



Easyslide is a linear ball rail system (with caged ball bearings for the SN series or with recirculating ball bearings for the SNK series) with single or multiple sliders.



Fig. 1

The Easyslide series is a system of drawn steel linear rails with induction hardened raceways. The system consists of an "C" shaped linear profile rail, and one or more internal sliders with caged recirculating ball bearings.

#### The most important characteristics:

- Guide rails and sliders of SN series are made of cold-drawn bearing steel
- Ball cage is made of steel for the SN series
- Balls are made of hardened bearing steel
- Raceways of the guide rails and sliders are induction hardened (ground for the SNK series)
- Long service life
- With recirculating ball bearings for the SNK series

#### Preferred areas of application of the Easyslide product family:

- Transportation industry (e.g., exterior and interior rail and bus doors, seat adjustments, interior)
- Construction and machine technology (e.g., housings, protective covers)
- Medical technology (e.g., X-ray equipment, medical tables)
- Automotive technology
- Logistics (e.g., handling units)
- Packaging machines (e.g., beverage industry)
- Special machines

#### SN linear bearing, version 1, with single slider

This linear bearing consists of a guide rail and a slider that runs within the ball cage in the guide rail. High load capacities, compact cross-sections and simple and easy mounting characterize this series.



Fig. 2

#### SN linear bearing, version 2, with multiple independent sliders

Variant with several sliders, which each runs in its own ball cage, independent of each other, in the guide rail. Slider length and stroke for each slider can be different within one rail.



Fig. 3

#### SN linear bearing, version 3, with multiple synchronized sliders

Several sliders run in a common ball cage within the guide rails. The slider lengths can vary here as well and then form a total unit, which implements the corresponding stroke.



Fig. 4

### SNK series linear rails with recirculating ball bearings.

The SNK series consists of a drawn steel C profile rail with hardened and ground raceways and of an internal slider with a recirculating ball bearing system. This product is extremely compact and boasts high load rating and great sliding properties.



Fig. 5

# Technical data // V

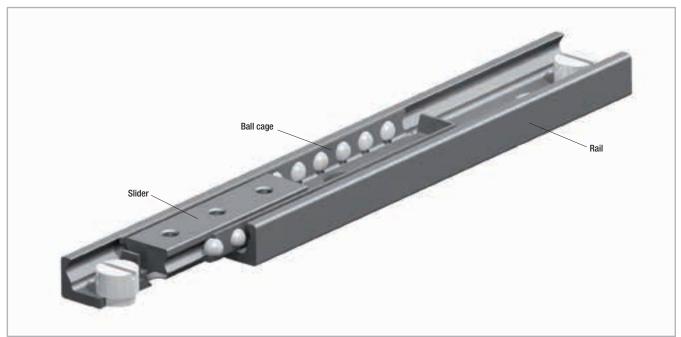


Fig. 6

#### Performance characteristics:

- Available sizes for SN: 22, 28, 35, 43, 63
- Sections available for the SNK series: 43
- Inductive raceways hardened and ground for the SNK series
- Rails and sliders are made of cold-drawn bearing steel
- Balls are made of hardened bearing steel
- Max. operating speed 1.5 m/s (SNK)
- Temperature range: from -20 °C to +170 °C for the SN series from -20° to 70° for the SNK series
- Electrolytic zinc-plating as per ISO 2081; increased anticorrosive protection on request (see Chapter 4, Technical instructions, pg. 16 Anticorrosive protection)
- Linear accuracy 0.1 mm/m stroke
- 2 different types of preload

#### Remarks:

- SN can only be horizontally mounted, high performance SNK can be horizontally and vertically mounted.
- External stops are recommended
- Fixing screws of property class 10.9 must be used for all linear bearings

# Dimensions and load capacity



## SN

SN linear bearing, version 1, with single slider

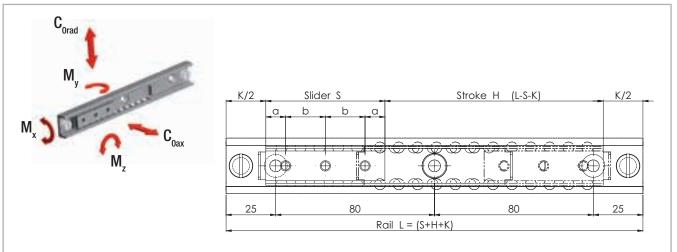


Fig. 7

To ensure that all fixing holes of the rail are accessible, S must be < L/2 - K. To ensure proper smooth movement it is necessary that H  $\leq$  7S.

Туре	Size				SI	ider					
Туро	OIZO					Load capacities and moments					
		Length S [mm]	a [mm]			C <sub>Orad</sub> [N]	C <sub>0ax</sub> [N]	M <sub>x</sub> [Nm]	M <sub>y</sub> [Nm]	M <sub>z</sub> [Nm]	
		40			2	1320	924	4.4	6	9	
		60	10	20	3	1980	1386	6.7	14	20	
SN	22	80			4	2640	1848	8.9	25	35	
SIN	22	130			2	4290	3003	14.4	65	93	
		210	25	80	3	6930	4851	23.3	170	243	
		290			4	9570	6699	32.2	324	463	

Tab. 1

	Rail						
Туре	Size	Length L [mm]	K [mm]				
SN	22	130 - 210 - 290 - 370 - 450 - 530 - 610 - 690 - 770 - 850 - 930 - 1010 - 1090 - 1170	30				

Туре	Size				SI	ider					
Турс	OIZU					Load capacities and moments					
		Length S [mm]	a [mm]	b [mm]	No. of holes	C <sub>Orad</sub> [N]	C <sub>oax</sub> [N]	M <sub>x</sub> [Nm]	M <sub>y</sub> [Nm]	M <sub>z</sub> [Nm]	
		60	10	20	3	3480	2436	17.1	24	35	
		80	10	20	4	4640	3248	22.7	43	62	
		130			2	7540	5278	36.9	114	163	
SN	28	210			3	12180	8526	59.7	298	426	
		290	25	80	4	16820	11774	82.4	569	813	
		370			5	21460	15022	105.1	926	1323	
		450			6	26100	18270	127.9	1370	1958	
										Tab. 3	

