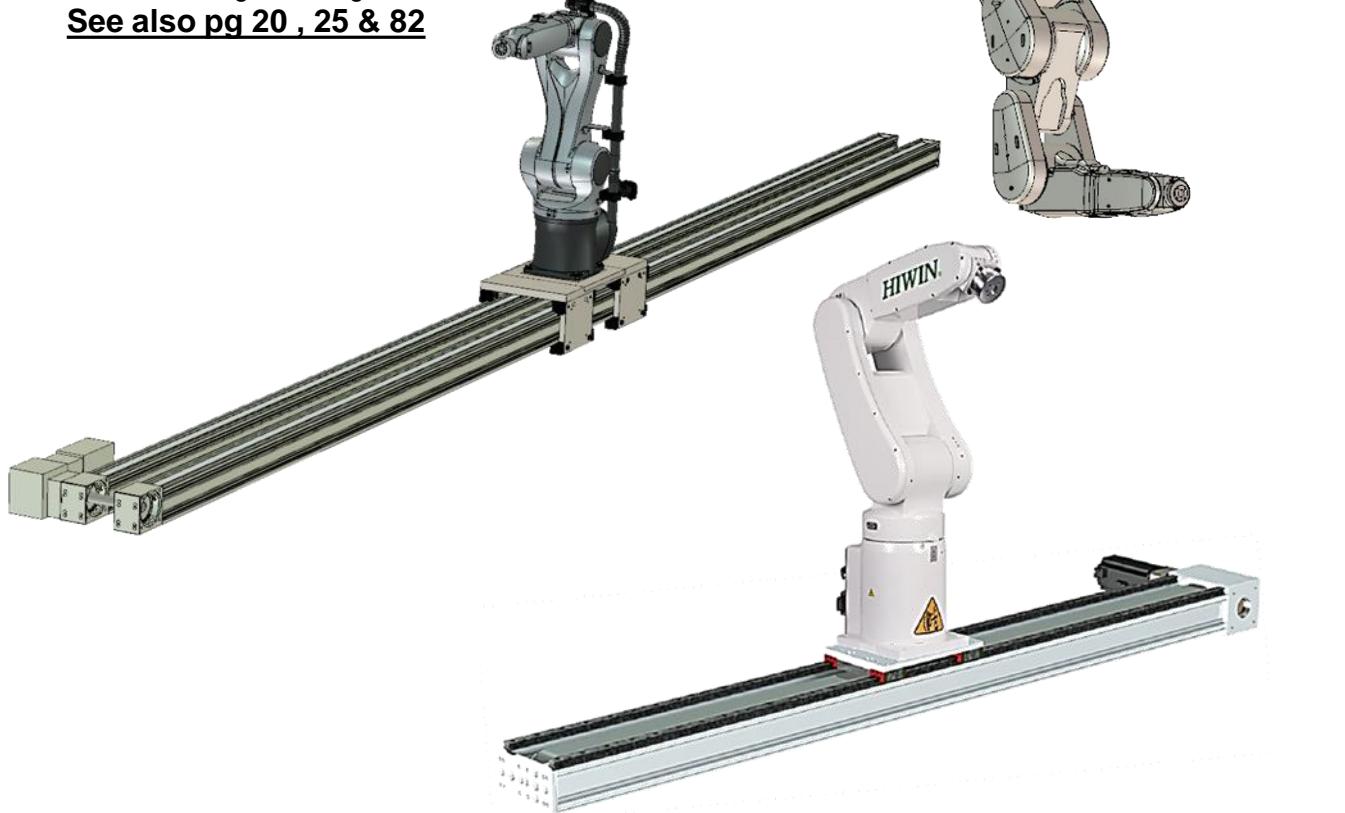


Robot tracks

Robot tracks

Belt-driven tracks for both smaller and slightly larger robots.
Floor or "ceiling mounting"

See also pg 20 , 25 & 82



Linear motors

Linear motor-driven solutions

Linear units with linear motor drive for maximum performance and longest service life

For fast movements, high repeatability and accuracy, long strokes, linear motors are the best option available today. Speeds up to 5m/s and accelerations up to 50m/s².

Accuracy is depending on the resolution of the measuring scale, available in several versions.