	Rail						
Туре	Size	Length L [mm]	K [mm]				
SN	28	130 - 210 - 290 - 370 - 450 - 530 - 610 - 690 - 770 - 850 - 930 - 1010 - 1090 - 1170 - 1250 - 1330 - 1410 - 1490 - 1570 -1650	40				

Tab. 4

Туре	Size				SI	ider					
Туро	OILO					Load capacities and moments					
		Length S [mm]	a [mm]	b [mm]	No. of holes	C <sub>Orad</sub> [N]	C <sub>oax</sub> [N]	M <sub>x</sub> [Nm]	M <sub>y</sub> [Nm]	M <sub>z</sub> [Nm]	
		130			2	9750	6825	47.2	148	211	
		210			3	15750	11025	76.3	386	551	
		290			4	21750	15225	105.3	736	1051	
SN	35	370	25	80	5	27750	19425	134.4	1198	1711	
		450				6	33750	23625	163.4	1772	2531
		530			7	39750	27825	192.5	2458	3511	
		610			8	45750	32025	221.6	3256	4651	

Tab. 5

	Rail							
Туре	Size	Length L [mm]	K [mm]					
SN	35	290 - 370 - 450 - 530 - 610 - 690 - 770 - 850 - 930 - 1010 - 1090 - 1170 - 1250 - 1330 - 1410 - 1490 - 1570 - 1650 - 1730 - 1810	50					

Туре	Size				SI	ider						
турс	Size					Load capacities and moments						
		Length S [mm]	a [mm]	b [mm]	No. of holes	C <sub>Orad</sub>	C <sub>oax</sub> [N]	M <sub>x</sub> [Nm]	M <sub>y</sub> [Nm]	M <sub>z</sub> [Nm]		
		130			2	13910	9737	96	211	301		
		210			3	22470	15729	155.1	551	786		
		290			4	31030	21721	214.1	1050	1500		
SN	43	370	25	80	5	39590	27713	273.2	1709	2441		
		450					6	48150	33705	332.3	2528	3611
		530			7	56710	39697	391.4	3507	5009		
		610			8	65270	45689	450.4	4645	6636		

Tab. 7

		Rail	
Туре	Size	Length L [mm]	K [mm]
SN	43	290 - 370 - 450 - 530 - 610 - 690 - 770 - 850 - 930 - 1010 - 1090 - 1170 - 1250 -1330 - 1410 - 1490 - 1570 - 1650 - 1730 - 1810 - 1890 - 1970	50

Tab. 8

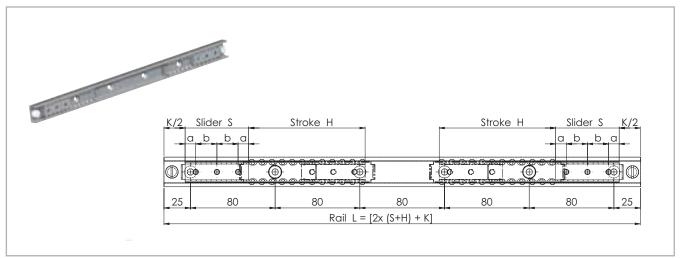
Туре	Size				SI	ider					
.ypo	0.20					Load capacities and moments					
		Length S [mm]	a [mm]	b [mm]	No. of holes	C <sub>Orad</sub> [N]	C <sub>0ax</sub> [N]	M <sub>x</sub> [Nm]	M <sub>y</sub> [Nm]	M <sub>z</sub> [Nm]	
		130			2	26000	18200	238.8	394	563	
		210			3	42000	29400	385.8	1029	1470	
		290			4	58000	40600	532.8	1962	2803	
SN	63	370	25	80	5 80	80 5 74000 51800 6	679.8	3194	4563		
		450				6	90000	63000	826.7	4725	6750
		530			7	106000	74200	973.7	6554	9363	
		610			8	122000	85400	1120.7	8682	12403	

Tab. 9

		Rail	
Туре	Size	Length L [mm]	K* [mm]
SN	63	610 - 690 - 770 - 850 - 930 - 1010 - 1090 - 1170 - 1250 - 1330 - 1410 - 1490 - 1570 - 1650 - 1730 - 1810 - 1890 - 1970	80

 $<sup>^{\</sup>star}$  For systems of versions 2 in size 63 with two independent sliders, the K dimension changes from 80 mm to 110 mm and for each additional slider by another 30 mm

#### Version 2 with multiple independent sliders



For systems of versions 2 in size 63 with two independent sliders, the K dimension changes from 80 mm to 110 mm and for each additional slider by another 30 mm

Fig. 8

Version 2 is a variant of version 1 with several independent sliders. The total load capacity is based on the number of sliders in the rail and on their lengths. The length and stroke of the individual sliders can be different.

To ensure that all fixing holes of the rail are accessible, S must be < L/2 - K.

To ensure proper smooth movement it is necessary that  $H \le 7S$ .

#### Version 3 with multiple synchronized sliders

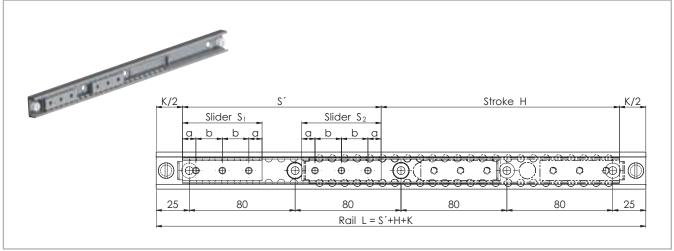
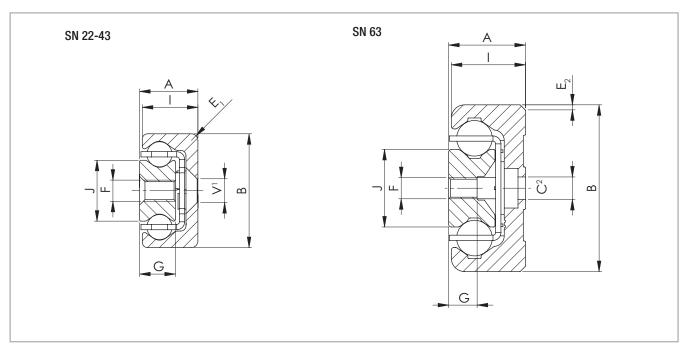


Fig. 9

Version 3 is a variant of version 1 with several synchronized sliders. The total load capacity is based on the number of sliders in the rail. The length of the individual sliders can therefore vary. To ensure that all fixing holes of the rail are accessible, S must be < L/2 - K.

To ensure proper smooth movement it is necessary that  $H \le 7S$ .

## SN



<sup>1</sup> Fixing holes (V) for countersunk head screws according to DIN 7991
<sup>2</sup> Fixing holes (C) for socket cap screws according to DIN 7984. Alternative fixing with Torx® screws in special design with low head (on request)

Fig. 10

Туре	Size					Cross-	section					Rail	Slider
		A [mm]	B [mm]	l [mm]	J [mm]	G [mm]	E <sub>1</sub> [mm]	E <sub>2</sub> [°]	V	С	F	weight [kg/m]	weight [kg/m]
:	22	11	22	10.25	11.3	6.5	3	-	M4	-	M4	0.7	1
	28	13	28	12.25	15	7.5	1	-	M5	-	M5	1	1.5
SN	35	17	35	16	15.8	10	2	-	M6	-	M6	1.8	2.5
	43	22	43	21	23	13.5	2.5	-	M8	-	M8	2.6	5
	63	29	63	28	29.3	10.5	-	2 x 45	-	M8	M8	6.1	6.9

## SNK

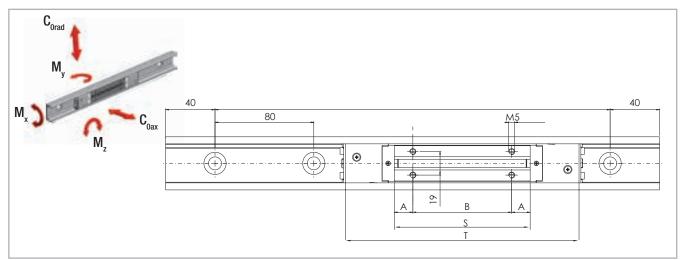


Fig.11

Туре	Size		Slider									
.ypo	OILO						ı	oad capa	cities and	moments	8	
		Length S [mm]	Length T [mm]	A [mm]	B [mm]	N° of holes	C <sub>Orad</sub> [N]	C <sub>0ax</sub> [N]	M <sub>x</sub> [Nm]	M <sub>y</sub> [Nm]	M <sub>z</sub> [Nm]	
SNK	ΛO	110	198	15	80	4	7842	5489	75	95	136	
SINIV	43	150	238	15	60	6	10858	7600	105	182	261	

Tab. 12

		Rail
Туре	Size	Length L [mm]
TSC/TSV	43	320-400-480-560-640-720-800-880-960-1040-1120-1200 -1280-1360-1440-1520-1600-1680-1760-1840-1920-2000

For greater lengths, see the paragraph "SNK Jointed Rails on p. ES-18"

Tab. 13

## SNK

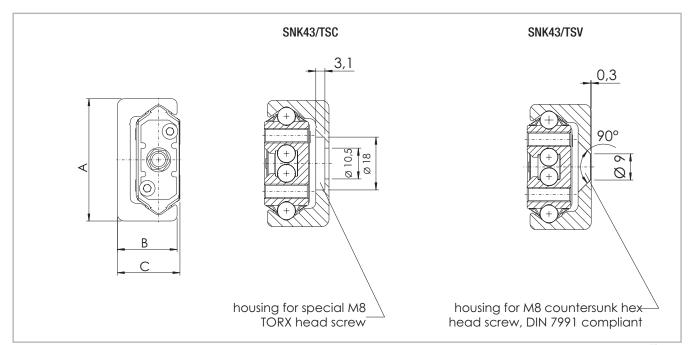


Fig. 12

Туре	Size	Cr	oss-secti	on	Rail Slider		Slider	
		A [mm]	B [mm]	C [mm]	weight [kg/m]	weight 110 [g]	weight 150 [g]	
TSC/TSV	43	43	21	22	2,6	360	550	

Tab. 14

# **Technical instructions**



## Static load

The maximum static loads of the Easyslide series are based on the slider length and are listed in the tables of the previous pages. These load capacities are valid for a loading point of forces and moments in the center of the slider (for off-center loading, see ES-13). The load capacities are independent of the position of the slider inside the rails. During the static tests the radial load capacity,  $C_{\text{orad}}$ , the axial load capacity,  $C_{\text{oax}}$ , and

moments  $M_x$ ,  $M_y$  and  $M_z$  indicate the maximum permissible values of the loads. Higher loads negatively affect the running properties and the total mechanical strength may be compromised. A safety factor,  $S_0$ , is used to verify the static load, which takes into account the basic parameters of the application and is defined in more detail in the following table:

#### Safety factor S<sub>0</sub>

Neither shocks nor vibrations, smooth and low-frequency reverse, high assembly accuracy, no elastic deformations	1 - 1.5
Normal installation conditions	1.5 - 2
Shocks and vibrations, high-frequency reverse, significant elastic deformation	2 - 3.5

Tab. 15

The ratio of the actual load to maximum permissible load may be as large as the reciprocal of the accepted safety factor,  $S_0$ , at the most.

$$\frac{P_{\text{Orad}}}{C_{\text{out}}} \le \frac{1}{S_{\text{o}}}$$

$$\frac{P_{0ax}}{C_{0ax}} \le \frac{1}{S_0}$$

$$\frac{M_1}{M_x} \leq \frac{1}{S_0}$$

$$\frac{M_2}{M_y} \le \frac{1}{S_0}$$

$$\frac{M_3}{M_z} \le \frac{1}{S_0}$$

Fig. 13

The formulas above apply for a single load case. If there are two or more of the described forces simultaneously, the following check must be made:

$$\frac{P_{0rad}}{C_{0rad}} + \frac{P_{0ax}}{C_{0ax}} + \frac{M_{1}}{M_{x}} + \frac{M_{2}}{M_{v}} + \frac{M_{3}}{M_{z}} \le \frac{1}{S_{0}}$$