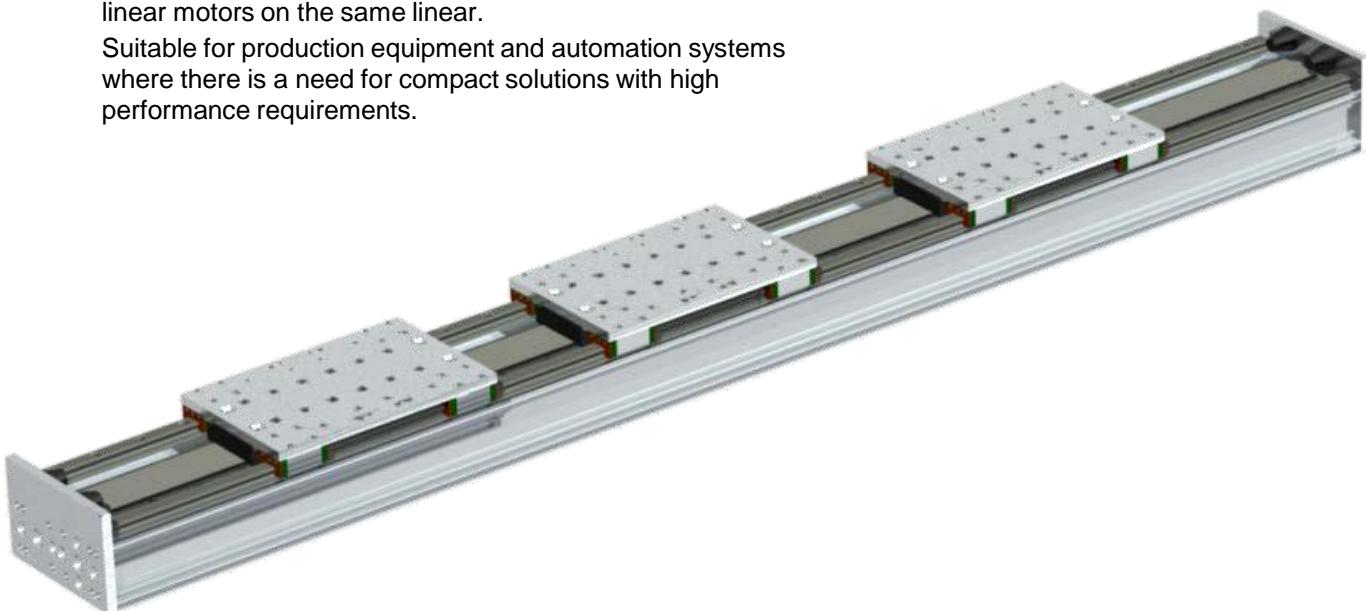
Direct-drive linear motors completely eliminate the need for gears, couplings in combination with other linear transmission like toothed belts, ball screws or racks.



Several sledges can be driven separately on the same linear unit

It is possible to separately drive, control and regulate several linear motors on the same linear.

Suitable for production equipment and automation systems where there is a need for compact solutions with high performance requirements.



Servo, motor and drives

HIWIN[®]

Motion Control and System Technology



CONTROL  **TECHNIQUES**



Aratron also offers solutions with servo drives from other motor suppliers with the following communication interfaces

EtherCAT®

PROFINET®

ETHERNET
POWERLINK

NEW!



EtherCAT®

HIWIN Servodrives Serie E1

The universal design, supporting AC servo motor, linear motor and direct drive motor, meets the application needs of various industries.

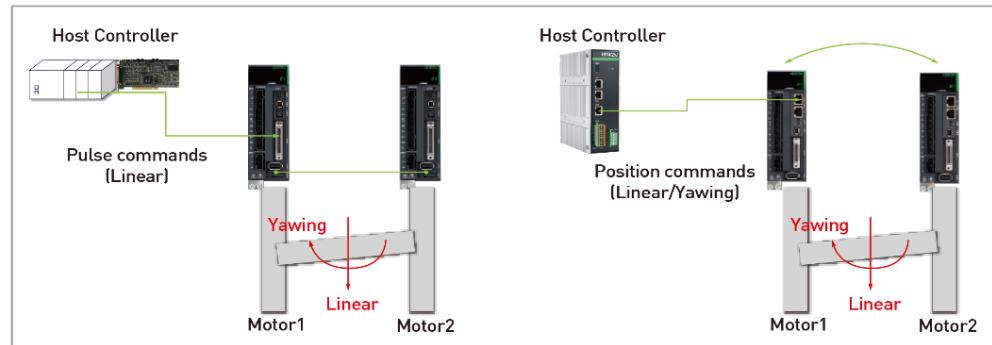
The intelligent tuneless function can easily handle mechanism with different load changes, make the machine operate fast and stably, and effectively shorten the setup time.

- The evolving auto tune function can help the machine achieve its best performance. With 3.2kHz speed bandwidth, the productivity of the stage can be greatly increased.
- The excellent performance of the unique gantry control function provides users a high performance and more cost-effective solution for control system.
- Support Functional Safety: STO function
- Support three types of pulse signal (A/B, Pulse/dir, CW/CCW) for command input
- With two independent channels of 16-bit high-resolution analog voltage command input, suitable for velocity control mode and torque control mode
- Support standard EtherCAT (CoE) high speed communication interface
- Built-in velocity ripple compensation, vibration suppression and error compensation

HIWIN MIKROSYSTEM | Drive Highlight

Unique Gantry Application

Combines two E1 drives to realize gantry algorithm which contains linear and yawing control.





DIGITAX HD

One System for all your automation needs



FROM STAND ALONE...