P<sub>Orad</sub> = effective radial load

 $C_{0rad}$  = permissible radial load

 $P_{0ax}$  = effective axial load

 $C_{0ax}$  = permissible axial load

 $M_1$  = effective moment in the x-direction

M<sub>x</sub> = permissible moment in the x-direction

M<sub>2</sub> = effective moment in the y-direction

 $M_{y}$  = permissible moment in the y-direction

 $M_3$  = effective moment in the z-direction

 $M_z$  = permissible moment in the z-direction

Fig. 14

#### Off-center load P of the slider (SN series):

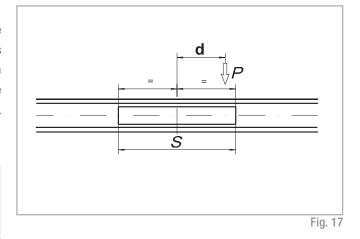
For an off-center load of the slider, the different load distribution on the balls must be accounted for with a reduction of the load capacity C. As shown in the diagram to the right, this reduction of the distance, d, from the loading point is dependent on the slider center. The value, q, is the position factor, the distance, d, is expressed in fractions of slider length S. The permissible load, P, decreases as follows:

$P = q \cdot C_{0rad}$	for a radial load
$P = q \cdot C_{0ax}$	for an axial load

Fig. 15

For the static load and the service life calculation,  $P_{\text{Orad}}$  and  $P_{\text{Oax}}$  must be replaced by the equivalent values calculated as follows (see fig. 16):

$$P_{0rad} = \frac{P}{q}$$
 if the external load, P, acts radially 
$$P_{0ax} = \frac{P}{q}$$
 if the external load, P, acts axially Fig. 16



1 q q 1 0,75 0,5 0,5 0,25 +d -d 1 3/4 1/2 1/4 0 1/4 1/2 3/4 1

## Service life

The service life of a linear bearing depends on several factors, such as effective load, operating speed, installation precision, occurring impacts and vibrations, operating temperature, ambient conditions and lubrication. The service life is defined as the time span between initial operation and the first fatigue or wear indications on the raceways.

In practice, the end of the service life must be defined as the time of bearing decommissioning due to its destruction or extreme wear of a component.

This is taken into account by an application coefficient (f, in the formula below), so the service life consists of:

 $L_{km}$  = theoretical service life (km)

#### Series SN

$$L_{km} = 100 \cdot (\frac{C}{W} \cdot \frac{1}{f_i})^3$$

$$L_{km} = \text{calculated service life (km)}$$

$$C = \text{dynamic load capacity (N)} = C_{0rad}$$

$$W = \text{equivalent load (N)}$$

$$f_i = \text{application coefficient (see tab. 17)}$$

Fig. 19 Series SNK

$$L_{\rm Km} = 100 \cdot (\frac{C}{W} \cdot \frac{f_{\rm c}}{f_{\rm i}} \cdot f_{\rm h})^3$$
 
$$C = {\rm dynamic load \ capacity \ (N)} = C_{{\rm Orad}}$$
 
$$W = {\rm effective \ equivalent \ load \ (N)}$$
 
$$f_{\rm c} = {\rm contact \ factor}$$
 
$$f_{\rm i} = {\rm application \ coefficient}$$
 
$$f_{\rm c} = {\rm stroke \ factor}$$

Fig. 20

The stroke factor f, takes into account the higher load of the raceways and rollers during short strokes on the same total length of run. The corresponding values are taken from the following graph (for strokes longer than 1 m,  $f_{h} = 1$ ):

Number of sliders	1	2	3	4
f <sub>c</sub>	1	0.8	0.7	0.63
C	·			Tab.

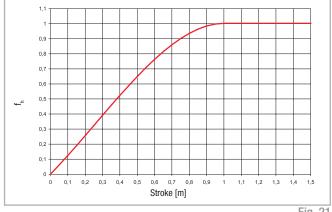


Fig. 21

#### Application coefficient f,

Neither impacts nor vibrations, smooth and low-frequency direction change, clean operating conditions, low speed ( $<0.5~\text{m/s}$ )	1 - 1.5
Slight vibrations, average speeds (between 0.5 and 0.7 m/s) and average direction change	1.5 - 2
Impacts and vibrations, high-frequency direction change, high speeds (>0.7 m/s), very dirty environment	2 - 3.5

Tab. 17

If the external load, P, is the same as the dynamic load capacity,  $C_{\text{Orad}}$ , (which must never be exceeded), the service life at ideal operating conditions (f = 1) amounts to 100 km. Naturally, for a single load P, the following applies: W = P. If several external loads occur simultaneously, the equivalent load is calculated as follows:

$$W = P_{rad} + (\frac{P_{ax}}{C_{0ax}} + \frac{M_{_1}}{M_{_X}} + \frac{M_{_2}}{M_{_y}} + \frac{M_{_3}}{M_{_z}}) \cdot C_{0rad}$$

Fig. 22

## Clearance and preload

The linear ball bearings of the SN and SNK series are mounted as standard with no play. For more information, please contact Rollon technical support.

Preload classes				
Increased clearance	Light clearance	Increased preload		
G <sub>1</sub>	Standard	K <sub>1</sub>		

Tab. 18

### Coefficient of friction

With correct lubrication and installation on level and rigid surfaces and sufficient parallelism for rail pairs, the friction value is less than or equal to 0.01. This value can vary depending on the installation situation (see pg. ES-19, Instructions for use). For the SNK series, the coefficient of friction is equal to or less than 0.06.

## Linear accuracy

With installation of the rails using all bolts on a perfectly plane support surface with the fixing holes in a straight line, the linear accuracy of the sliders to an external reference results from the following equation:

$$\boxed{//} = \frac{\sqrt{H}}{300} \text{ (mm)}$$
 H = Stroke

Fig. 23

## Speed

The linear bearings of the SN series can be used up to an operating speed of 0.8 m/s (31.5 in/s). With high-frequency direction changes and the resulting high accelerations, as well as with long ball cages, there is a risk of cage creep (see pg. ES-19, Instructions for use). The SNK series rails, on the other hand, reach a maximum speed of 1.5 m/s, and there is no risk of cage creep.

## Temperature

The SN series can be used in ambient temperatures from -20 °C to +170 °C (-4 °F to +338 °F). The SNK series can be used at ambient temperatures between -20 °C and + 70 °C. A lithium lubricant for high operating temperatures is recommended for temperatures above +130 °C (+266 °F).

<sup>\*</sup> for higher preload, contact Rollon technical support.

## Anticorrosive protection

- The SN series standard anticorrosive protection is electrolytic zinc plating in accordance with ISO 2081. If increased anticorrosive protection is required, chemically nickel plated rails and stainless steel ball bearings are available.
- Numerous application-specific surface treatments are available upon request, e.g., FDA-approved nickel plating for use in the food industry. For more information, please contact Rollon technical support.

#### Lubrication SN

Recommended lubrication intervals are heavily dependent upon the ambient conditions. Under normal conditions, lubrication is recommended after 100 km operational performance or after an operating period of 6 months. In critical application cases the interval should be shorter. Please clean the raceways carefully before lubrication. Raceways and spaces of the ball cage are lubricated with a lithium lubricant of average consistency (roller bearing lubricant).

Different lubricants are available on request for special applications:

- FDA-approved lubricant for use in the food industry
- specific lubricant for clean rooms

- specific lubricant for the marine technology sector
- specific lubricant for high and low temperatures

For specific information, contact Rollon technical support.

Under normal conditions, correct lubrication:

- reduces friction
- reduces wear
- reduces stress on contact surfaces due to elastic deformation
- reduces noise during operation
- increases the regularity of the rolling movement

## Lubrication SNK

#### Lubrication when using N-sliders SNK43

The SNK43 sliders are fitted with a self lubricating kit provided to periodically lubricate the slider.

This provides a progressive release of lubricant (see tab. 19) on the raceway during operation of the slider. The expected service life is up to 2 million cycles, depending on the type of application. The zerk fittings (see fig. 24) provide the lubrication.

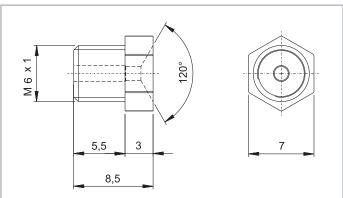
Different lubricants are available on request for special applications:

- FDA-approved lubricant for use in the food industry
- specific lubricant for clean rooms
- specific lubricant for the marine technology sector
- specific lubricant for high and low temperatures

For specific information, contact Rollon technical support.

Lubricant	Thickening agent	Temperature range [°C]	Kinematic viscosity 40°C [mm²/s]
Mineral oil	Lithium soap	-30 to +120	approx 110
Roller bearing lubricant	Lithium soap	-30 to +170	approx 160

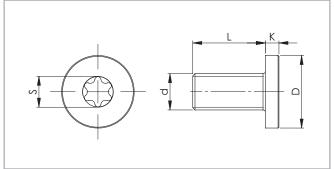
Tab. 19



Grease applicator M6x1 DIN 3405 compliant

Fig. 24

## Fixing screws



The rails of the SN series in sizes 22 to 43 mm are fixed with countersunk head screws according to DIN 7991.

The SNK43 series rails are fastened with countersunk head screws according to DIN 7991 or with Torx® head screws (special design, see fig. 25). The Torx® screws for the rails variant TSC are included.

Fig. 25

Size	Screw type	d	D [mm]	L [mm]	K [mm]	S	Tightening torque
63	M8 x 20	M8 x 1.25	13	20	5	T40	34,7
SNK43	M8 x 16	M8 x 1,25	16	16	3	T40	22

Tab. 20

#### Recommended Standard fixing screw tightening torques

Property class	Size	Tightening torque [Nm]
	22	3
	28	6
10.9	35	10
	43	25
	63	30
		Tah 21

Tab. 21

A support of the rail sides is not strictly necessary, but it helps reduce stress on the screws and increases rigidity.

#### Rail Bracket

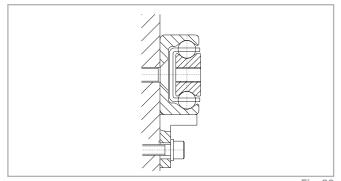


Fig. 26

A support is advisable if the safety coefficient of the application is equal to or lower than 1.5.

## Installation instructions

- The internal stops on the SN series are used to stop the unloaded slider and the ball cage. Please use external stops as end stops for a loaded system.
- Prepare a sufficient bevel on the threaded fixing holes, according to the following table:

Size	Bevel (mm)
22	0,5 x 45°
28	1 x 45°
35	1 x 45°
43	1 x 45°
63	1 x 45°

Tab. 22

To achieve optimum running properties, high service life and rigidity, it is necessary to fix the linear bearings with all accessible holes on a rigid and level surface.

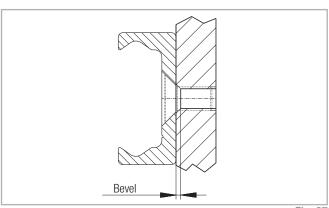


Fig. 27

## SNK Joined Rails

If long guide rails are required, two or more rails can be joined to the desired length. When putting guide rails together, be sure that the register marks shown in fig. 28 are positioned correctly.

These are fabricated asymmetric for parallel application of joined guide rails, unless otherwise specified.