- Optimal solution for single-axis applications
- Minimum number of spare components
- Easy configuration and installation

COMMUNICATIONS

- Profinet
- EtherCat
- EtherNet I/P
- Modbus TCP
- PowerLink
- CANopen
- Interbus
- Profibus
- DeviceNet
- Modbus-RTU



...TO A MODULAR COMMON DC BUS SYSTEM

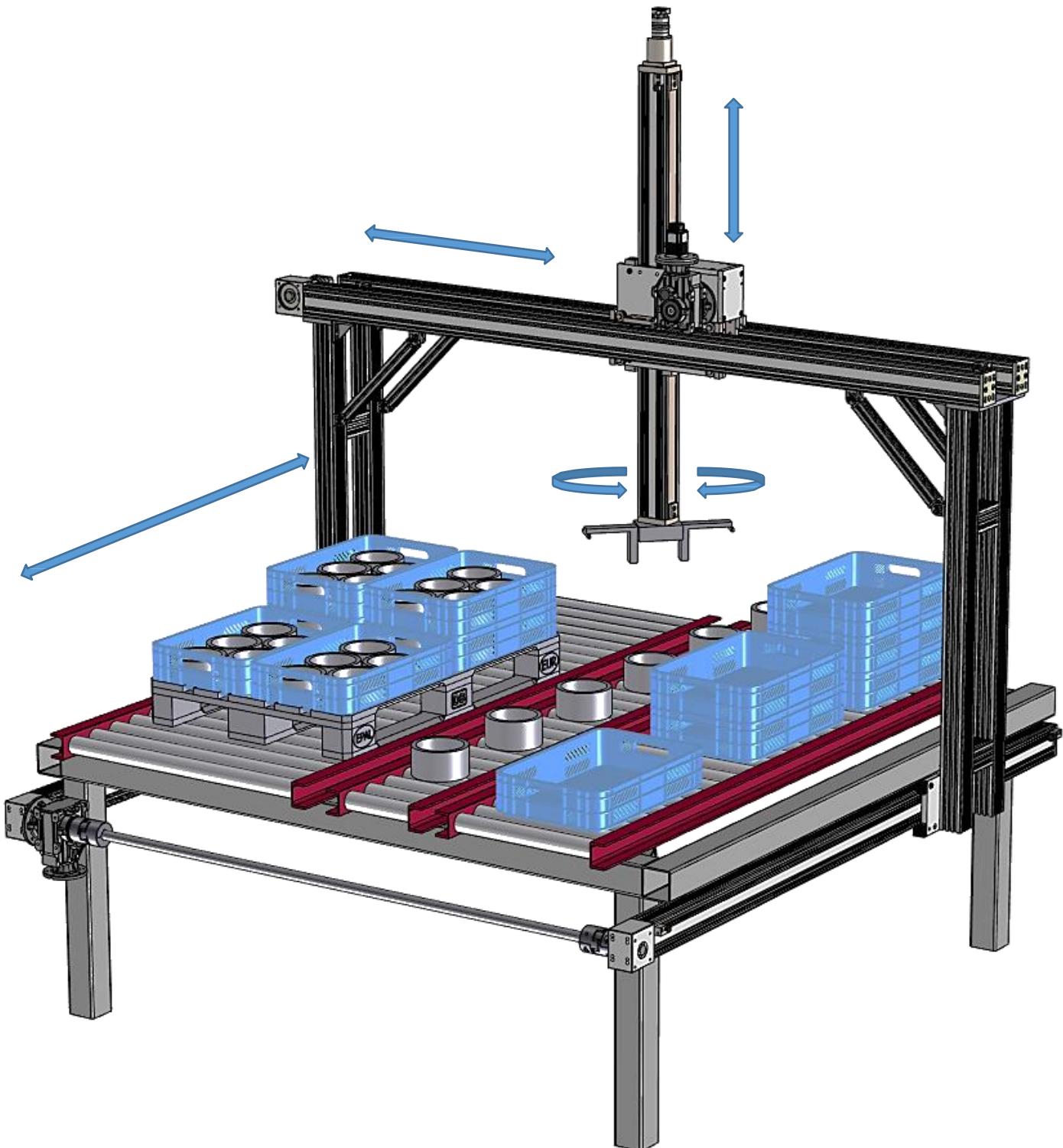
- Common DC bus for energy efficiency
- Reduce wiring complexity
- Space saving for high-axis-count applications

DIGITAX HD – THE BEST OF BOTH WORLDS

- Full standalone capability with best in class current density
- Competitive footprint in multi-axis configuration
- Reduced complexity without external power supply
- Maximum flexibility in mixing current ratings

aratron

Set your thoughts in motion



From idea to concept and system...

Specialists on components and systems for linear & rotary motion

Technical partner for machine design, product development and industrial automation

System partner for the manufacture of customized subsystems without CE marking

Supplier with warehousing & logistics solutions for components and subsystems

Manufacturer of tooth belt pulleys, linear units, gantry robots and robot tracks

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