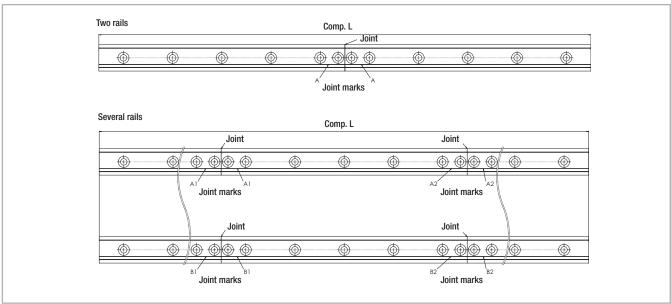


Fig. 28

#### **General** information

The maximum available rail length in one piece is indicated in table 13 on page ES-10. Longer lengths are achieved by joining two or more rails (joined rails).

Rollon machines the rail ends at a right angle to the impact surfaces and marks them. Additional fixing screws are included with the delivery, which ensure a problem-free transition of the slider over the joints, if the following installation procedures are followed. Two additional threaded holes are required in the load-bearing structure. The included end fixing screws correspond to the installation screws for the rails for cylindrical counterbores. The alignment fixture for aligning the rail joint can be ordered using the designation given in the table (tab. 23).

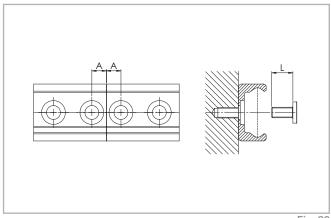


Fig. 29

Rail type	A [mm]	Threaded hole (load-bearing structure)	Screw type	L [mm]	Alignment fixture
TSC/TSV	11	M8	see pg. ES-17	16	AT43

Tab. 23

#### SN instructions for use

- For linear bearings of the SN series, the sliders are guided through a ball cage inside the rails. When the sliders run their course relative to the rails, the ball cage moves along for half the slider stroke. The stroke ends as soon as the slider reaches the end of the cage.
  - Normally the cage moves synchronously to the balls at half the speed of the slider. Any occurring cage slip affects the synchronous movement of the ball cage negatively, causing it to reach the internal stops prematurely (cage creep). This reduces the stroke. However, the stroke value can be normalized at any time by moving the slider to the stop in the stopped cage. This moving of the slider relative to the cage will have increased resistance, which is dependent on the working load.
- The causes of cage creep can be installation accuracy, dynamics, and load changes. The effects can be minimized by observing the following advice:
  - The stroke should always remain constant and come as close as possible to the nominal stroke of the linear bearing.
  - For applications with various strokes, make sure that the drive is sufficiently dimensioned to guarantee a movement of the slider relative to the cage. A coefficient of friction of 0.1 should be calculated for this.
  - Another possibility is to include a maximum stroke without load in the working cycle in order to resynchronize the slider and ball cage.
  - Parallelism errors or inaccuracies in the installation or in the mounting surfaces of mounted pairs can influence the cage creep.
- Series SN linear bearings should only be used for horizontal movement.

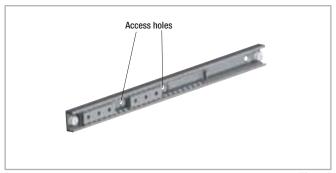


Fig. 30

If the bearing cage covers one or more fixing holes for the rail, access holes are made in the cage. The number and position of the holes can vary in different supplies.

Access to all fixing screws of the rail is guaranteed in all cases by positioning the cage aligned with the holes.

### SNK instructions for use

SNK: Always handle the slider out of the rail by its plastic retainer to prevent ball bearings from escaping.

# SN Standard configurations



## Size 22

Ordering description	Slider	Stroke	Rail	
SN22-40-60-130	40	60	130	
SN22-40-140-210	40	140	210	
SN22-40-220-290	40	220	290	
SN22-60-40-130	60	40	130	
SN22-60-120-210	60	120	210	
SN22-60-200-290	60	200	290	
SN22-60-280-370	60	280	370	
SN22-60-360-450	60	360	450	
SN22-80-100-210	80	100	210	
SN22-80-180-290	80	180	290	
SN22-80-260-370	80	260	370	
SN22-80-340-450	80	340	450	
SN22-80-420-530	80	420	530	
SN22-80-500-610	80	500	610	
SN22-130-130-290	130	130	290	
SN22-130-210-370	130	210	370	
SN22-130-290-450	130	290	450	
SN22-130-370-530	130	370	530	
SN22-130-450-610	130	450	610	
SN22-130-530-690	130	530	690	
SN22-130-610-770	130	610	770	
SN22-130-690-850	130	690	850	
SN22-130-770-930	130	770	930	
SN22-130-850-1010	130	850	1010	
SN22-210-210-450	210	210	450	
SN22-210-290-530	210	290	530	
SN22-210-370-610	210	370	610	
SN22-210-450-690	210	450	690	
SN22-210-530-770	210	530	770	
SN22-210-610-850	210	610	850	
SN22-210-690-930	210	690	930	
SN22-210-770-1010	210	770	1010	
SN22-210-930-1170	210	930	1170	
SN22-290-290-610	290	290	610	
SN22-290-370-690	290	370	690	
SN22-290-450-770	290	450	770	
SN22-290-530-850	290	530	850	
SN22-290-610-930	290	610	930	
SN22-290-690-1010	290	690	1010	
SN22-290-850-1170	290	850	1170	

Tab. 24

Size 28

Ordering description	Slider	Stroke	Rail
SN28-60-30-130	60	30	130
SN28-60-110-210	60	110	210
SN28-60-190-290	60	190	290
SN28-60-270-370	60	270	370
SN28-60-350-450	60	350	450
SN28-80-90-210	80	90	210
SN28-80-170-290	80	170	290
SN28-80-250-370	80	250	370
SN28-80-330-450	80	330	450
SN28-80-410-530	80	410	530
SN28-80-490-610	80	490	610
SN28-130-120-290	130	120	290
SN28-130-200-370	130	200	370
SN28-130-280-450	130	280	450
SN28-130-360-530	130	360	530
SN28-130-360-530	130	440	610
SN28-130-520-690	130	520	690
SN28-130-520-690 SN28-130-600-770	130	600	770
SN28-130-660-770	130	680	850
SN28-130-660-850 SN28-130-760-930	130	760	930
SN28-130-760-930 SN28-130-840-1010	130	840	1010
SN28-210-200-450	210	200	450
SN28-210-280-530	210	280	530
SN28-210-360-610	210	360	610
SN28-210-360-610	210	440	690
SN28-210-520-770	210	520	770
SN28-210-520-770			
	210	600	850
SN28-210-680-930	210	680	930
SN28-210-760-1010	210	760	1010
SN28-210-920-1170	210	920	1170
SN28-210-1080-1330	210	1080	1330
SN28-290-280-610	290	280	610
SN28-290-360-690	290	360 440	690
SN28-290-440-770	290		770
SN28-290-520-850	290	520	850
SN28-290-600-930	290	600	930
SN28-290-680-1010	290	680	1010
SN28-290-840-1170	290	840	1170
SN28-290-1000-1330	290	1000	1330
SN28-290-1160-1490	290	1160	1490
SN28-370-360-770	370	360	770
SN28-370-440-850	370	440	850
SN28-370-520-930	370	520	930
SN28-370-600-1010	370	600	1010
SN28-370-760-1170	370	760	1170
SN28-370-920-1330	370	920	1330
SN28-370-1080-1490	370	1080	1490
SN28-450-440-930	450	440	930
SN28-450-520-1010	450	520	1010
SN28-450-680-1170	450	680	1170
SN28-450-840-1330	450	840	1330
SN28-450-1000-1490	450	1000	1490
SN28-450-1160-1650	450	1160	1650

Size 35

Ordering description	Slider	Stroke	Rail
SN35-130-110-290	130	110	290
SN35-130-190-370	130	190	370
SN35-130-270-450	130	270	450
SN35-130-350-530	130	350	530
SN35-130-430-610	130	430	610
SN35-130-510-690	130	510	690 770 850 930 1010 450
SN35-130-590-770	130	590	
SN35-130-670-850	130	670	
SN35-130-750-930	130	750	
SN35-130-830-1010	130	830	
SN35-210-190-450	210	190	
SN35-210-270-530	210	270	530
SN35-210-350-610	210	350	610 690
SN35-210-430-690	210	430	
SN35-210-510-770	210	510	770
SN35-210-590-850	210	590	850
SN35-210-670-930	210	670	930
SN35-210-750-1010	210	750	1010
SN35-210-910-1170	210	910	1170
SN35-210-1070-1330	210	1070	1330
SN35-210-1230-1490	210	1230	1490
SN35-290-270-610	290	270	610
SN35-290-350-690	290	350	690
SN35-290-430-770	290	430	770
SN35-290-510-850	290	510	850
SN35-290-590-930	290	590	930
SN35-290-670-1010	290	670	1010
SN35-290-830-1170	290	830	1170
SN35-290-990-1330	290	990	1330
SN35-290-1150-1490	290	1150	1490
SN35-290-1310-1650	290	1310	1650
SN35-370-350-770	370	350	770
SN35-370-430-850	370	430	850 930
SN35-370-510-930	370	510	
SN35-370-590-1010	370	590	1010
SN35-370-750-1170	370	750	1170
SN35-370-910-1330	370	910	1330
SN35-370-1070-1490	370	1070	1490
SN35-370-1230-1650	370	1230	1650
SN35-450-430-930	450	430	930
SN35-450-510-1010	450	510	1010
SN35-450-670-1170	450	670	1170
SN35-450-830-1330	450	830	1330
SN35-450-990-1490	450	990	1490
SN35-450-1150-1650	450	1150	1650
SN35-450-1310-1810	450	1310	1810
SN35-530-590-1170	530	590	1170
SN35-530-750-1330	530	750	1330
SN35-530-910-1490	530	910	1490
SN35-530-1070-1650	530	1070	1650
SN35-530-1230-1810	530	1230	1810
		670	1330
SN35-610-670-1330	010		
SN35-610-670-1330 SN35-610-830-1490	610 610	830	
	610		1490 1650

#### Size 43

#### Ordering description Stroke Rail SN43-130-110-290 SN43-130-190-370 SN43-130-270-450 SN43-130-350-530 SN43-130-430-610 SN43-130-510-690 SN43-130-590-770 SN43-130-670-850 SN43-130-750-930 SN43-130-830-1010 SN43-210-190-450 SN43-210-270-530 SN43-210-350-610 SN43-210-430-690 SN43-210-510-770 SN43-210-590-850 SN43-210-670-930 SN43-210-750-1010 SN43-210-910-1170 SN43-210-1070-1330 SN43-210-1230-1490 SN43-210-1390-1650 SN43-290-270-610 SN43-290-350-690 SN43-290-430-770 SN43-290-510-850 SN43-290-590-930 SN43-290-670-1010 SN43-290-830-1170 SN43-290-990-1330 SN43-290-1150-1490 SN43-290-1310-1650 SN43-290-1470-1810 SN43-370-350-770 SN43-370-430-850 SN43-370-510-930 SN43-370-590-1010 SN43-370-750-1170 SN43-370-910-1330 SN43-370-1070-1490 SN43-370-1230-1650 SN43-370-1390-1810 SN43-450-430-930 SN43-450-510-1010 SN43-450-670-1170 SN43-450-830-1330 SN43-450-990-1490 SN43-450-1150-1650 SN43-450-1310-1810 SN43-450-1470-1970 SN43-530-590-1170 SN43-530-750-1330 SN43-530-910-1490 SN43-530-1070-1650 SN43-530-1230-1810 SN43-530-1390-1970 SN43-610-670-1330 SN43-610-830-1490 SN43-610-990-1650 SN43-610-1150-1810 SN43-610-1310-1970

Tab. 27

Size 63

ze 63			
Ordering description	Slider	Stroke	Rail
SN63-130-400-610	130	400	610
SN63-130-480-690	130	480	690
SN63-130-560-770	130	560	770
SN63-130-640-850	130	640	850
SN63-130-720-930	130	720	930
SN63-130-800-1010	130	800	1010
SN63-210-320-610	210	320	610
SN63-210-400-690	210	400	690
SN63-210-480-770	210	480	770
SN63-210-560-850	210	560	850
SN63-210-640-930	210	640	930
SN63-210-720-1010	210	720	1010
SN63-210-880-1170	210	880	1170
SN63-210-1040-1330	210	1040	1330
SN63-210-1200-1490	210	1200	1490
SN63-210-1360-1650	210	1360	1650
SN63-290-240-610	290	240	610
SN63-290-240-610 SN63-290-320-690	290	320	690
SN63-290-320-690 SN63-290-400-770	290	400	770
SN63-290-480-850	290	480	850
SN63-290-560-930	290	560	930
SN63-290-640-1010	290	640	1010
SN63-290-800-1170	290	800	1170
SN63-290-960-1330	290	960	1330
SN63-290-1120-1490	290	1120	1490
SN63-290-1280-1650	290	1280	1650
SN63-370-320-770	370	320	770
SN63-370-400-850	370	400	850
SN63-370-480-930	370	480	930
SN63-370-560-1010	370	560	1010
SN63-370-720-1170	370	720	1170
SN63-370-880-1330	370	880	1330
SN63-370-1040-1490	370	1040	1490
SN63-370-1200-1650	370	1200	1650
SN63-370-1360-1810	370	1360	1810
SN63-450-400-930	450	400	930
SN63-450-480-1010	450	480	1010
SN63-450-640-1170	450	640	1170
SN63-450-800-1330	450	800	1330
SN63-450-960-1490	450	960	1490
SN63-450-1120-1650	450	1120	1650
SN63-450-1280-1810	450	1280	1810
SN63-530-560-1170	530	560	1170
SN63-530-720-1330	530	720	1330
SN63-530-880-1490	530	880	1490
SN63-530-1040-1650	530	1040	1650
SN63-530-1200-1810	530	1200	1810
SN63-530-1360-1970	530	1360	1970
SN63-610-640-1330	610	640	1330
SN63-610-800-1490	610	800	1490
SN63-610-960-1650	610	960	1650
SN63-610-1120-1810	610	1120	1810
SN63-610-1280-1970	610	1280	1970
			Tah 28

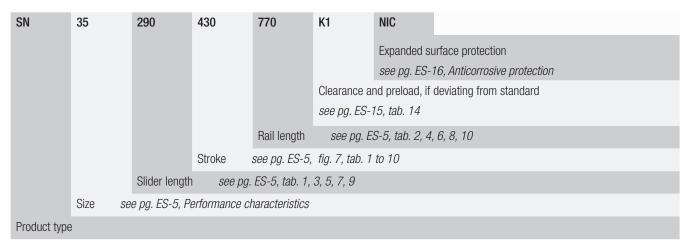
The most commonly used standard configurations are shown in the tables. Other deviating configurations and customer-specific adaptations are possible. For more information, please contact Rollon Technical Support.

Tab. 28

ES-21

# Ordering key / V

## SN Version 1 with a slider

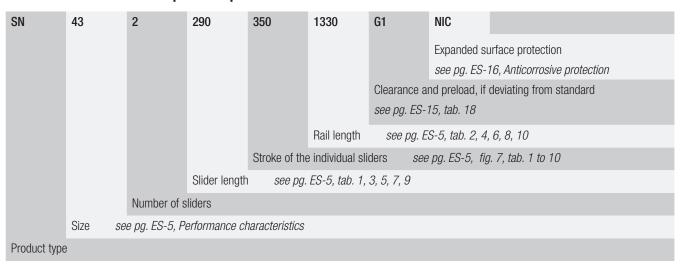


Ordering example 1: SN35-0290-0430-0770

Ordering example 2: SN35-0290-0430-0770-K1-NIC

Notes on ordering: Rail and slider lengths, as well as strokes, are always stated with 4 digits. Please use zeroes to fill in for lengths with less than 4 digits

## SN version 2 with multiple independent sliders



Ordering example 1: SN43-2x0290-0350-1330

Ordering example 2: SN43-2x0290-0350-1330-G1-NIC

If the individual slider lengths and/or strokes are different, please order according to ordering example 3.

Ordering example 3: SN28-1x0200-0300/1x0250-0415-1240

Notes on ordering: Rail and slider lengths, as well as strokes, are always stated with 4 digits. Please use zeroes to fill in for lengths with less than 4 digits

## SN Version 3 with multiple synchronized sliders

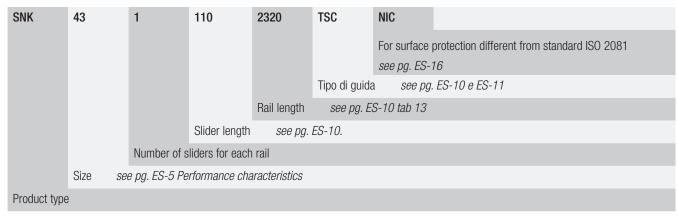
SN	63	850	(370+290)	400	1330	K1	NIC	
							Expanded su	rface protection
							see pg. ES-1	6, Anticorrosive protection
						Clearance a	nd preload, if	deviating from standard
						see pg. ES-	15, tab. 18	
					Rail length	see pg. E.	S-5, tab. 2, 4,	6, 8, 10
				Stroke	see pg. ES-5,	fig. 7, tab. 1	to 10	
			Individual len	gth of slider	see pg. E	S-5, tab. 1, 3	, 5, 7, 9	
	Apparent length, S' of the slider see pg. ES-8, fig. 9							
	Size se	e pg. ES-5 Pe	rformance cha	aracteristics				
Product type								

Ordering example 1: SN63-0850(370+290)-0400-1330

Ordering example 2: SN63-0850(370+290)-0400-1330-K1-NI C

Notes on ordering: Rail and slider lengths, as well as strokes, are always stated with 4 digits. Please use zeroes to fill in for lengths with less than 4 digits

## Serie SNK



Ordering example: SNK43-1x110-02320-TSC-NIC Rail kit: 1x2000+1x320 (only for joined rails)

Drilling pattern: 40-40x80-40//40-15x80-40 (always state the drilling pattern separately)

Note for ordering: Rail lengths are always shown with five figures, and slider lengths are indicated with three figures preceded by zeros